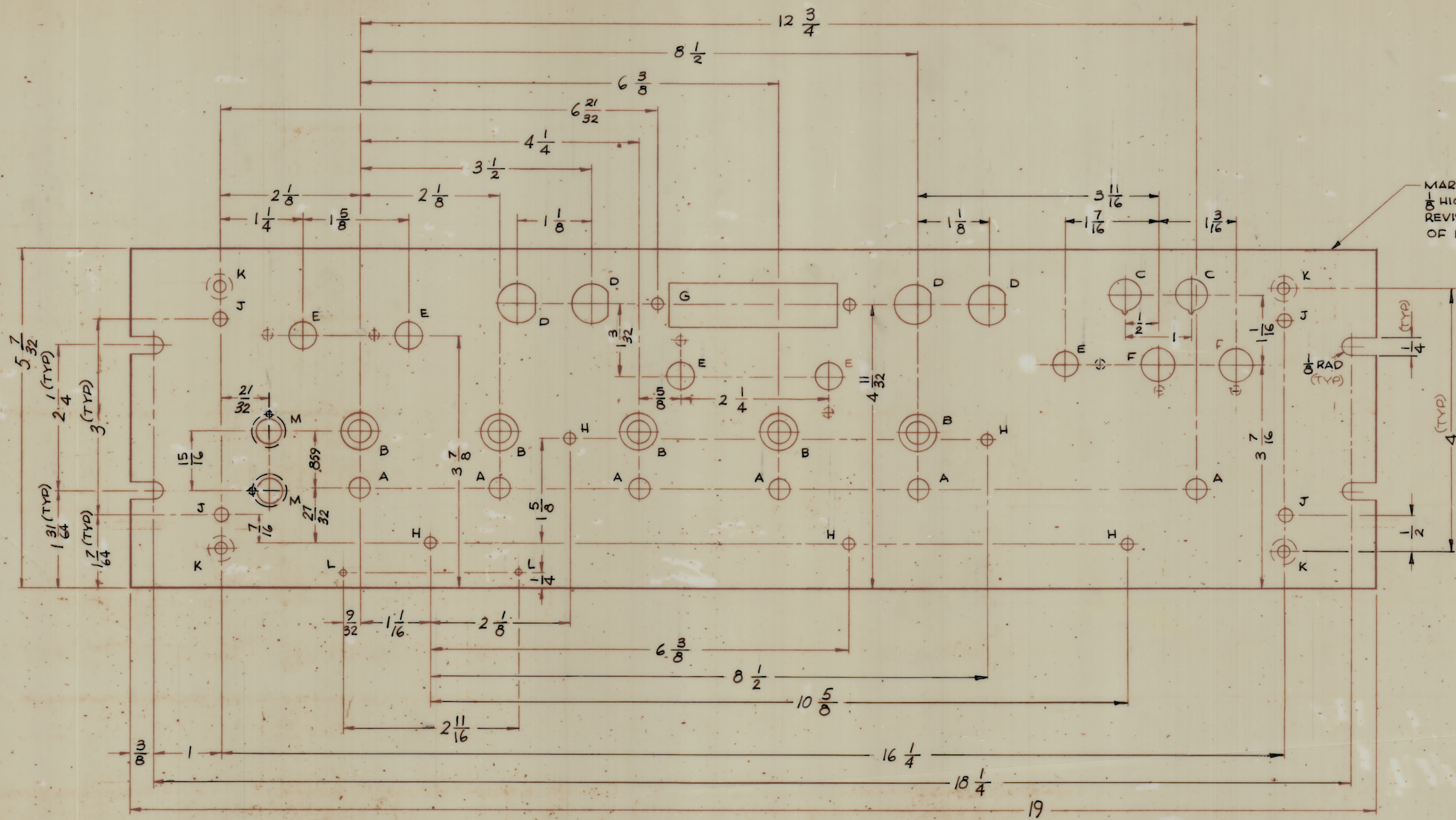


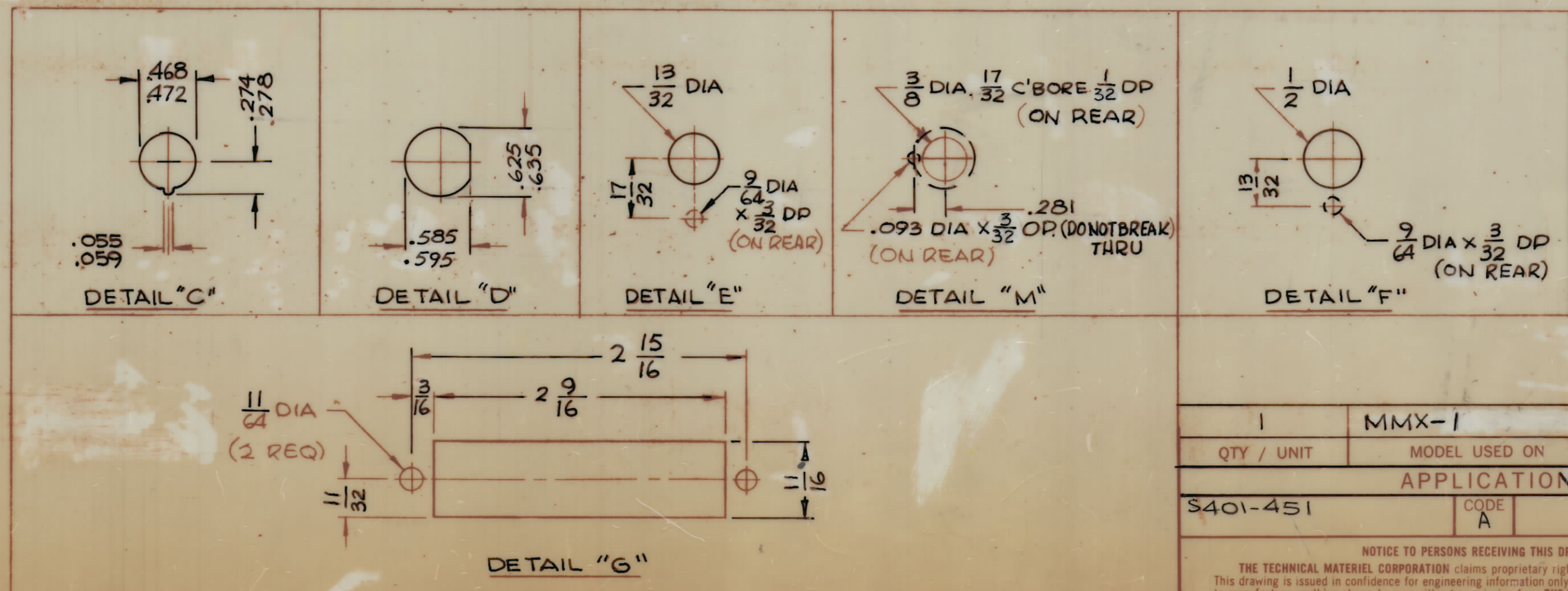
		REVISIONS					
ZONE	LTR	DESCRIPTION	DATE	E.M.N. NO	DRAFT	CHKD	APPD
4C	X	EXPERIMENTAL RELEASE	1-17-67				
	X1	IN ONE "E" HOLE 3/64 DIA. HOLE WAS ON LEFT SIDE	4-17-67	X		G.D.L.	
	X2	ON DETAIL "M" DIMS 1/2 WAS 1/4 & 3/32 WAS 1/8	5-3-67	X		C.D.L.	
	Ø	ORIGINAL RELEASE FOR PRODUCTION	4/23/69	Ø		CU	



- FINISH NOTES:
- S404 - IRIDITE 14-2 AL-COAT
 - S114 - ZINC CHROMATE PRIMER } FRONT AND
 - S115 - SMOOTH GRAY ENAMEL } EDGES ONLY
- OR
PRIME AND PAINT PER CUSTOMER'S SPECIFICATIONS.

- MACHINING:
- MILL ALL EDGES.
 - HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
 - LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
 - PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

HOLE	DESCRIPTION	REQ
A	5/16 DIA	6
B	11/32 DIA 82°C SK TO 19/32 DIA	5
C	SEE DETAIL	2
D	SEE DETAIL	4
E	SEE DETAIL	5
F	SEE DETAIL	2
G	SEE DETAIL	1
H	11/64 DIA	5
J	13/64 DIA	4
K	1/16 DIA 82°C SK TO .390 DIA (ON REAR)	4
L	.076 DIA	2
M	SEE DETAIL	2



REF: LD2197

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
	O. POSE LIST OF MATERIAL			
FINAL APPROVAL: <i>SPM</i> DATE: 4/23/69				
MECH. DES. DATE:				
ELECT. DES. DATE:				
CHECKED DATE:				
DRAWN: <i>WJW</i> DATE: 1-18-67				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES				
TOLERANCES ON				
DECIMALS		FRACTIONS		
.X ± .05		± 1/64		
.XX ± .01		ANGLES ± 0°-30'		
.XXX ± .005				
MATERIAL 3/16 ALUMINUM 2024-T3				
FINISH SEE NOTES				
SIZE	CODE	IDENT NO.	DWG NO.	ISSUE
D	82679	MS6062		Ø
SCALE	1:1			SHEET OF

QTY / UNIT	MODEL USED ON	ASS'Y NO.
1	MMX-1	BMA 100
APPLICATION		
S401-451	CODE A	
NOTICE TO PERSONS RECEIVING THIS DRAWING		
THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed hereon. This drawing is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.		