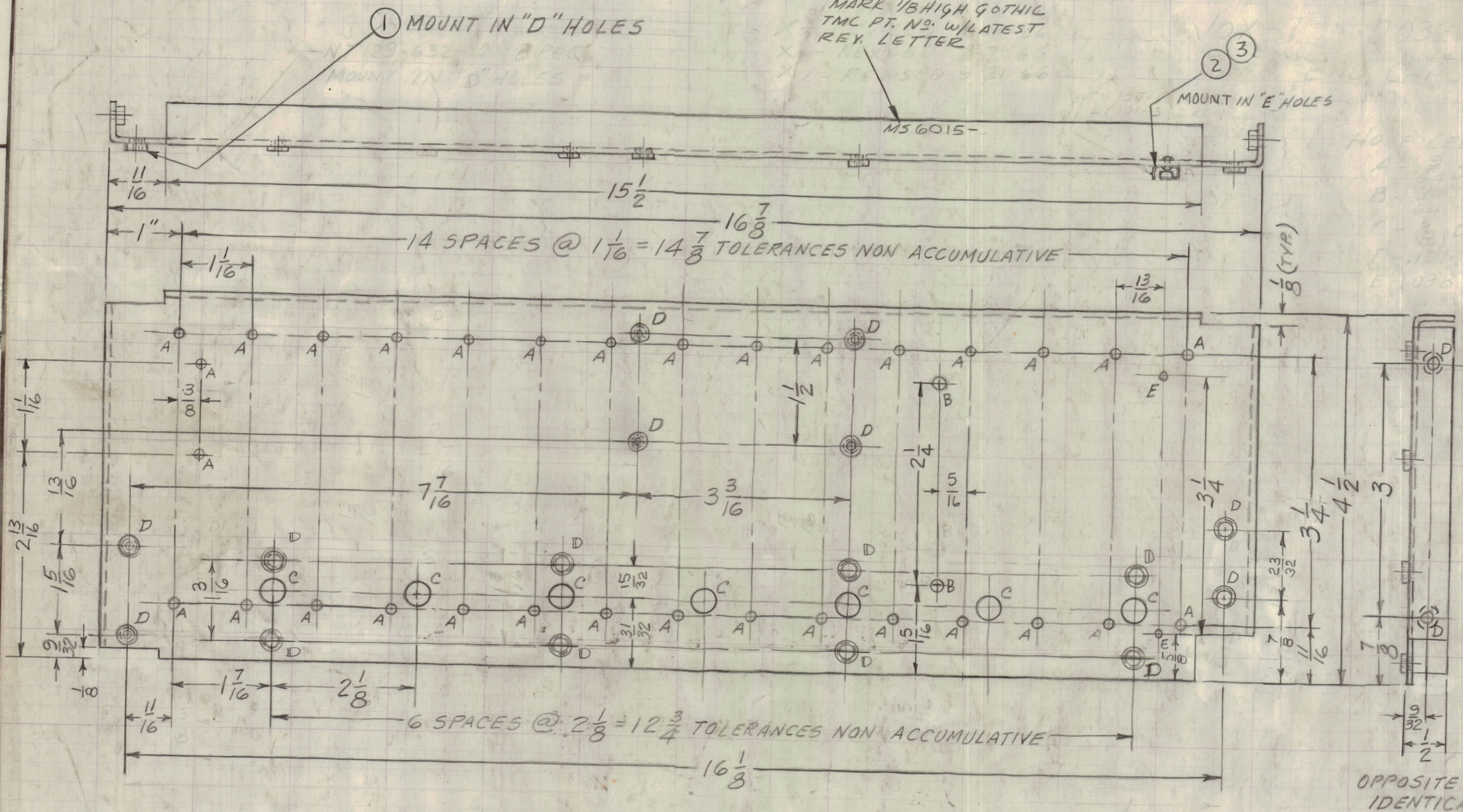


REVISIONS						
SYM	ZONE	DESCRIPTION	DATE	E.M.N.O.	DRAFT	CHKD APPD
X		EXPERIMENTAL RELEASE	11/1/66	X	RME	
X1		8 "D" HOLES ADDED	1-13-67	#	W/L	
X2		"D" HOLES (LOCATION CLARIFIED)	2/6/67	X2	JON	
X3		ADDED 2 B HOLES	4-4-67	X3		
		ORIGINAL RELEASE FOR PRODUCTION	6-26-67		RG	
A		MOD. HF52-4 DELE. MOD. MMX-() ADDED	10/24/67	CC.	Emf	OPT
B		"B" HOLES & REQ "D" HOLE WERE 16 REQ	7-9-68	18996	MS	
C		ADD. 2 SLOTS, RELOCATED 1 "D" HOLE	5-19-71	20353	RT	



HOLE LEGEND
 A - 9/64 DIA. - 30 REQ
 B - 11/64 DIA. - 4 REQ
 C - 3/8 DIA. - 7 REQ
 D - .191 - .194 DIA. - 20 REQ
 E - .098 DIA. - 2 REQ

HOLE	DESCRIPTION	REQ.
A	9/64 DIA.	32
B	11/64 DIA.	2
C	3/8 DIA.	7
D	.191 - .194 DIA.	20
E	.098 DIA.	2

- UNLESS OTHERWISE SPECIFIED:
1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS
 2. ALL ANGULAR BENDS 90 DEGREES
 3. REMOVE ALL BURRS AND SHARP EDGES
 4. MOUNT INSERTS AFTER FINISHING

NOT REQ ON HF52-4

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON FRACTIONS DECIMALS ANGLES
 $\pm 1/64$ $\pm .005$ $\pm 1/2^\circ$

MATERIAL
 .063 THK. ALUMINUM
 5052 - H32

FINISH
 S404 YELLOW IRIDITE

QTY. REQ.	MODEL USED ON	ASSY. NO.
1	MMX-()	AX 676
1	VO X - 7	BMA 114
1	MMX - 1	BMA 105

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.

QTY REQ	ITEM	PART NO.	DESCRIPTION	SYMBOL
2	3	EY101-3	EYELET, MTL.	E
1	2	CU157-1	RETAINER, PC. BOARD	E
20	1	NT129-632-4	NUT, PLN, SPLINE	D

0. POSE BILL OF MATERIAL REF. SK3213-MS23

THE TECHNICAL MATERIEL CORP.
 MAMARONECK, NEW YORK

REAR END, CHASSIS

APPROVED FOR BUSHIPS
 4/2 W/L 6/26/67

CONTRACT NO.
 S401-451

CODE 82679 SIZE C DWG. NO. MS 6015 ISSUE C

SCALE — SHEET 1 OF 1