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MACHINING:

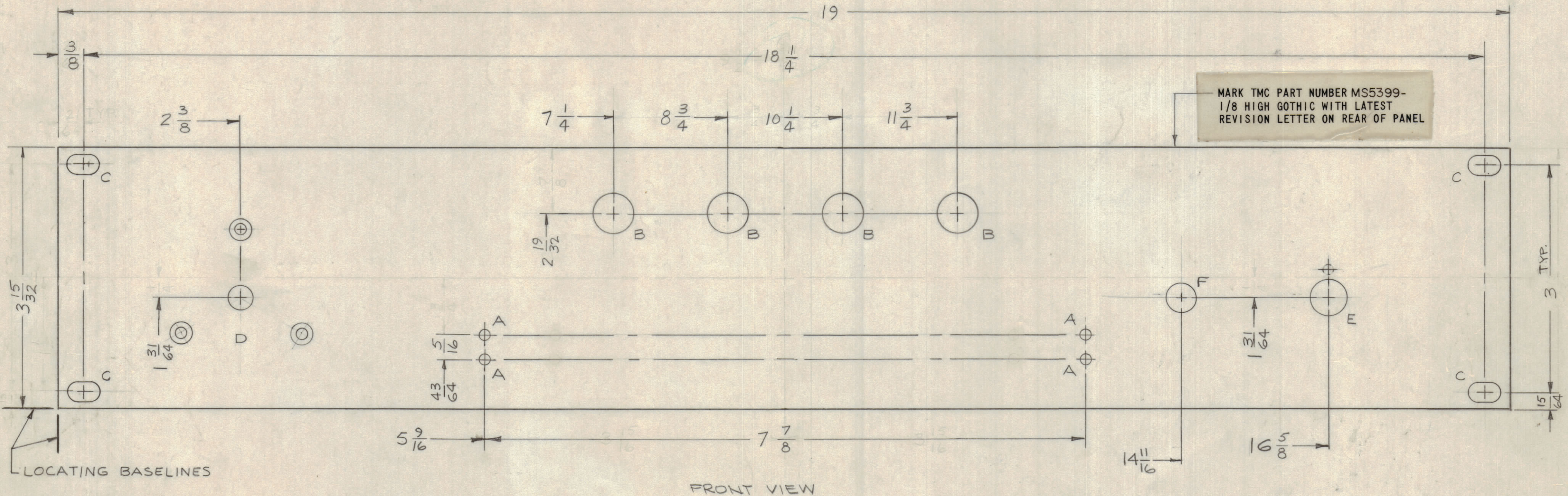
- 1. MILL ALL EDGES.
- 2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
- 3. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
- 4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

FINISH NOTES:

- 1. S404 - IRIDITE 14-2 AL-COAT.
- 2. S114 - ZINC CHROMATE PRIMER } FRONT AND
- 3. S115 - SMOOTH GRAY ENAMEL } EDGES ONLY

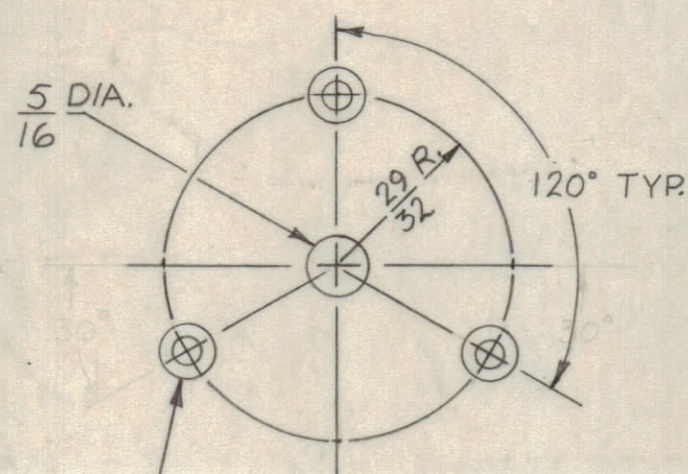
HOLE	DESCRIPTION	REQ
A	5/64 DIA.	4
B	1/2 DIA	4
C	1/4 X 29/64 SLOTS	4
D	SEE DETAIL	1
E	SEE DETAIL	1
F	3/8 DIA.	1

REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD APPD
	X	EXP RELEASE	6.5.68	+	H.S.	
	X1	1" F HOLE ADDED	7-1-68			
	X2	ON "E" DETAIL 1/8 HOLE WAS THRU	7-1-68			
	Ø	ORIGINAL RELEASE FOR PRODUCTION	7/9/69			



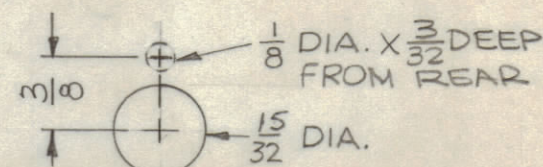
LOCATING BASELINES

FRONT VIEW



DR .144 DIA. C'SINK 82° TO .284 DIA. (3 REQ)

DETAIL "D"



DETAIL "E"

REF: LD2323

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
	F. BUDETTI		LIST OF MATERIAL	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		FINAL APPROVAL <i>[Signature]</i>	DATE 7/19/69	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK PANEL, FRONT
TOLERANCES ON		MECH. DES. <i>[Signature]</i>	DATE	
DECIMALS .X ± .05		ELECT. DES. A.V.C.	DATE	
FRACTIONS ± 1/64		CHECKED	DATE	
.XX ± .01		DRAWN <i>[Signature]</i>	DATE 6.5.68	
.XXX ± .005		MATERIAL 3/16 THICK ALUMINUM 2024-T3		
FINISH SEE NOTE		SIZE	CODE IDENT. NO.	DWG NO.
		C	82679	MS 5399
		SCALE 1:1	SHEET OF	

1	MCP-4	
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
CODE	S401-451	

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MS 5399

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