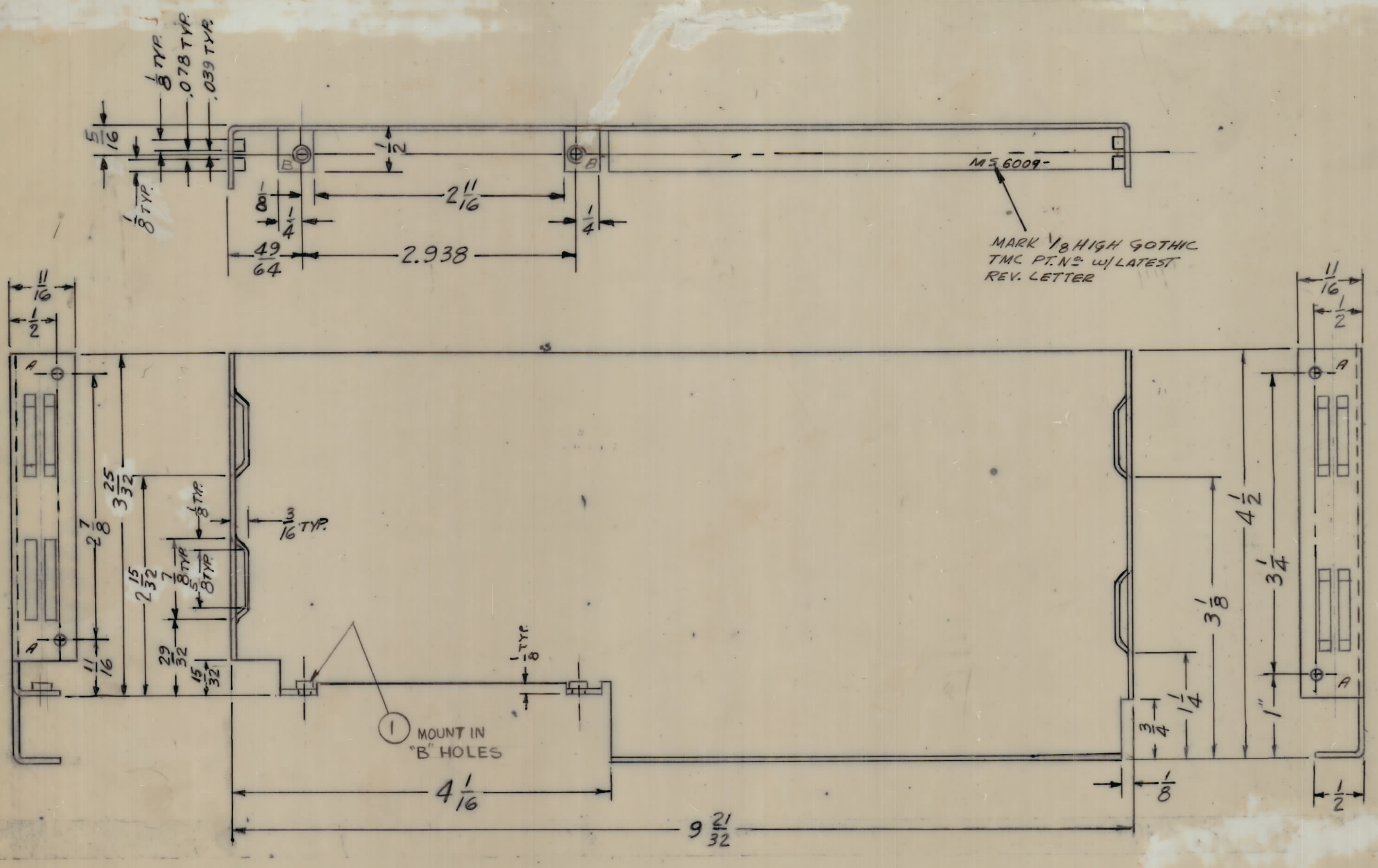


REVISIONS						
SYM	ZONE	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD
X		EXPERIMENTAL RELEASE	4/29/66	X	RME	
X1	A5	QUANTITY, VOX-7, WAS 15, MMX-1, 1/2 WAS 14, REM. MMX-1.	4-17-67	X1	L.P.K.	
X2		QTY ON HFSR WAS 12, VOX 7, WAS 11, ON MMX-1 WAS 13	4-12-67	X2		
B		ORIGINAL RELEASE FOR PRODUCTION	6-21-67	B	RG	
A		MOD. HFSR-4 DELE. MOD. MMX-1 ADDED	10/25/67	C.C.		CP
B		"B" HOLE WAS 9/64 DIA - TWO ITEM ① ADD.	3.11.78	Z1636	GDL	KD



HOLES REQUIRED
 A - 9/64 DIA. (4)
 B - .161 - .164 DIA (2)

- UNLESS OTHERWISE SPECIFIED:
1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS
 2. ALL ANGULAR BENDS 90 DEGREES
 3. REMOVE ALL BURRS AND SHARP EDGES
 4. MOUNT INSERTS AFTER FINISHING.

QTY.	MODEL USED ON	ASSY. NO.
12	MMX-1 2B	
12	MMX-1	A676
12	MMX-1	BTR 105
14	VOX-7	BTR 114

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
 TOLERANCES ON FRACTIONS DECIMALS ANGLES
 $\pm 1/64$ $\pm .005$ $\pm 1/2^\circ$

MATERIAL
 .050 THK. ALUMINUM
 5052 - H32

FINISH
 S404 - YELLOW IRIDITE

2	1	NT129-0440-4	NUT, ROUND SWAGE	B
QTY REQ	ITEM	PART NO.	DESCRIPTION	SYMBOL
O. POSE			BILL OF MATERIAL REF. SK 3213-MS 21	
FINAL APPROVAL		DATE	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK CONNECTOR & P.C. CARD BRACKET	
MECH. DES.		DATE		
ELECT. DES.		DATE		
CHECKED		DATE		
DRAWN		DATE		
APPROVED FOR PURCHASE		DATE	CODE	SIZE
CONTRACTING NO.			82679	C
			DWG. NO.	MS 6009
			ISSUE	B
SCALE 1:1			SHEET 1 OF 1	