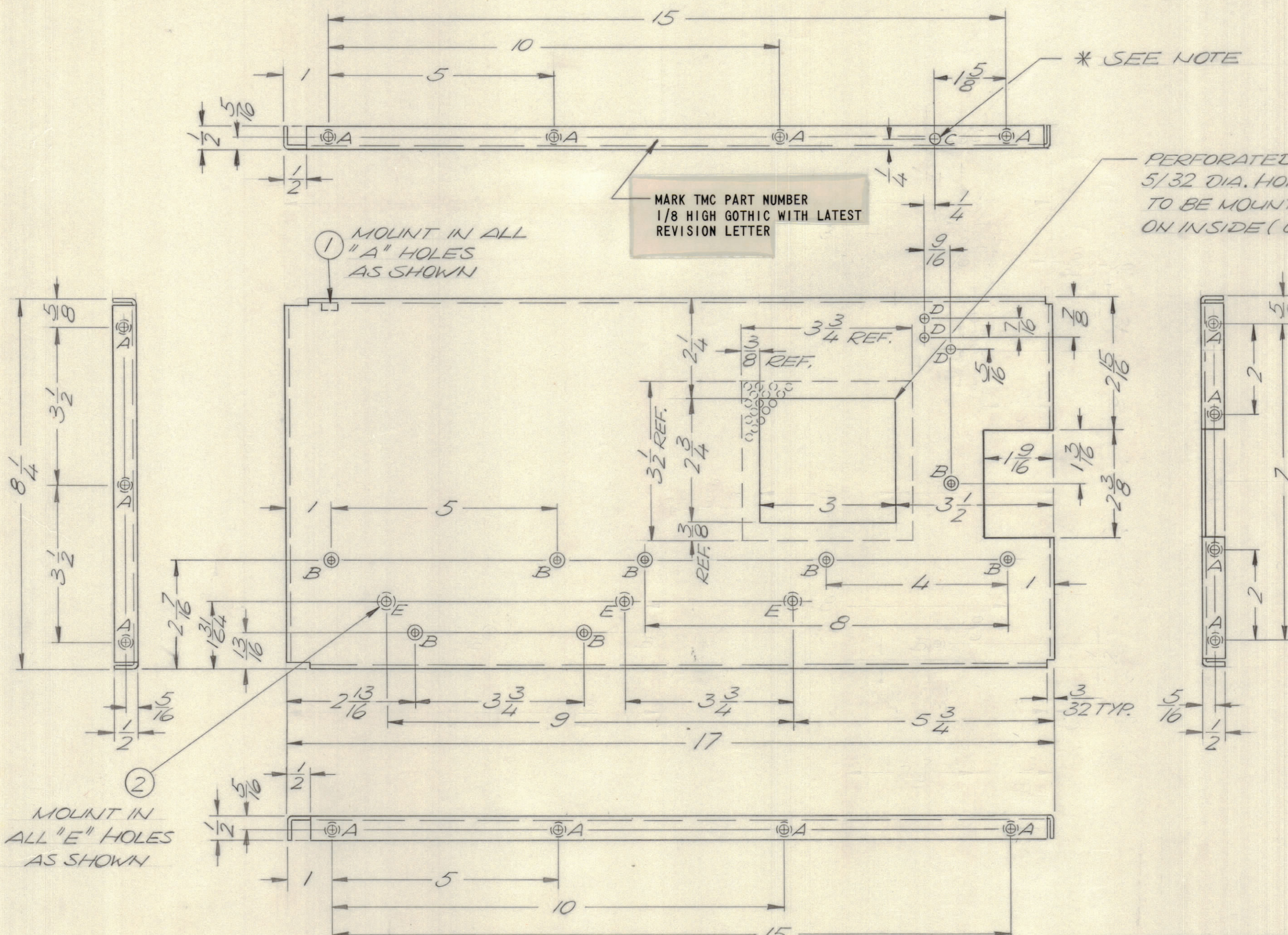


REVISIONS							
E.M.N.NO	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
	2/1			X	EXP. RELEASE	8/10/70	
	0			Ø	ORIGINAL RELEASE FOR PRODUCTION	10/15/70	
20139	0			A	2 1/16 CHG. TO 2 7/16	12-4-70	P.E.B.



HOLE LEGEND:

A - .191 - .194 DIA.	(15 REQ.)
B - 6 - 32 C'SINK 82°	(8 REQ.)
C - 1/4 DIA.	(1 REQ.)
D - 9/64 DIA.	(3 REQ.)
E - .250 - .254 DIA.	(3 REQ.)

* NOTE:
DRILL "C" HOLE
AFTER BENDING

- UNLESS OTHERWISE SPECIFIED:
1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS.
 2. ALL ANGULAR BENDS 90 DEGREES.
 3. REMOVE ALL BURRS AND SHARP EDGES.
 4. MOUNT INSERTS AFTER FINISHING.

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
3	2	NT129-1032-4	NUT, ROUND, SWAGE TYPE	E
14	1	NT129-0632-4	NUT, ROUND, SWAGE TYPE	A

F. BUDETTI LIST OF MATERIAL

FINAL APPROVAL	DATE	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK
MECH. DES.	DATE	
ELECT. DES.	DATE	
CHECKED	DATE	
DRAWN	DATE	SIDE PLATE (LEFT SIDE)

1	TLAM - 1K	
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
CODE		

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
AND INCLUDE CHEMICALLY APPLIED
OR PLATED FINISHES

TOLERANCES ON

DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° - 30'

MATERIAL .064 ALUM
5052 - H32

FINISH
S404 YEL. IRIDITE

SIZE	CODE IDENT NO.	DWG NO.	ISSUE
C	82679	MS 5665	A
SCALE 1/2		SHEET 1 OF 1	

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MS 5665 A B