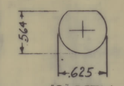
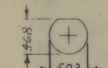
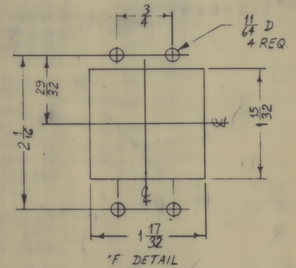
A~ $\frac{1}{8}$ DIA.	12 REQ.
B~ $\frac{11}{64}$ DIA.	2 REQ.
C~ $\frac{1}{4}$ DIA	10 REQ.



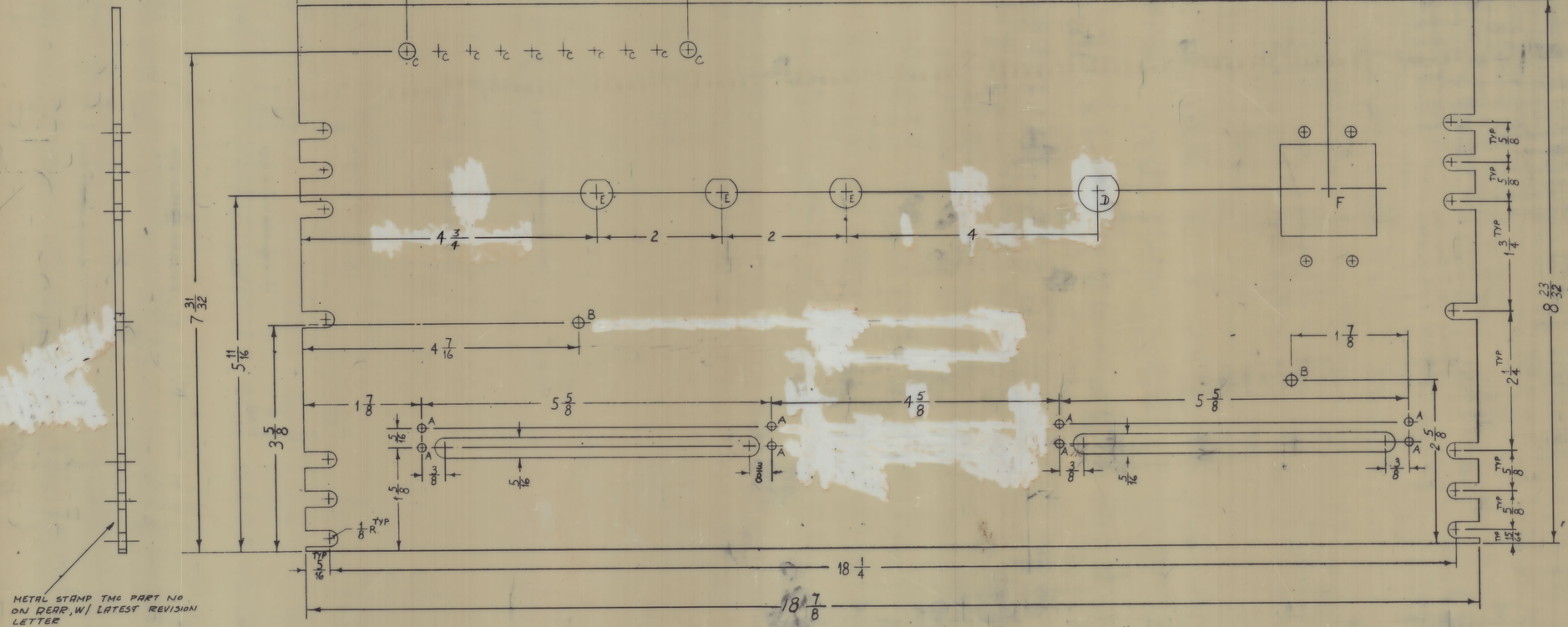
'D' DETAIL
1 REQ.



'E' DETAIL
5 REQ.



'F' DETAIL
1 REQ.



METAL STAMP TMC PART NO ON RERR, W/ LATEST REVISION LETTER

MACHINING ~
1~ LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
2~ MILL ALL EDGES.
3~ HOLES MUST BE DRILLED.
4~ PANEL MUST BE FREE OF ALL MACHINING MARKS GOUGES & SCRATCHES. IF NECESSARY SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

FINISHING ~
S404 YELLOW IRIDITE

REF: LD2444

MS5946

SYM	ZONE		DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
B	4	ORIGINAL RELEASE FOR PRODUCTION	3/29/71		GE		
X	4	EXPER. RELEASE	3/30/71		GE		

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES ON
FRACTIONS ± 1/64 DECIMALS ± .005 ANGLES ± 1/2°

SCALE

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.
REMOVE ALL BURRS & SHARP EDGES

REQ. PER UNIT	MODEL	SECTION	ASS'Y. NO.	DATE
1	GPT-10K/18			3-3-65

USED ON

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
1/8			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
STOCK SIZE			FRONT PANEL MACHINING CENTER SHIELD	
ALUMINUM				
MATERIAL				
2024 T3			SEPIA	
TYPE & TEMPER		HEAT TREAT. SPEC.	CHECKED	FINISH APPROVAL
SEE NOTE				
FINISH & SPEC. NO.			ELEC. DES. APP.	MECH. DES. APP.
			MS5949	SHEET OF Ø

TMC FORM NO. 111