MACHINING:

1. MILL ALL EDGES.
2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
3. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

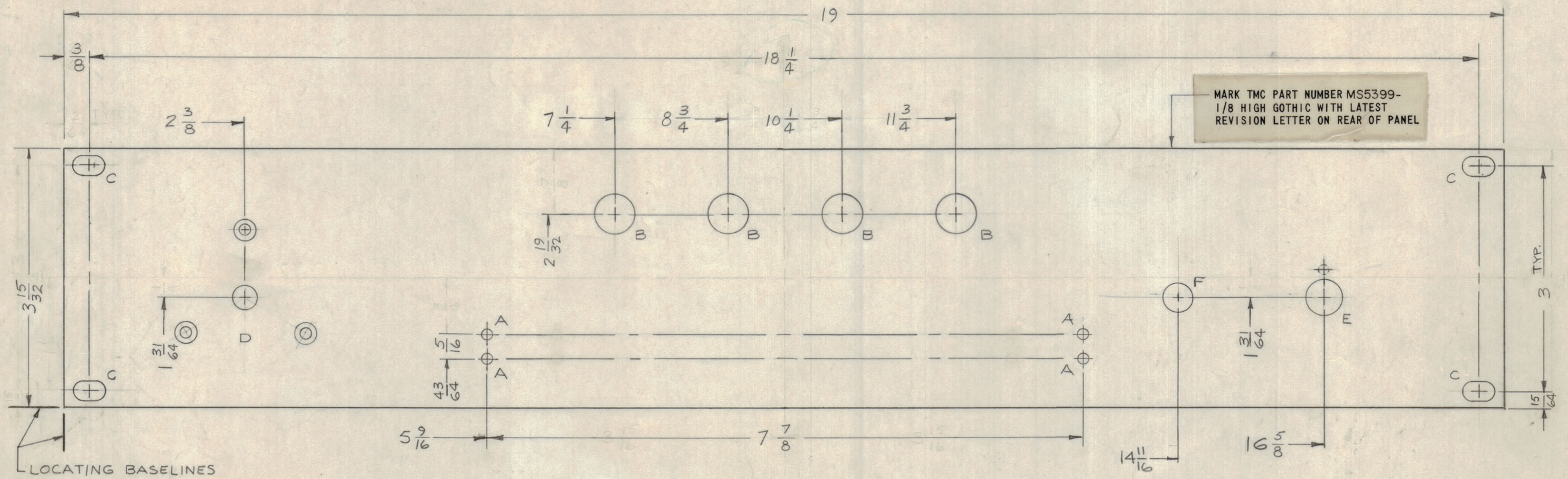
FINISH NOTES:

1. S404 - IRIDITE 14-2 AL-COAT
2. S114 - ZINC CHROMATE PRIMER } FRONT AND
3. S115 - SMOOTH GRAY ENAMEL } EDGES ONLY

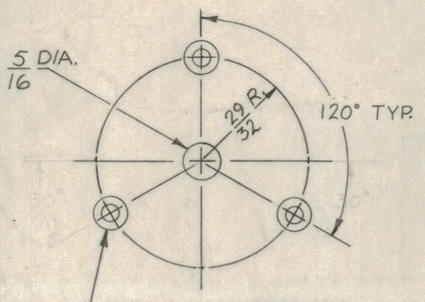
HOLE	DESCRIPTION	REQ
A	9/64 DIA.	4
B	1/2 DIA	4
C	1/4X29/64 SLOTS	4
D	SEE DETAIL	1
E	SEE DETAIL	1
F	3/8 DIA.	1

REVISIONS

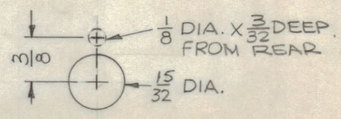
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD	APPD
	X	EXP. RELEASE	6.5.68	—	H.G.		
	X1	1"F" HOLE ADDED	7-1-68				
	X2	ON "E" DETAIL 1/8 HOLE WAS THRU	7-1-68				
	Ø	ORIGINAL RELEASE FOR PRODUCTION	7/10/69				



FRONT VIEW



DETAIL "D"



DETAIL "E"

REF: LD2323

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL

LIST OF MATERIAL

F. BUDETTI

FINAL APPROVAL		DATE 7/10/69
MECH. DES.		DATE
ELECT. DES.	A V C	DATE
CHECKED		DATE
DRAWN	H.G.	DATE 6.5.68

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES ON

DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° 30′

MATERIAL 3/16 THICK ALUMINUM 2024-T3

FINISH SEE NOTE

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

PANEL, FRONT

SIZE	CODE IDENT. NO.	DWG NO.	ISSUE
C	82679	MS 5399	Ø

SCALE 1:1 SHEET OF

1	MCP-4	
QTY / UNIT	MODEL USED ON	ASS'Y NO.

APPLICATION

CODE A S401-451

MS 5399 Ø

FCI-10-170 (10-66)