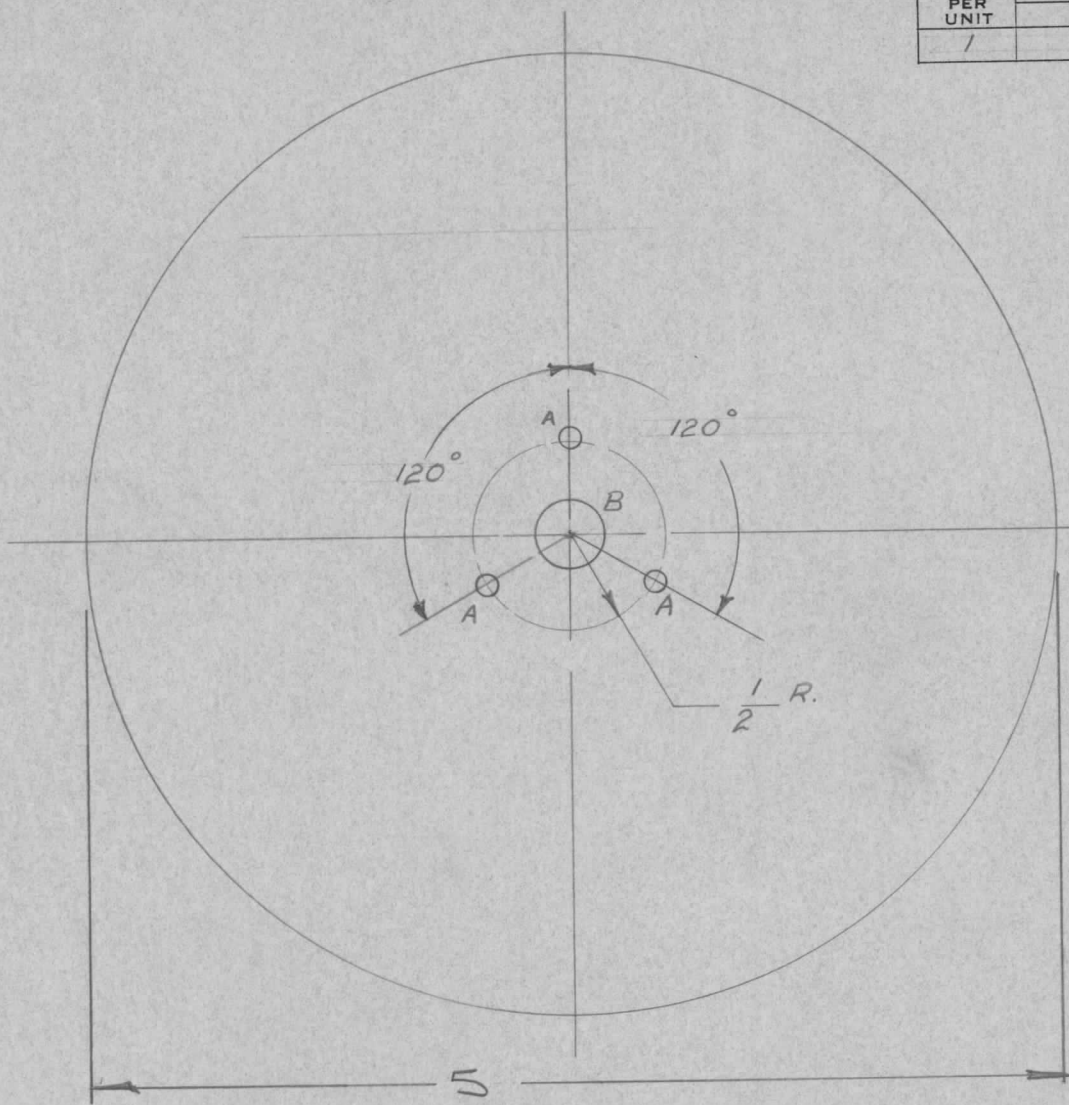


REQ. PER UNIT	USED ON			MS-657
	MODEL	ASS'Y. NO.	DATE	
1	FSS		6-24-55	



A -  $\frac{1}{8}$  (.125) D. 3 HOLES  
 B -  $\frac{5}{16}$  (.312) D. 1 HOLE

NOTE:  
 OUTSIDE DIAMETER OF DIAL  
 MUST BE CONCENTRIC TO BORE  
 WITHIN .0015 F.I.R.

RF: TMC # LD-226

REF: ACKERMAN ENGRAVERS # AE-501 TMC # LD-226

								REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL					
								.064		THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK						
								STOCK SIZE			DIAL BLANK					
								ALUMINUM			FSS					
								MATERIAL								
ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.	24 ST.	#	PRB	JAL	KZ A.J.J.				
TOLERANCES			SCALE:					TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED	FINAL APPROVAL				
DEC. DIM. $\pm$			MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES							25	WZ	MS-657				
FRAC. DIM. $\pm$ $\frac{1}{64}$																
ANGULAR DIM. $\pm$ $\frac{1}{2}^\circ$																