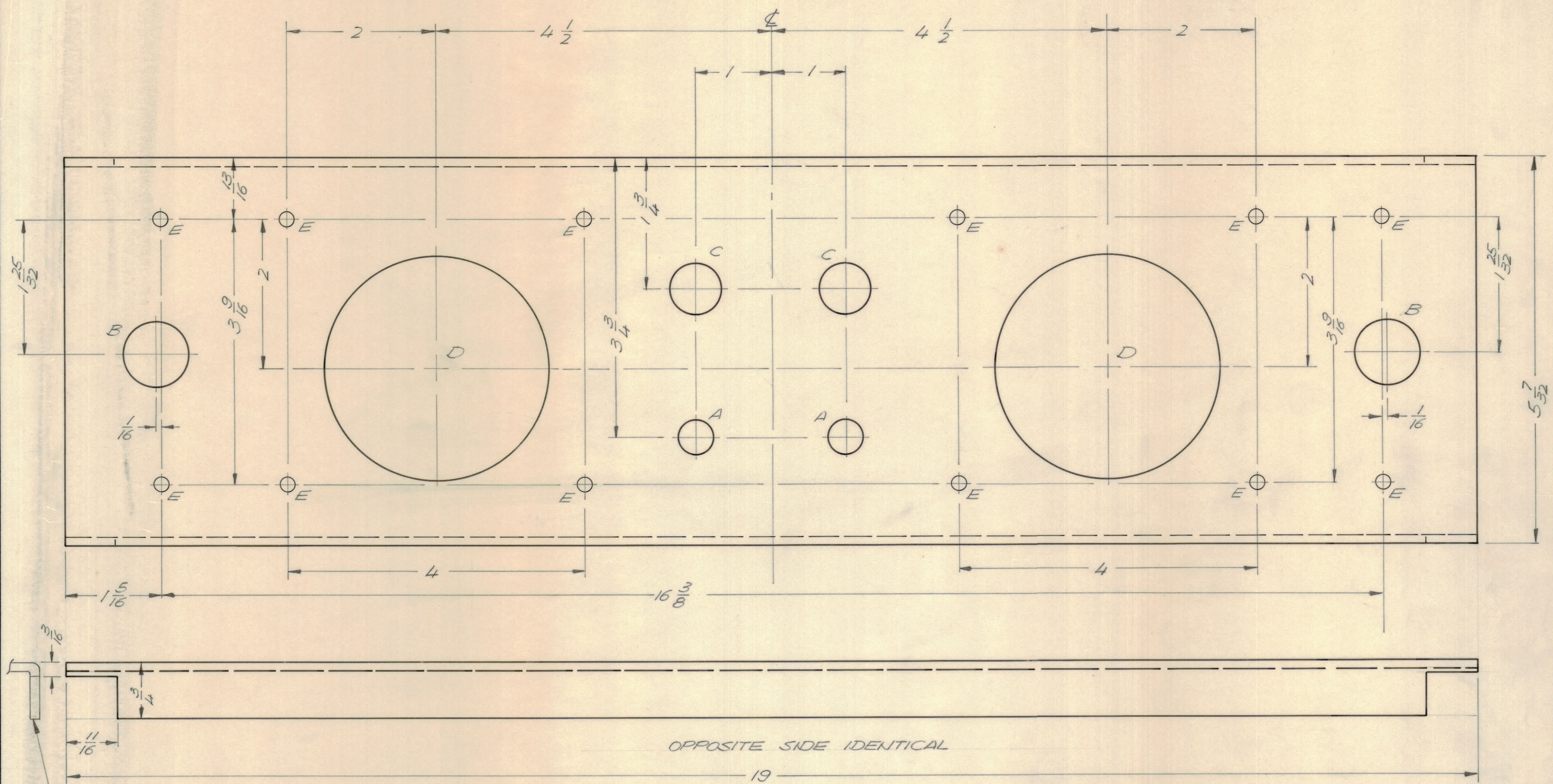


REVISIONS					DATE	APPROVED
E.M.N.NO	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	
	(2)			Ø	ORIGINAL RELEASE FOR PRODUCTION	11/30/71



BEND PANEL BEFORE MACHINING  
(4 CORNERS TYP.)

HOLE DESCRIPTION	REQ.
A — 15/32 DIA. —	2
B — 7/8 DIA. —	2
C — 11/16 DIA. —	2
D — 3" DIA. —	2
E — 3/16 DIA. —	12

**FINISH NOTES:**

- S404 - IRIDITE 14-2 AL-COAT.
- S114 - ZINC CHROMATE PRIMER } FRONT AND
- S115 - SMOOTH GRAY ENAMEL } EDGES ONLY

OR  
PRIME AND PAINT PER CUSTOMER'S SPECIFICATIONS

QTY / UNIT	MODEL USED ON	ASS'Y NO.
	TPM 1K	BMA 469
APPLICATION		
CODE		
NOTICE TO PERSONS RECEIVING THIS DRAWING		
THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed herein. This drawing is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.		

REF. LD 2488

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	
TOLERANCES ON DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° -30'
MATERIAL 1/8 ALUM. 5052 H32	
FINISH AS NOTED	

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
	F.B.		LIST OF MATERIAL	
FINAL APPROVAL	DATE	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK		
MECH. DES.	DATE	PANEL, FRONT		
ELECT. DES.	DATE			
CHECKED	DATE	SIZE	CODE IDENT NO.	DWG NO.
DRAWN	DATE	C	82679	MS 6252
SCALE 1:1		SHEET		OF

MS 6252