

REVISIONS							
E.M.N.O.	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
	DV			Ø	ORIGINAL RELEASE FOR PRODUCTION	5-6-71	



- UNLESS OTHERWISE SPECIFIED:**
- USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS.
  - ALL ANGULAR BENDS 90 DEGREES.
  - REMOVE ALL BURRS AND SHARP EDGES.
  - MOUNT INSERTS AFTER FINISHING.
- FINISH NOTES:**
- S404 - IRIDITE 14-2 AL-COAT.
  - S114 - ZINC CHROMATE PRIMER } FRONT AND
  - S115 - SMOOTH GRAY ENAMEL } EDGES ONLY
- OR  
PRIME AND PAINT PER CUSTOMER'S SPECIFICATIONS

QTY / UNIT	MODEL USED ON	ASSY NO.
APPLICATION		
CODE		

NOTICE TO PERSONS RECEIVING THIS DRAWING  
THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed herein. This drawing is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	
TOLERANCES ON	
DECIMALS	FRACTIONS
X ± .05	± 1/64
XX ± .01	ANGLES
XXX ± .005	± 0° -30°

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
	S. DEMARCO		LIST OF MATERIAL	
	FINAL APPROVAL	DATE		
	MECH. DES.	DATE		
	ELECT. DES.	DATE		
	CHECKED	DATE		
	DRAWN	DATE		

MATERIAL .064 ALUM  
5052 H32  
FINISH AS NOTED

THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
COVER, PANEL			
SIZE	CODE	IDENT NO.	DWG NO.
D	82679	MS 5991	
SCALE	1:1	SHEET	OF