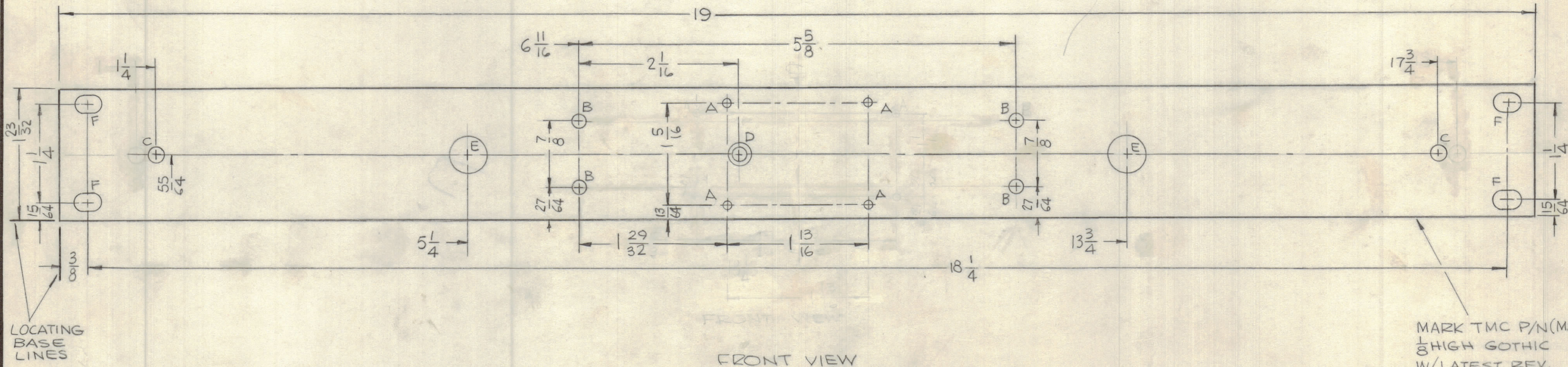


REVISIONS						
SYM	ZONE	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD APPD
X		EXP. RELEASE	11-19-66			
XI		"A" HOLE WAS .076 DIA, "A" HOLES RELOC.	1-3-67			REP
Ø		ORIGINAL RELEASE FOR PRODUCTION	2-6-67			

HOLES	DESCRIPTION	REQ.
A	.076 DIA.	4
B	9/64 DIA.	4
C	13/64 DIA.	2
D	DR. 10.4 DIA. C'SINK 82° TO .204 DIA.	1
E	1/2 DIA.	2
F	1/4 X 29/64 SLOTS	4



FINISH NOTES:

- S404 - IRIDITE 14-2 AL-COAT.
- S114 - ZINC CHROMATE PRIMER } FRONT AND
- S115 - SMOOTH GRAY ENAMEL } EDGES ONLY

OR
PRIME AND PAINT PER CUSTOMER'S SPECIFICATIONS.

MACHINING:

- MILL ALL EDGES.
- HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
- LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
- PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES ON FRACTIONS DECIMALS ANGLES
±1/64 ±.005 ±1/2°

MATERIAL
3/16 THICK ALUMINUM
2024-T3

FINISH
SEE NOTES

QTY REQ		ITEM	PART NO.	DESCRIPTION	SYMBOL
		EATON BILL OF MATERIAL			
FINAL APPROVAL		DATE	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK		
MECH. DES.		DATE			
ELECT. DES.		DATE			
CHECKED		DATE	PANEL, FRONT		
DRAWN		DATE			
APPROVED FOR		CODE	SIZE	DWG. NO.	ISSUE
MODEL: LRCF-1		82679	C	MS6034	Ø
SCALE		SHEET		OF	