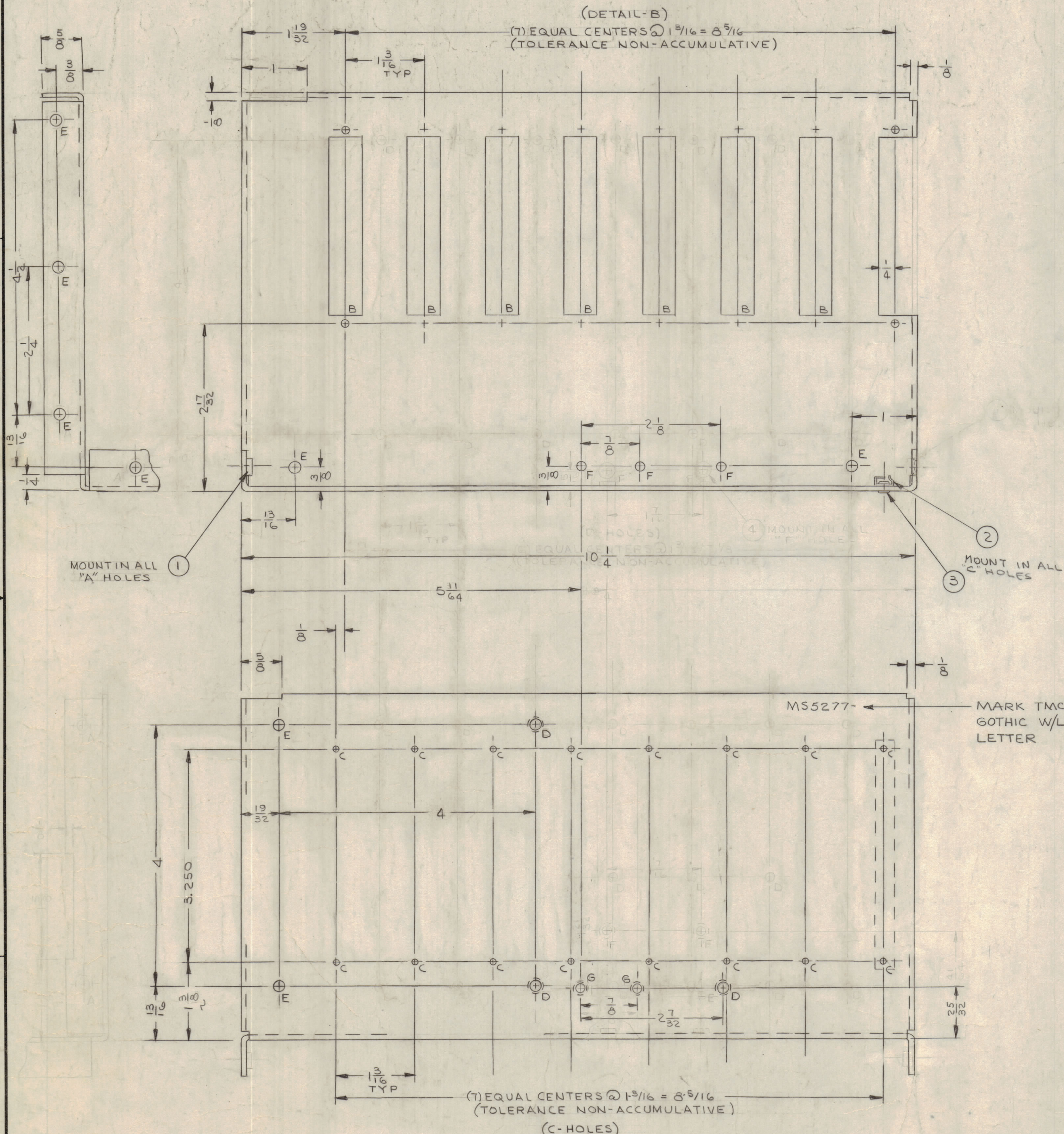
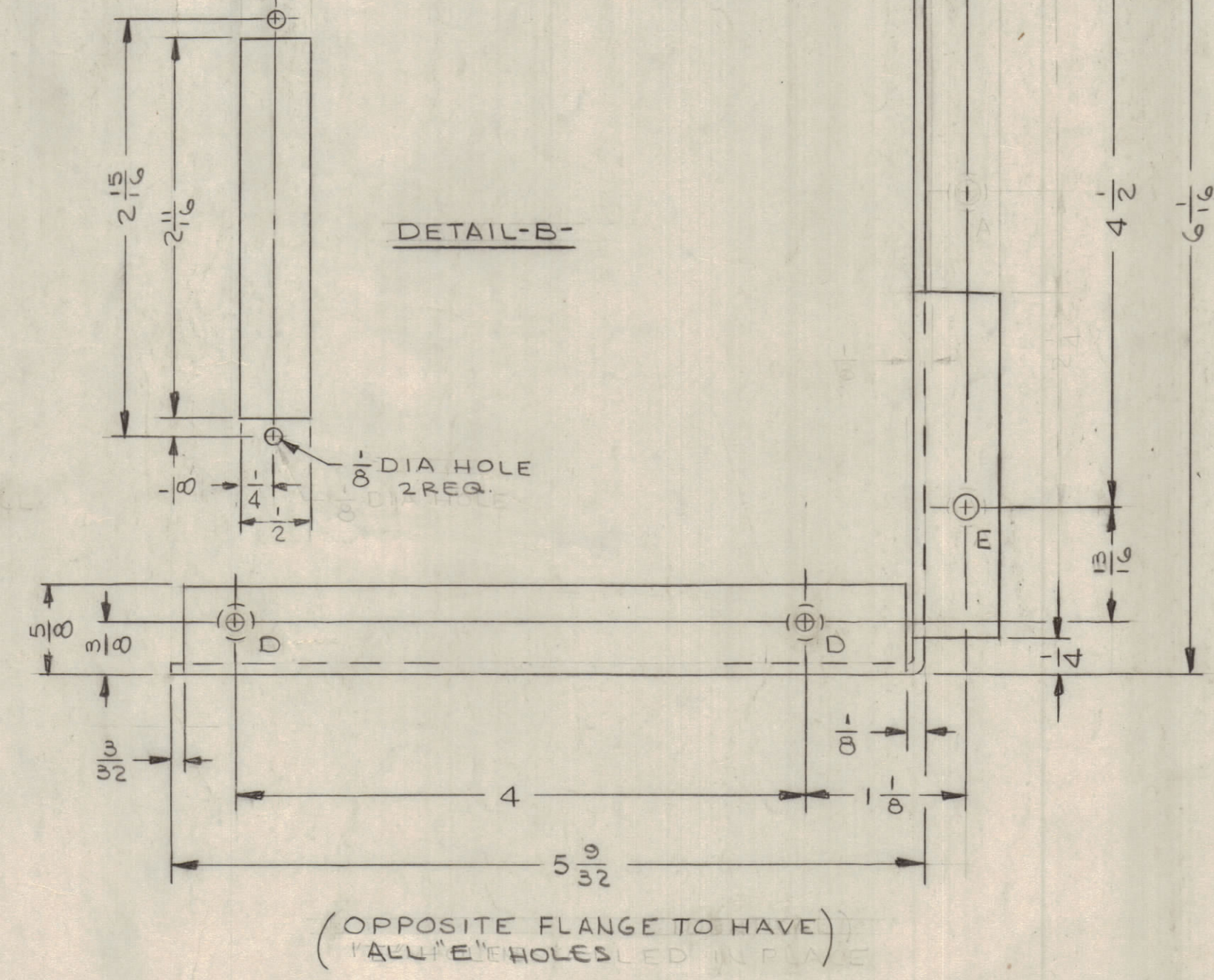


		REVISIONS					
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD	APPD
	X2	DELETED IT. 1, 2, 3 WAS EY100-4 ADDED 3 "A" HOLES; "D" HOLE & 11 "A" HOLES; FIXE QTY WAS (5)	11/6/67		JL		
		ORIGINAL RELEASE FOR PRODUCTION	11-8-68		R.G.		



HOLE LEGEND		
HOLE	DESCRIPTION	REQ.
A	DELETED	
B	SEE DETAIL	7
C	Nº 51 (.0670) DRILL	16
D	.144 DIA & C/SINK 82º TO .224 DIA (INSIDE)	5
F	1/64 DIA	11
F	9/64 DIA	3
G	.120 DIA & C/SINK 82º TO .230 DIA (INSIDE)	2



UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS
2. ALL ANGULAR BENDS 90 DEGREES
3. REMOVE ALL BURRS AND SHARP EDGES
4. MOUNT INSERTS AFTER FINISHING

REF: LD 2273

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
16	3	EY101-4 (STIMPSON # A-128)	EYELET	C
3	2	CU15T-4	RETAINER, P.C. BD	C
7	1	DELETED		A

FINAL APPROVAL		DATE	LIST OF MATERIAL		SK 3252-003-2
HOGAN (ZETENA)		11/7/68	THE TECHNICAL MATERIEL CORP.		
MECH. DES. M. ZETENA			MAMARONECK, NEW YORK		
ELECT. DES.			CHASSIS - P.C. CARDS		
CHECKED		10/31/68	SIZE		CODE IDENT. NO. DWG NO.
DRAWN		4-18-67	D 82679		MS5277
MATERIAL			SCALE		SHEET OF
.065 THK ALUMINUM					
5052-H32					
FINISH					
YELLOW IRIDITE					
S404					

APPLICATION		
1	HFRR-4	
QTY / UNIT	MODEL USED ON	ASS'Y NO.
CODE	S401-451	
A		

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