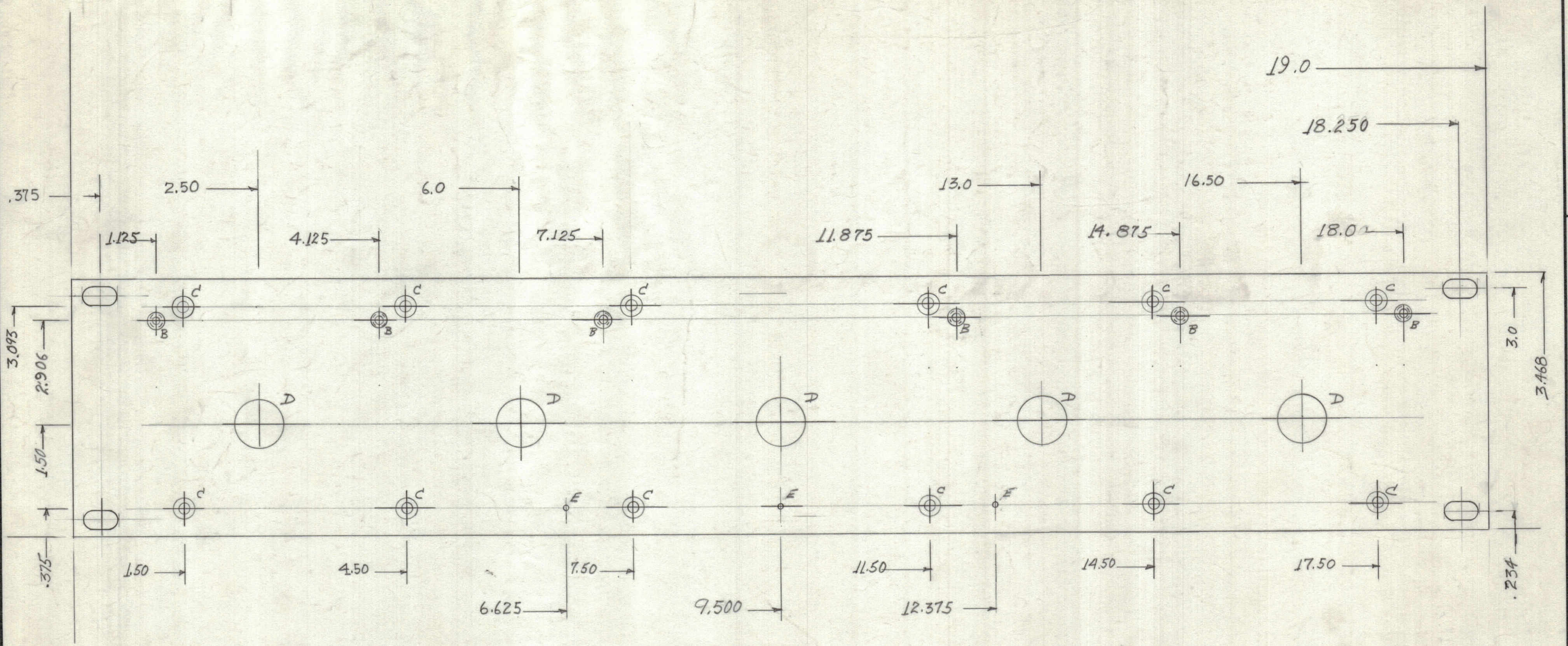
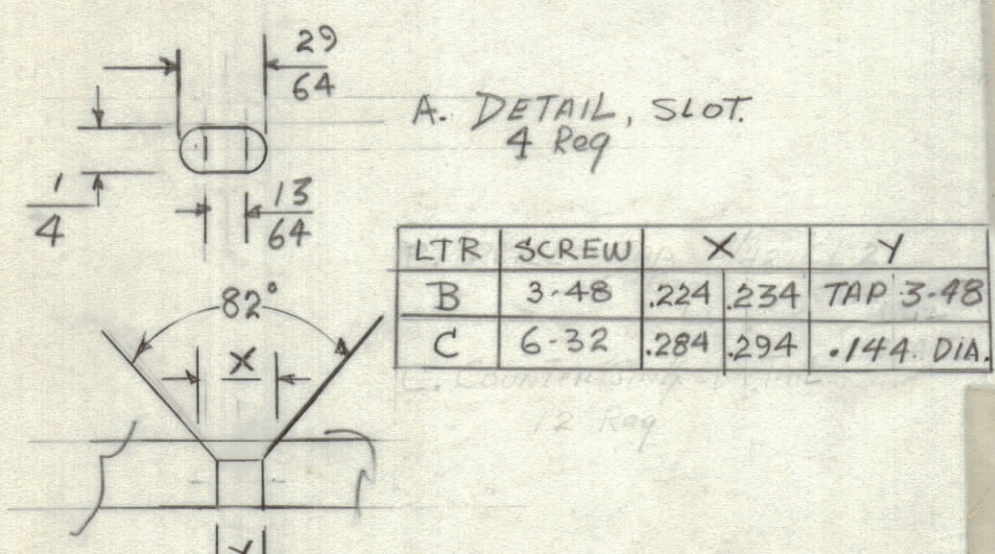


REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD APPD
	Ø	ORIGINAL RELEASE FOR PRODUCTION	9/24/69		CJ	



MACHINING:

1. MILL ALL EDGES.
2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
3. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.



LTR	SCREW	X	Y
B	3-48	.224	.234 TAP 3-48
C	6-32	.284	.294 .144 DIA.

FINISH NOTES:

1. S404 - IRIDITE 14-2 AL-COAT.
2. S114 - ZINC CHROMATE PRIMER } FRONT AND
3. S115 - SMOOTH GRAY ENAMEL } EDGES ONLY

OR
PRIME AND PAINT PER CUSTOMER'S SPECIFICATIONS

D. 21/32 DIA. holes
5 Req.

E. #50 Drill .070 DIA. holes
3 Req.

1	JPP FX 587586X5	SAME
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
CODE		

NOTICE TO PERSONS RECEIVING THIS DRAWING

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES ON

DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° - 30'

MATERIAL ALUM 3/16 thick
2024-T3

FINISH See Notes

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
LIST OF MATERIAL				
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK PANEL, MACHINE				
FINAL APPROVAL	DATE			
MECH. DES.	DATE			
ELECT. DES.	DATE			
CHECKED	DATE			
DRAWN	DATE			
SIZE	CODE IDENT.NO.	DWG NO.	ISSUE	
C	82679	MS-5406	Ø	
SCALE			SHEET	OF