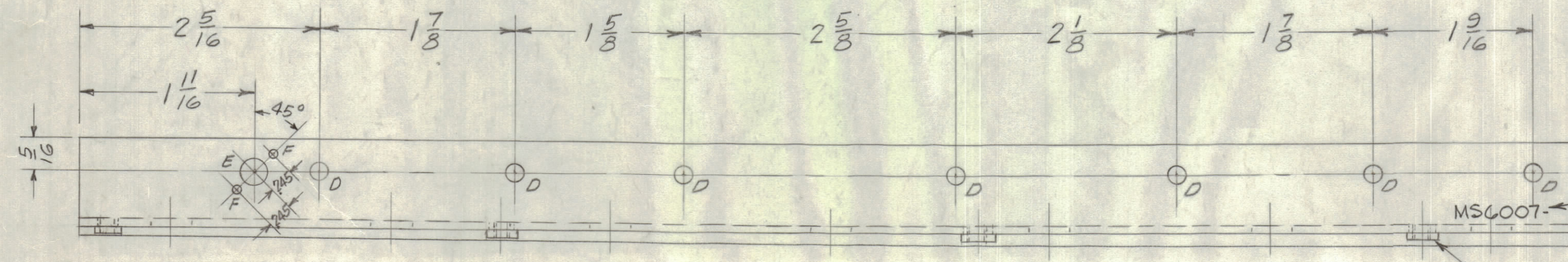
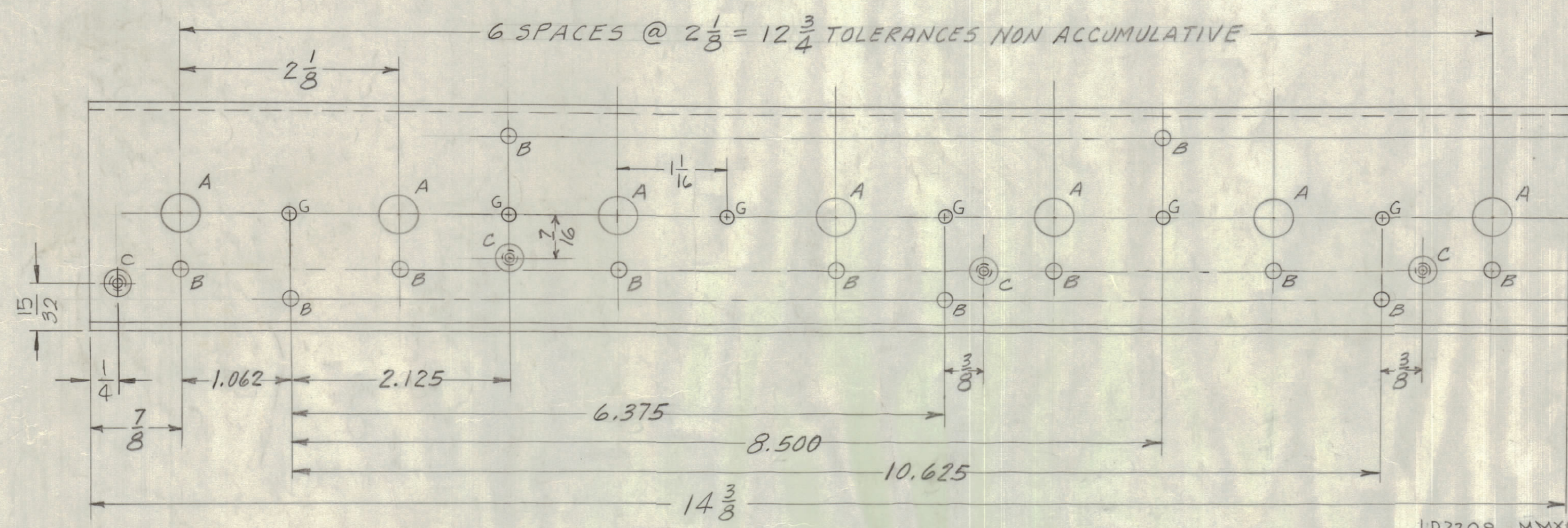


REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD APPD
	X	EXPERIMENTAL RELEASE	1/17/67			
	XI	"G" HOLES ADDED	3-30-67			
	Ø	ORIGINAL RELEASE FOR PRODUCTION	6-26-67		RG	
	A	MOD. HFSR-4 DELETED - MOD. MMX-() WAS MMX-1	10/29/67	C.C.	Eng	
	B	CHG 7/16 LIP TO 3/16	5/29/71	20370	GE	



MARK TMC PART NO. $\frac{1}{8}$ HIGH GOTHIC W/LATEST REVISION LETTER.

MOUNT ITEM (1) IN ALL "C" HOLES AS SHOWN.



REMOVE SHARP EDGES

- UNLESS OTHERWISE SPECIFIED:
1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS
 2. ALL ANGULAR BENDS 90 DEGREES
 3. REMOVE ALL BURRS AND SHARP EDGES
 4. MOUNT INSERTS AFTER FINISHING

LD2208 - MMX()
LD2207 - VOX-7
LD2206 - MM-1
REF: LD2214 - HFSR-4

HOLE	DESCRIPTION	REQ
A	25/64 DIA	7
B	.144 DIA	12
C	.221-.224 DIA	4
D	3/16 DIA.	7
E	.265 DIA.	1
F	.096 DIA.	2
G	1/8 DIA.	6

QTY / UNIT	MODEL USED ON	ASS'Y NO.
1	HFSR-4	BMA-117
1	MMX-()	EMA101
1	VOX-7	BMA-111

APPLICATION

5401-451 CODE A

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES ON

DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° -30'

MATERIAL .081 ALUMINUM 5052-H32

FINISH 5404 YELLOW IRIDITE

4	1	NT(29-832-4	NUT, PLAIN SPLINE	C
QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
O. POSE LIST OF MATERIAL				
FINAL APPROVAL		DATE		
MECH. DES.		DATE		
ELECT. DES.		DATE		
CHECKED		DATE		
DRAWN		DATE		
MATERIAL .081 ALUMINUM 5052-H32			SIZE	CODE IDENT.NO.
FINISH 5404 YELLOW IRIDITE			C	82679
SCALE 1:1			DWG NO.	MSG007
SHEET			OF	ISSUE
			B	B

BRACKET, SWITCH MTG

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK