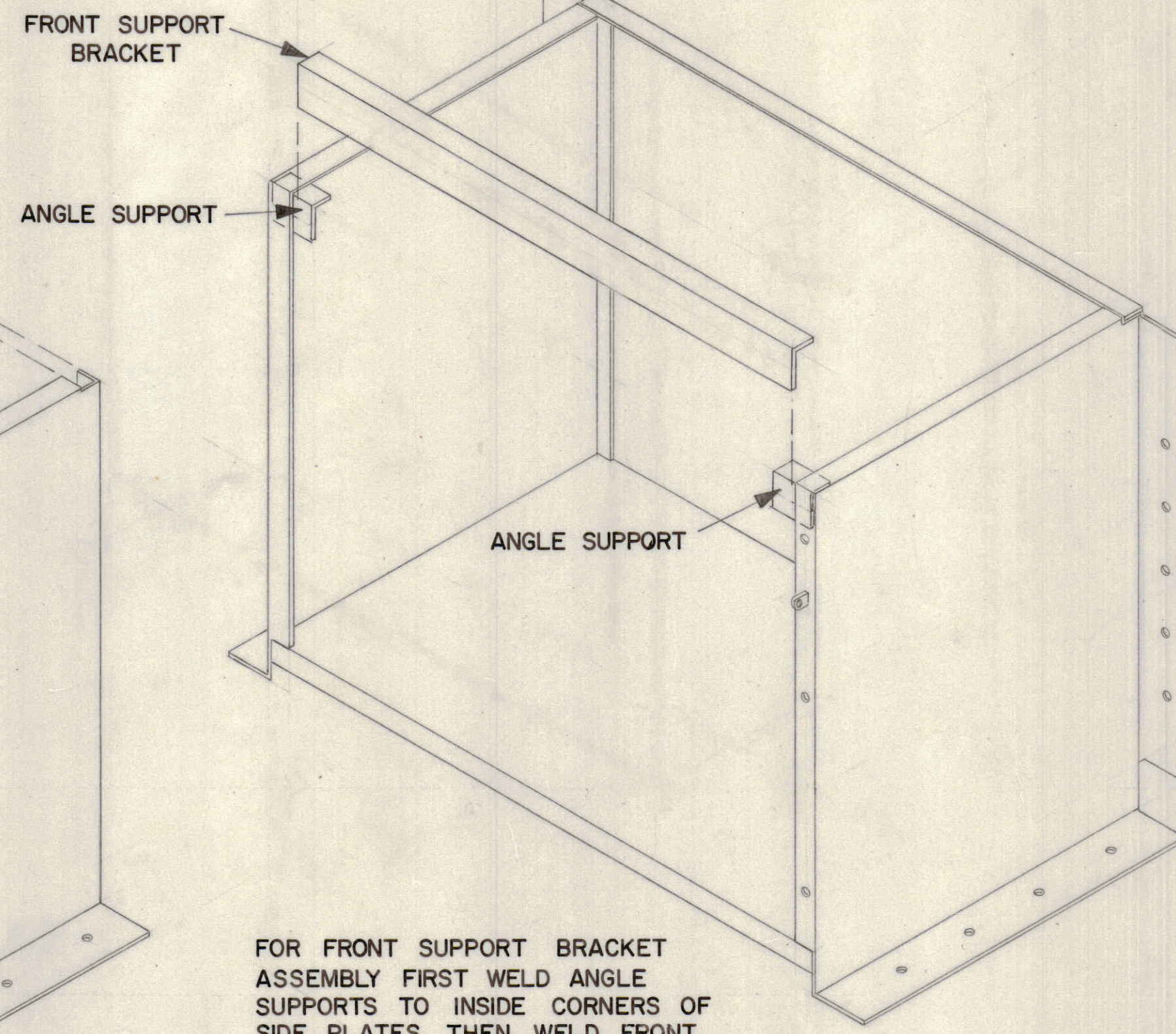
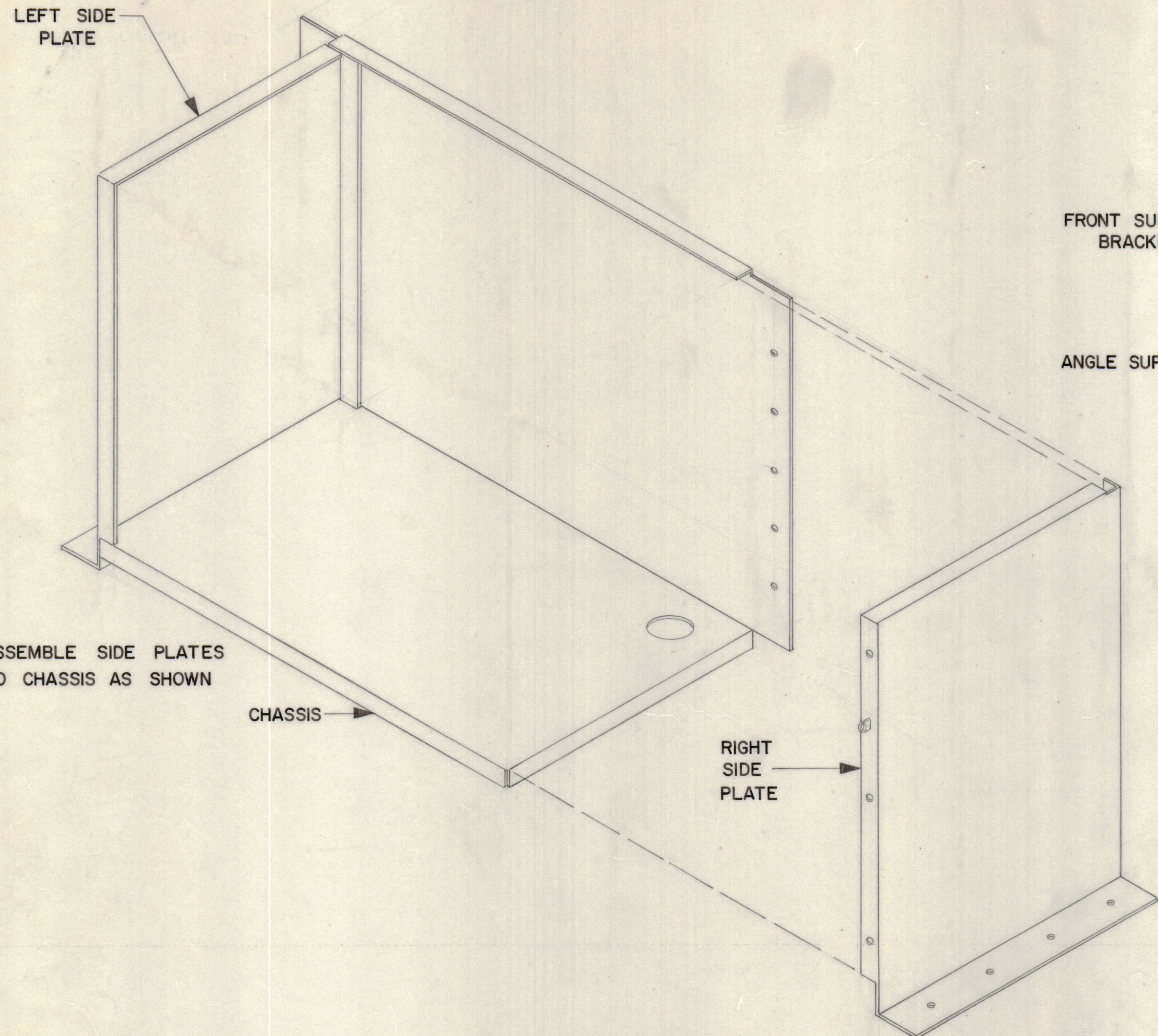
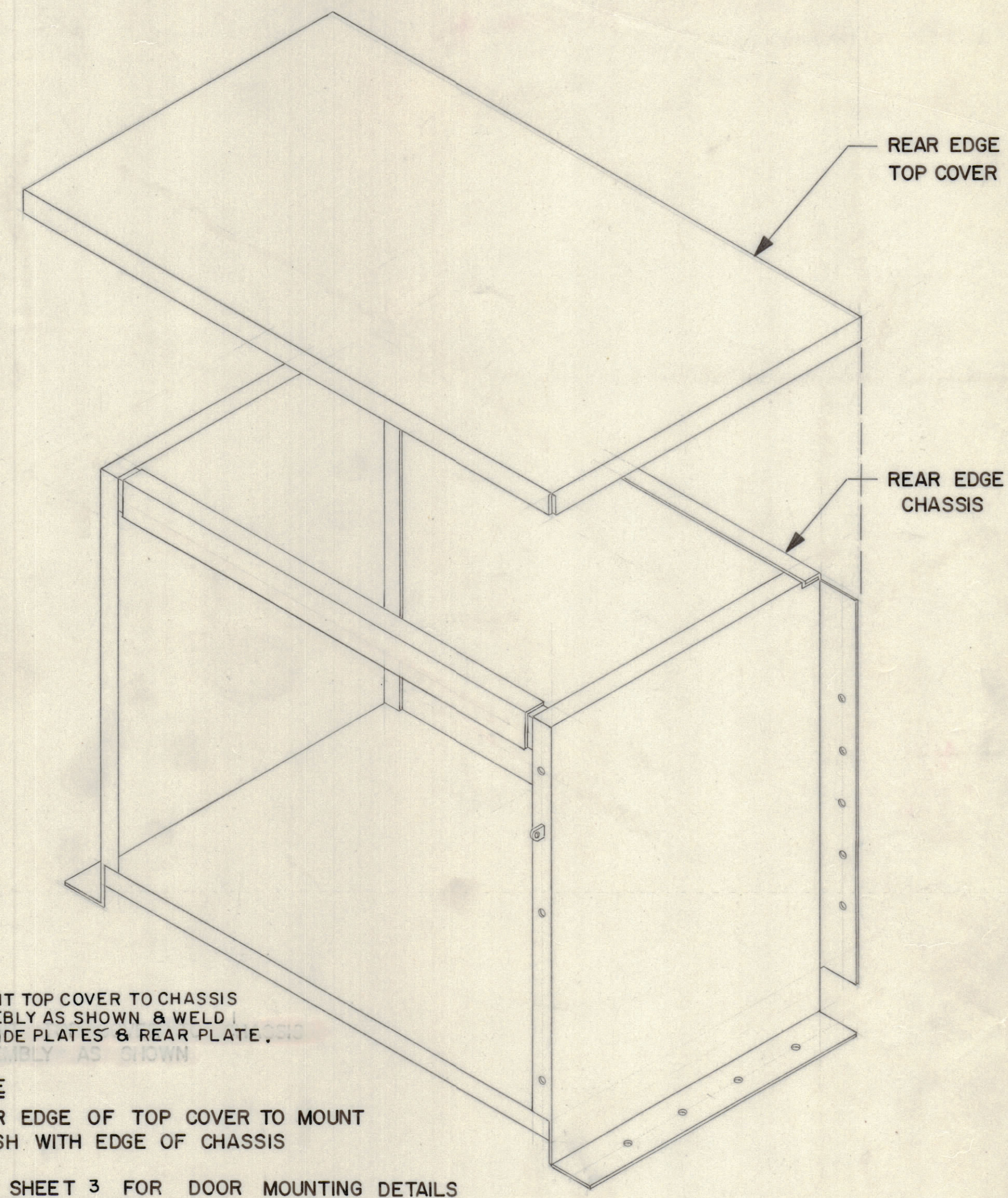


REVISIONS							
E.M.N.NO	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
	CU			Ø	ORIGINAL RELEASE FOR PRODUCTION	10/14/70	
				A	ASSY NOTE FOR TOP COVER CLARIFIED, PICTORIAL ADDED. SEE SH. 2	5-10-77	



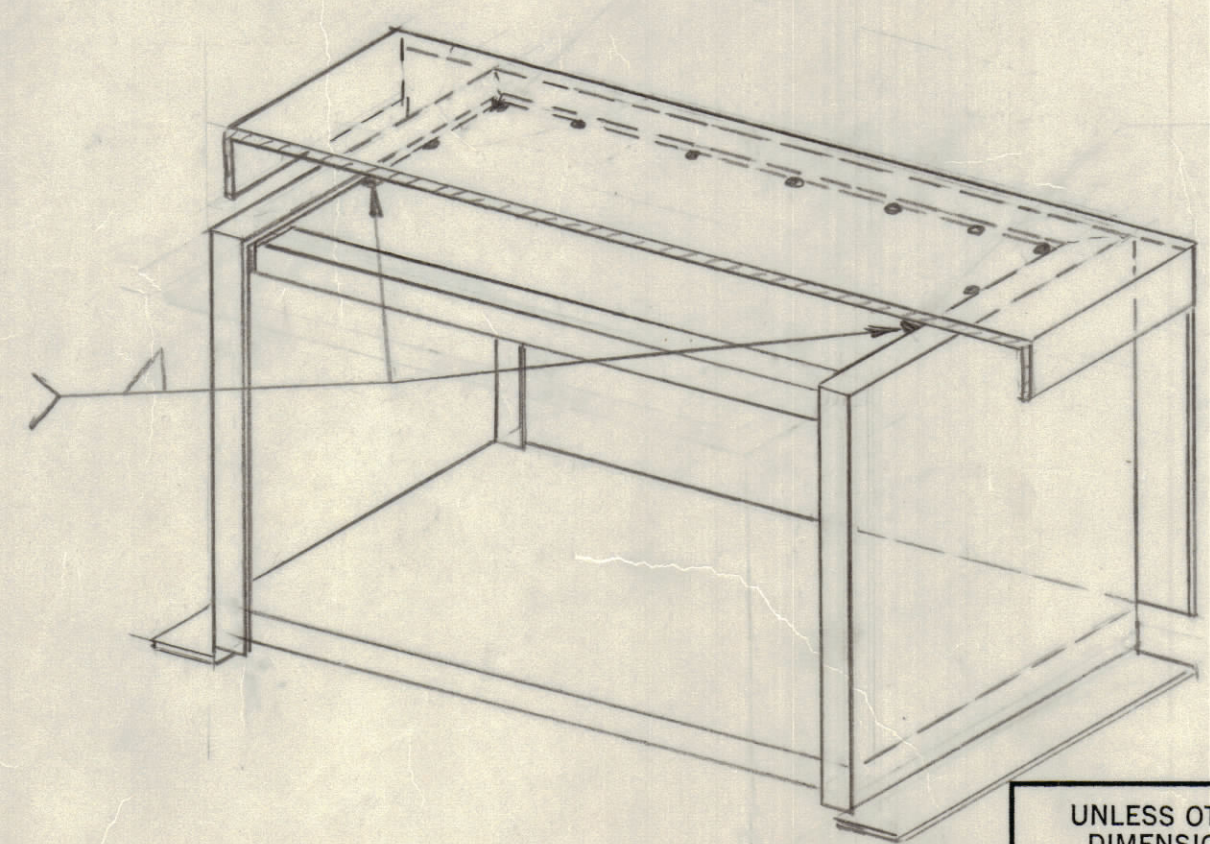
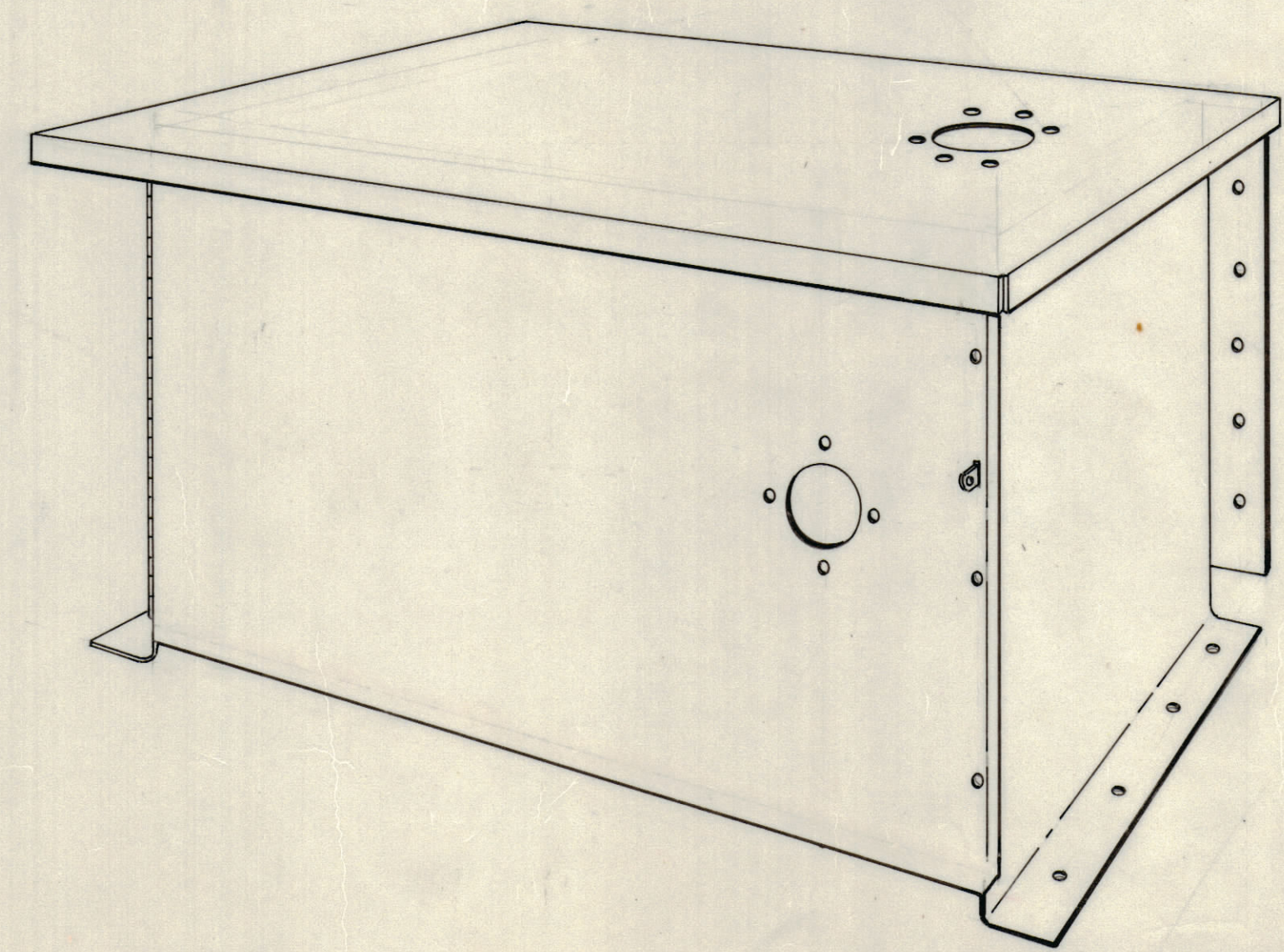
FOR FRONT SUPPORT BRACKET ASSEMBLY FIRST WELD ANGLE SUPPORTS TO INSIDE CORNERS OF SIDE PLATES. THEN WELD FRONT SUPPORT BRACKET TO ANGLE SUPPORTS



MOUNT TOP COVER TO CHASSIS ASSEMBLY AS SHOWN & WELD TO SIDE PLATES & REAR PLATE.

NOTE
REAR EDGE OF TOP COVER TO MOUNT FLUSH WITH EDGE OF CHASSIS
SEE SHEET 3 FOR DOOR MOUNTING DETAILS SPOTWELD CONST.

ASSEMBLED UNIT
CHANNELIZED
L F
ANTENNA
TUNER



1	MAT 5	BHA 475
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
CODE		
NOTICE TO PERSONS RECEIVING THIS DRAWING		
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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES ON

DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES ± 0° -30'
.XXX ± .005	

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
F. BUDETTI LIST OF MATERIAL				
FINAL APPROVAL		DATE	THE TECHNICAL MATERIEL CORP.	
MECH. DES.		DATE	MAMARONECK, NEW YORK	
ELECT. DES.		DATE	CHANNELIZED LF	
CHECKED		DATE	ANTENNA TUNER	
DRAWN		DATE	SIZE CODE IDENT NO. DWG NO.	
		DATE	D 82679 MS 6215	
		DATE	SCALE NTS SHEET 4 OF 4	