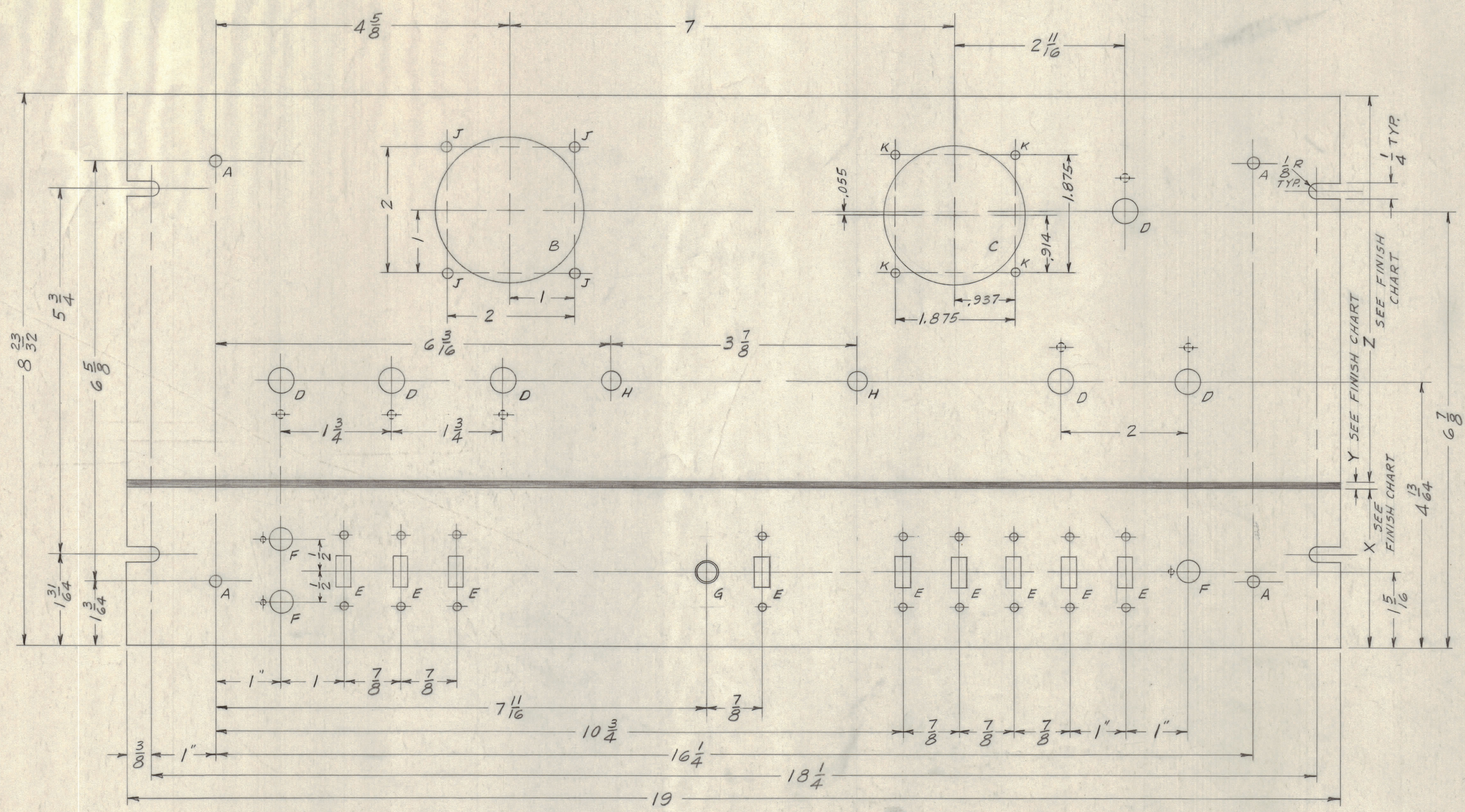


MATERIAL	FINISH			REF	REVISIONS							
	X	Y	Z		ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD	APPD
1/8 ALUM. 5052 H32	2 1/2 GRAY ENAMEL	1/8 BLACK	6 3/32 WHITE		X	"C" HOLE WAS 2 1/4 DIA. - ADDED 4 "K" HOLES	6/19/69					
						ORIGINAL RELEASE FOR PRODUCTION	8/1/69					



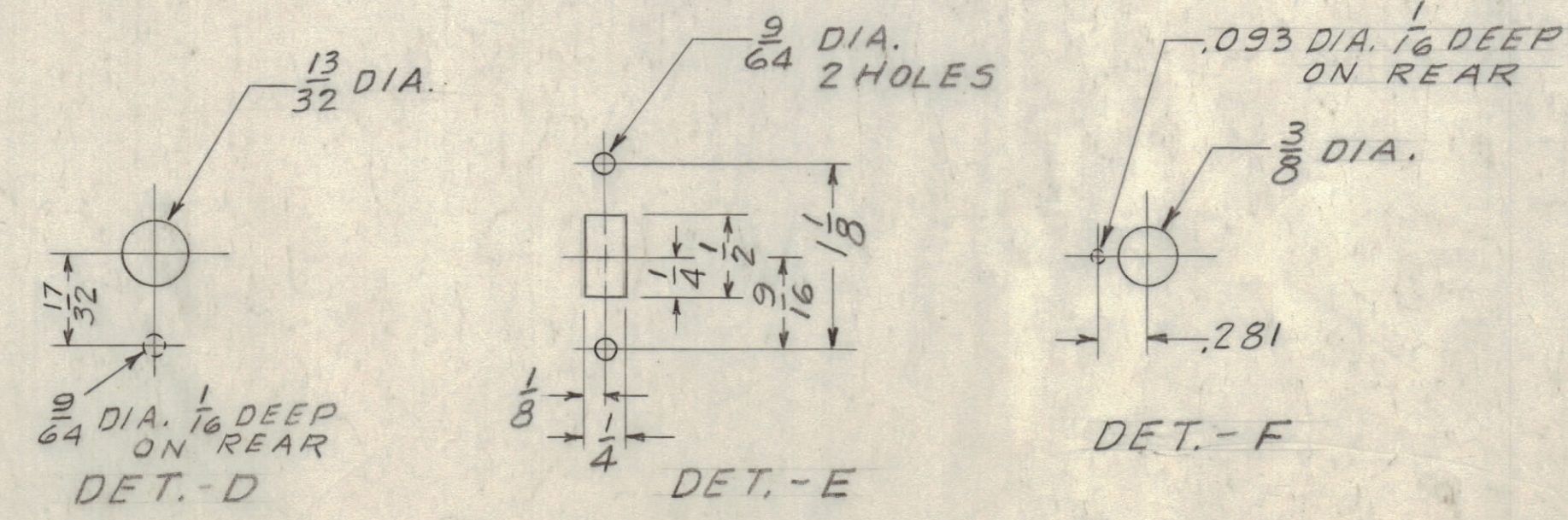
FINISH NOTES:

- S404 - IRIDITE 14-2 AL-COAT.
- S114 - ZINC CHROMATE PRIMER } FRONT AND EDGES ONLY
- SEE CHART OR PRIME AND PAINT PER CUSTOMER'S SPECIFICATIONS.

MACHINING:

- MILL ALL EDGES.
- HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
- LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
- PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

HOLE	DESCRIPTION	REQ
A	13/64 DIA.	4
B	2 5/16 DIA.	1
C	2 7/32 DIA.	1
D	SEE DETAIL	6
E	SEE DETAIL	9
F	SEE DETAIL	3
G	.312 DIA. & 82° C'SK TO .335 DIA.	1
H	5/16 DIA.	2
J	11/64 DIA.	4
K	3/64 DIA.	4



1	MTRM-150	
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
CODE		
NOTICE TO PERSONS RECEIVING THIS DRAWING		
THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed hereon. This drawing is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.		

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
	POSE		LIST OF MATERIAL SAJ308MS30	
FINAL APPROVAL		DATE	THE TECHNICAL MATERIEL CORP.	
MECH. DES.		DATE	MAMARONECK, NEW YORK	
ELECT. DES.		DATE	PANEL, FRONT	
CHECKED		DATE		
DRAWN		DATE		
MATERIAL	SEE CHART	SIZE	CODE IDENT. NO. DWG NO.	ISSUE
FINISH	SEE CHART	D	82679 MS 5470	1
SCALE			SHEET	OF