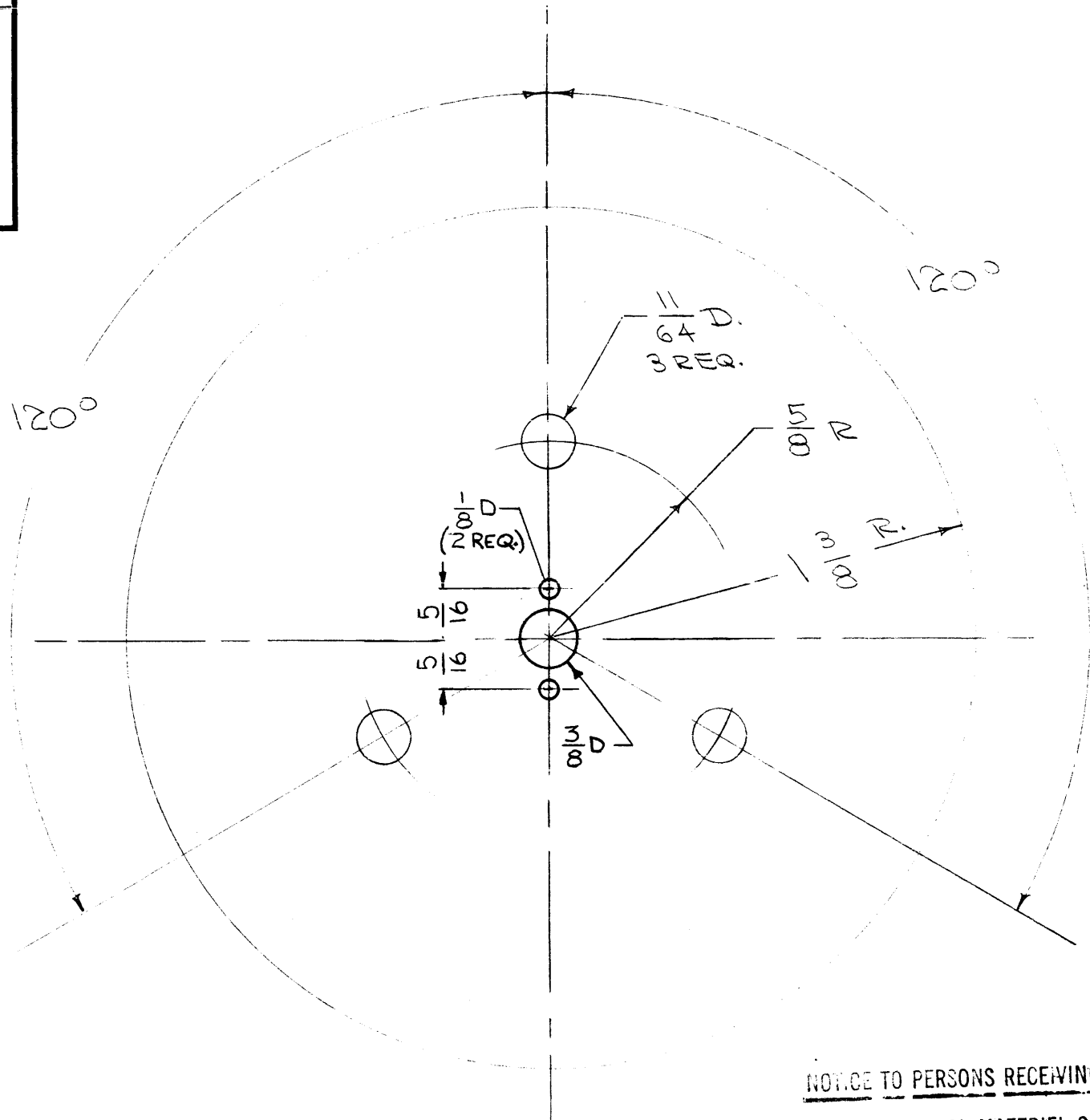
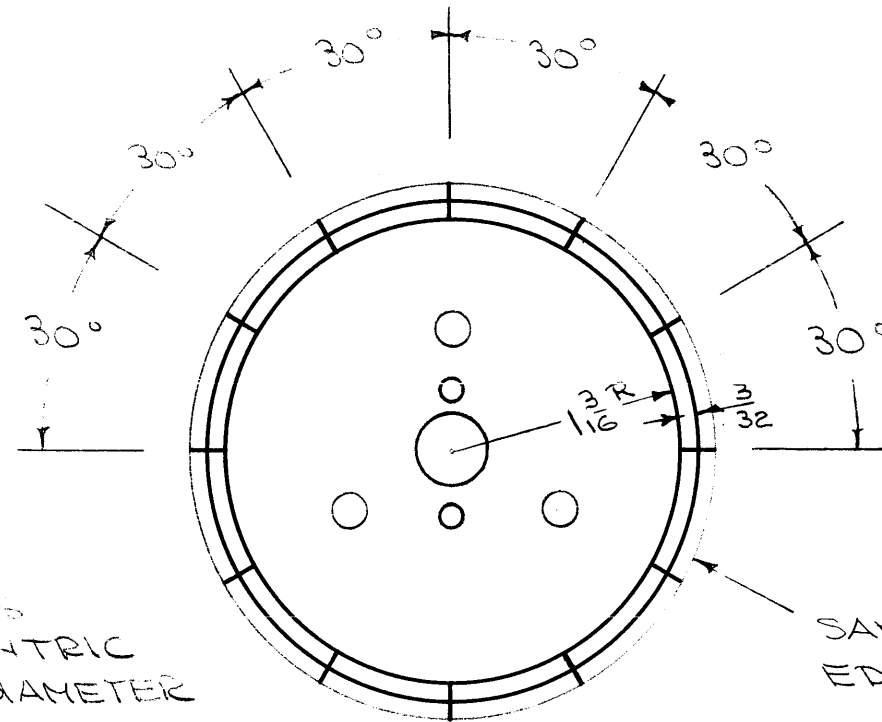


MS-631 B



SCALE - 2X



SCALE - FULL

ETCHED CIRCLES  
MUST BE CONCENTRIC  
WITH OUTSIDE DIAMETER  
WITHIN ±.010

SAND ALL LEADING  
EDGES SMOOTH

NOTE - FINISH  
BLACK ETCHED LINES ON SATIN ALUMINUM  
BACKGROUND.

NOTICE TO PERSONS RECEIVING THIS DRAWING

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THE TECHNICAL MATERIEL CORPORATION  
MAMARONECK, NEW YORK

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
B	1	CENTER HOLE WAS 15/32	10-14-66	17038	RME		
	2	ADD 2 1/8 HOLES & DIMS					
A	1	COMPLETE REVISION	9/19/66	1			

TOLERANCES		SCALE:
DEC. DIM. ±		MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.
FRAC. DIM. ± 1/64		REMOVE ALL BURRS AND SHARP EDGES
ANGULAR DIM. ± 10°		

REQ. PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
1	G5B-1			10-31-56
2	GPR-90	297		5-19-56

USED ON

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
	.064	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
	STOCK SIZE		
	ALUMINUM	DIAL PLATE, KNOB	
	MATERIAL	GPR	
	5052-H32	ODD 9/19/66	
	TYPE & TEMPER	HEAT TREAT. SPEC.	
	SEE NOTE		
	FINISH & SPEC. NO.	ELEC. DES. APP.	MECH. DES. APP.