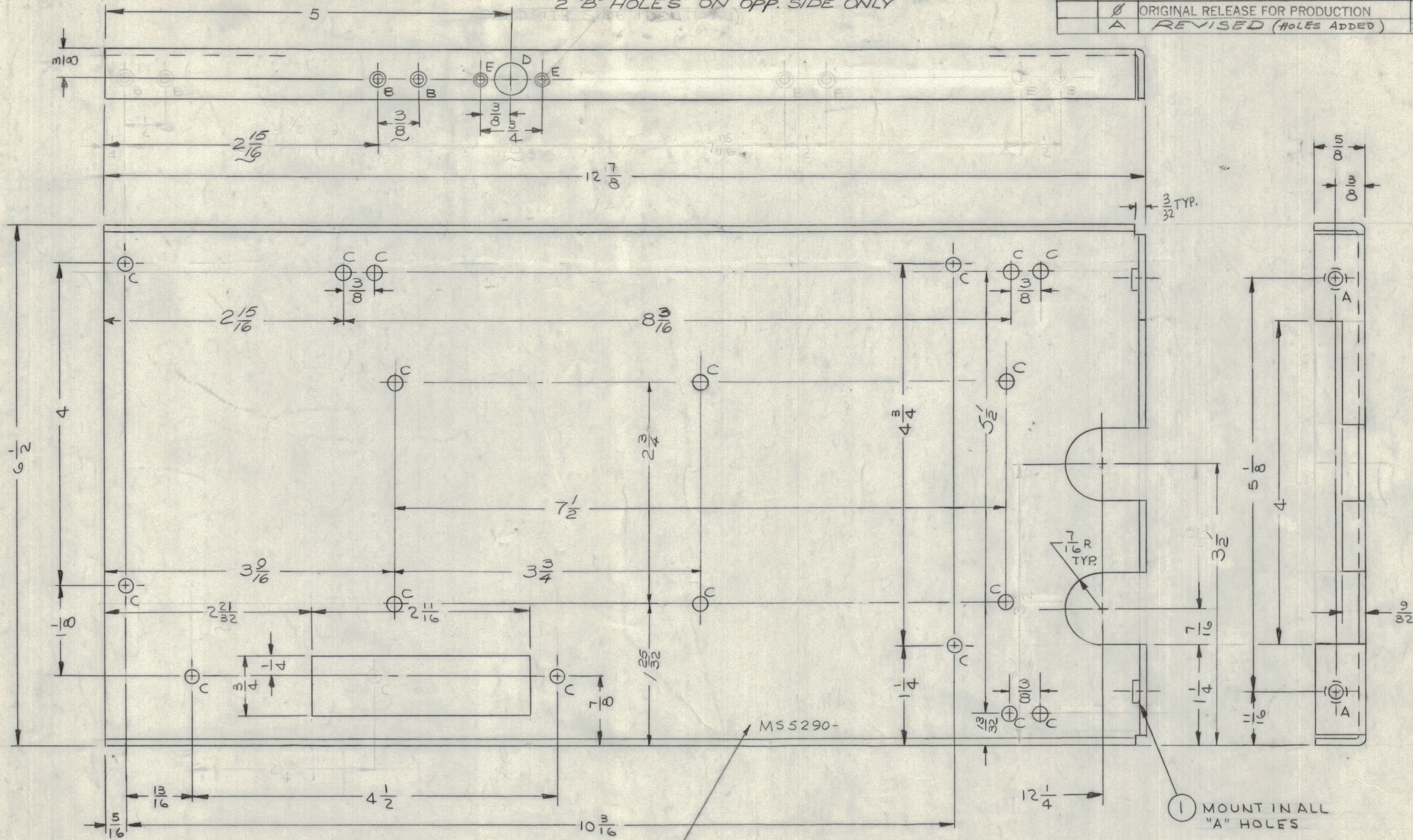


REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD APPD
	X	EXP. RELEASE	4-19-67		JL	
	Ø	ORIGINAL RELEASE FOR PRODUCTION	11-7-68		PG.	
	A	REVISED (#HOLES ADDED)	3-6-69	12343	GE	

(OPPOSITE SIDE IDENTICAL)
2 "B" HOLES ON OPP. SIDE ONLY



MARK TMC P/N $\frac{1}{8}$ HIGH
GOTHIC W/LATEST REV.
LETTER.

HOLE LEGEND		
HOLE	DESCRIPTION	REQ'D
A	.191-.194	2
B	.144 DIA & C'SINK 82° TO .284 DIA	2
C	1/64 DIA	18
D	3/8 DIA	2
E	.104 DIA & C'SINK 82° TO .204 DIA	4

- UNLESS OTHERWISE SPECIFIED:
- USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS.
 - ALL ANGULAR BENDS 90 DEGREES.
 - REMOVE ALL BURRS & SHARP EDGES
 - MOUNT INSERTS AFTER FINISHING.

1	HFRR-4	
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
	CODE A	S401-451
NOTICE TO PERSONS RECEIVING THIS DRAWING		
THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed hereon. This drawing is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.		

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
AND INCLUDE CHEMICALLY APPLIED
OR PLATED FINISHES

TOLERANCES ON	
DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° -30'

MATERIAL
.081 ALUMINUM
5052-H32
FINISH S404
YELLOW IRIDITE

2	1	NT129-632-4	NUT, PLAIN, SPLINE	A
QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
HOGAN (ZETENA) LIST OF MATERIAL SK3252-003-6				
FINAL APPROVAL		DATE	THE TECHNICAL MATERIEL CORP.	
MECH. DES.		DATE	MAMARONECK, NEW YORK	
ELECT. DES.		DATE	PARTITION-PC CARDS	
CHECKED		DATE	BRACE, MIDDLE	
DRAWN		DATE	SIZE	CODE IDENT.NO. DWG NO. ISSUE
			C	82679 MS5290 003-6 A
SCALE NTS			SHEET	OF

MS 5290
A
B