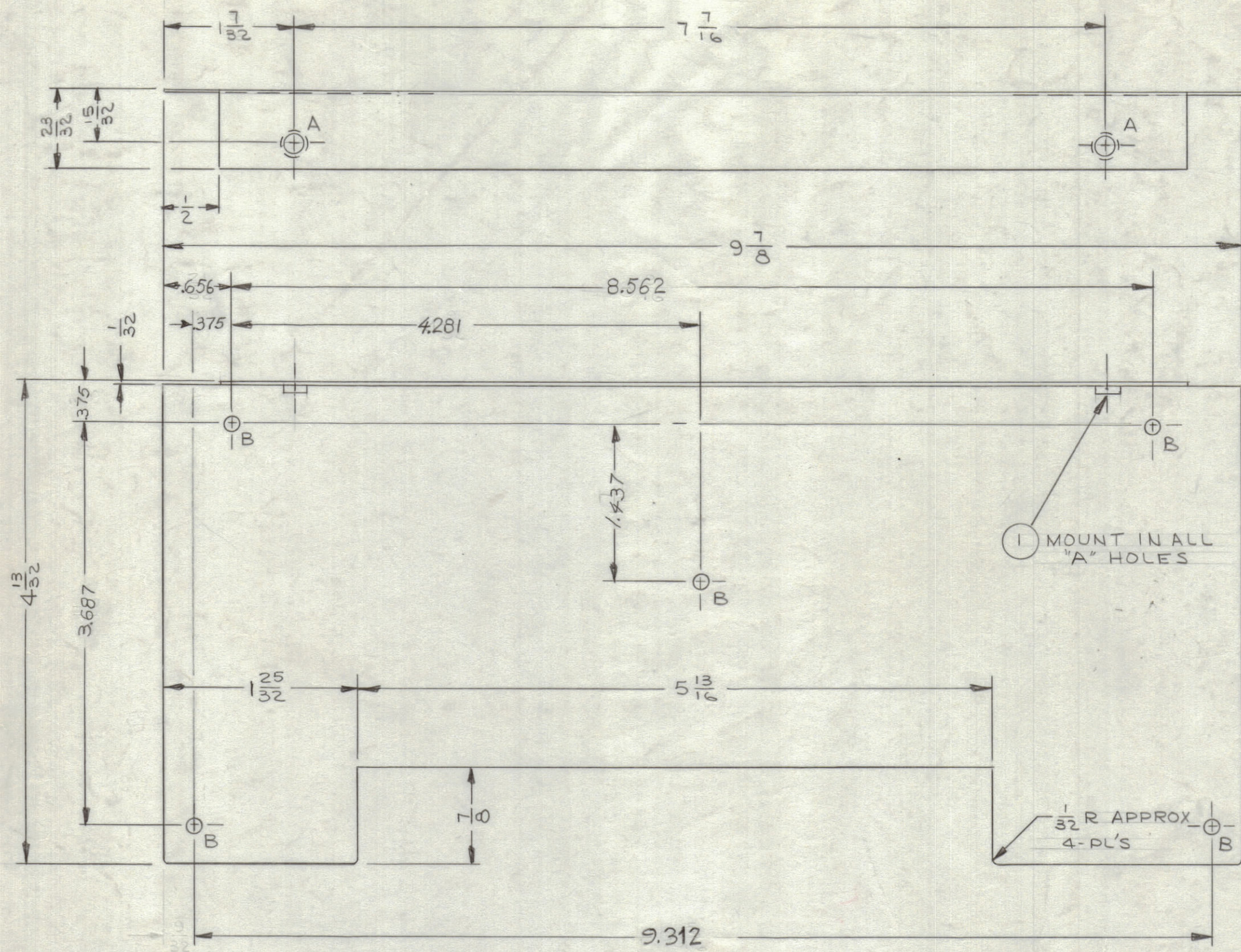


REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD APPD
	Ø	ORIGINAL RELEASE FOR PRODUCTION	11/8/68	Ø	HGM	JLW
	A	MTN. DIM. CHG. FROM FRACTION TO DECIMAL	1-27-69	19264	GE	JLW OP
	B	SEE SHEET 3 OF 6	2-12-69	19247	GE	JLW OP
	C	9.312 DIM. WAS 8.937	11-21-69	19660	JLW	OP



NOTE:
 1-BEFORE BENDING, FINISHING & INSTALLING OF ITEM-1, SEE CHART BELOW.
 2-PART-1 TO BE FABRICATED PER SHEET 1 ONLY, WITH ALL OTHER PART NO'S BEING FABRICATED PER DESIGNATED ELEC. SHIELD DWG NO'S IN ADDITION TO HOLES BEING CALLED OUT ON SHEET 1. (PT-1)

SHIELD FABRICATION CHART		
PART NO	ELEC. SHIELD DRILLING DATA	QTY/UNIT
MS5360-1	REFER TO SHEET 1	1
-2		5
-3		4
-4		3
-5		2
-6		6

HOLE LEGEND		
HOLE	DESCRIPTION	REQ
A	.161-.164 DIA	2
B	9/64 DIA	5

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
2	1	NT129-440-4	NUT, PLAIN, SPLINE	

LIST OF MATERIAL SK 3252-004-15

FINAL APPROVAL <i>[Signature]</i> 11.8.68		DATE	
MECH. DES. <i>M. ZETENA</i> 11-8-68		DATE	
ELECT. DES.		DATE	
CHECKED SG		DATE 9/10/67	
DRAWN J.L.		DATE 8/29/67	

THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
SHIELD - P.C. CARD			
SIZE	CODE IDENT. NO.	DWG NO.	ISSUE
C	82679	MS5360	C
SCALE			SHEET 1 OF 6

SEE CHART	HFSR-4	
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
	CODE	
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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES ON
 DECIMALS .X ± .05
 .XX ± .01
 .XXX ± .005
 FRACTIONS ± 1/64
 ANGLES ± 0° -30'

MATERIAL
 .031 THK ALUMINUM
 5052-H32

FINISH
 YELLOW IRIDITE
 5404