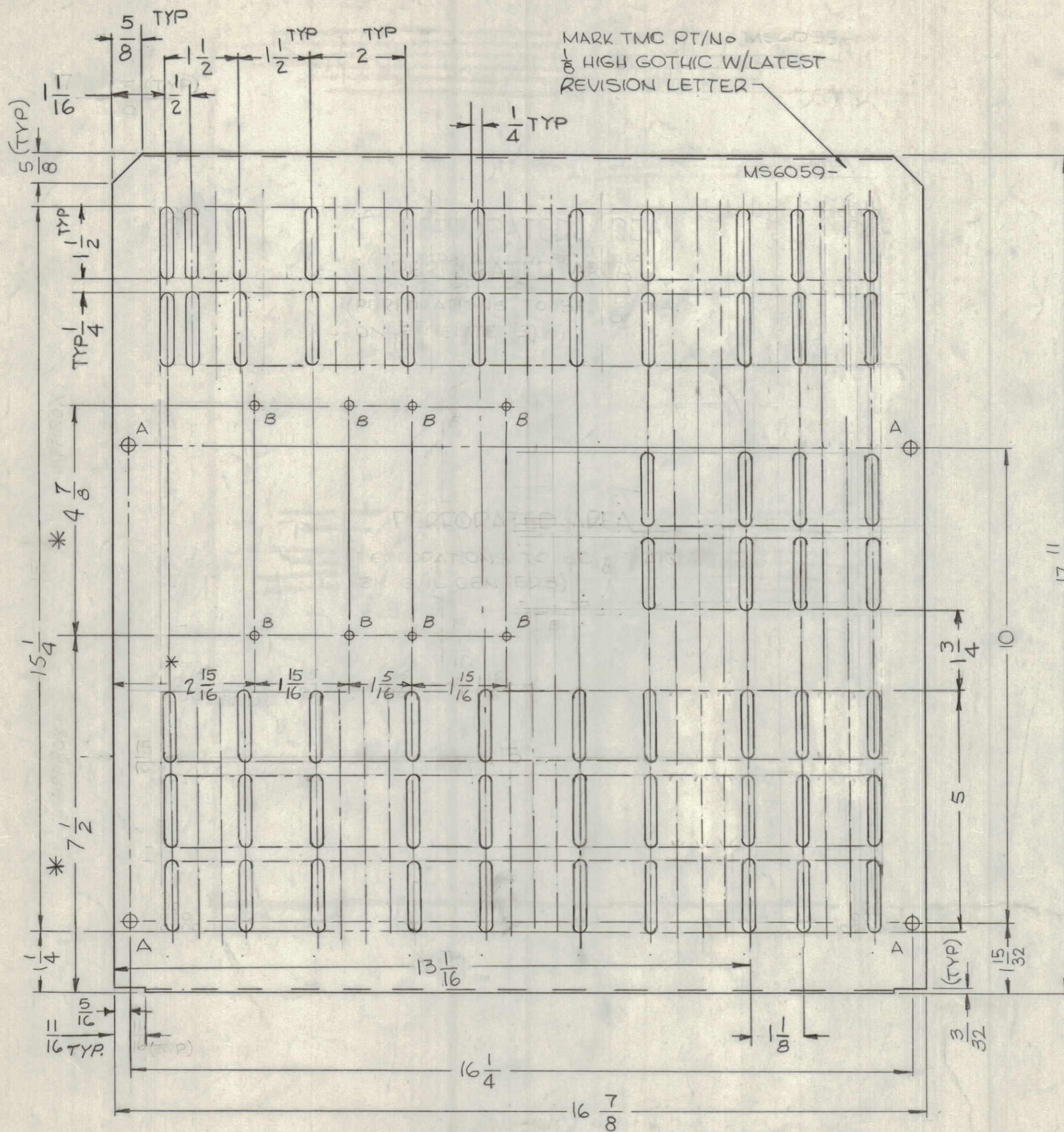


REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD APPD
	X	EXPERIMENTAL RELEASE	1/17/67		VHH	AK
	Y	ORIGINAL RELEASE FOR PRODUCTION	6/26/67		RG	
	A	MOD. HFSR-4 DELE. MOD. MMX-C1 ADDED	10/24/67		CC.	6PT
	B	ITEMS 3 TO 8 ADDED	2/29/68	18776	H.S.	
	C	SLOTS AREA WAS PERFORMED	9/10/75	21292	SDL	
	D	CONTACT ASSEMBLY REVISED	9/22/77	21574	J.H.	



MOUNT ITEM ① AND ITEM ② IN ALL "A" HOLES AS SHOWN (SEE NOTES)

HOLE	DESCRIPTION	REQ
A	1/4 DIA.	4
B	1/8 DIA.	8

NOTES:  
HARDWARE TO BE SUPPLIED AND ASSEMBLED BY TMC  
\*DIMENSIONS ARE APPROX

QTY.	REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
2	B	MS5338-1		PLATE, MTG CONTACT ELEC.	B
7		MS5338-1		NOT PLAIN HEX	
6		LV304MBN		WASHER LOCK W/SPR	
5		FW04HBN		WASHER PLAT	
8	4	EY100-2		EYELET MACHINE	
2	3	MS5339-1		CONTACT ELECTRICAL	B
4	2	FS109-3		RING, RETAINING	A
4	1	FS110-1		STUD, TURNLOCK	A

UNLESS OTHERWISE SPECIFIED:  
1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS  
2. ALL ANGULAR BENDS 90 DEGREES  
3. REMOVE ALL BURRS AND SHARP EDGES  
4. MOUNT INSERTS AFTER FINISHING

QTY / UNIT	MODEL USED ON	ASS'Y NO.
1	CHG()-4	
1	MMX()-2	BMA-106
1	VOX-7	BMA-115
1	MMX-1	BMA-116

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES ON  
 DECIMALS: .X ± .05, .XX ± .01, .XXX ± .005  
 FRACTIONS: ± 1/64, ANGLES: ± 0°-30'

MATERIAL: .051 ALUMINUM 5052-H32  
 FINISH: S404 YELLOW IRIDITE

FINAL APPROVAL	DATE
MECH. DES.	DATE
ELECT. DES.	DATE
CHECKED	DATE
DRAWN	DATE

THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
COVER, BOTTOM			
SIZE	CODE IDENT.NO.	DWG NO.	ISSUE
C	82679	MS6059	D
SCALE	1:2	SHEET	OF

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