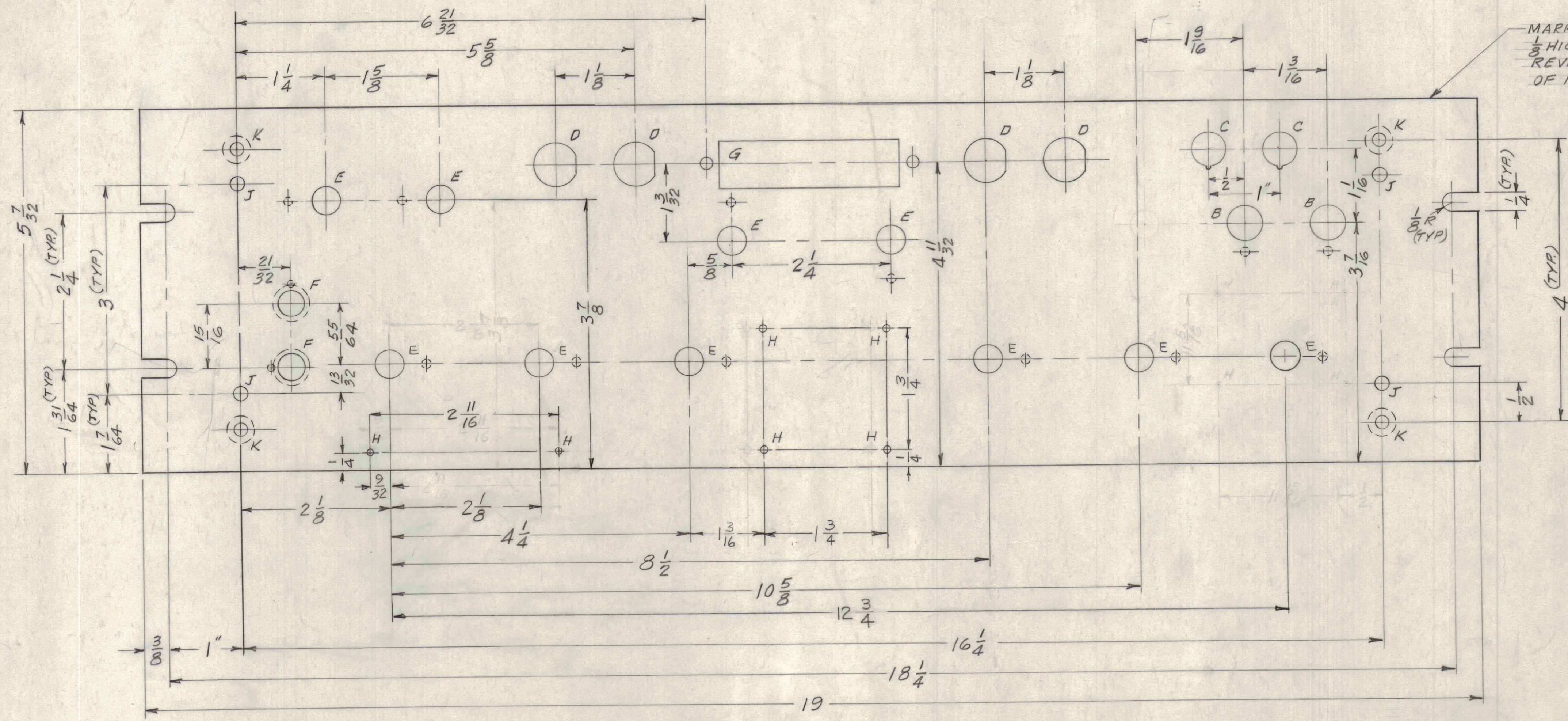


REVISIONS							
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD	APPD
	0	ORIGINAL RELEASE FOR PROD	11-8-67	1	DAC		
	A	TWO "H" HOLES DELETED & TWO "H" HOLES RELOCATED - ONE "A" HOLE ADDED	11-29-67	18646	GDL		OP
	B	4" HOLE ADDED, 4(E) WERE 13/32 DIA.	5-8-68	18917			OP



**FINISH NOTES:**

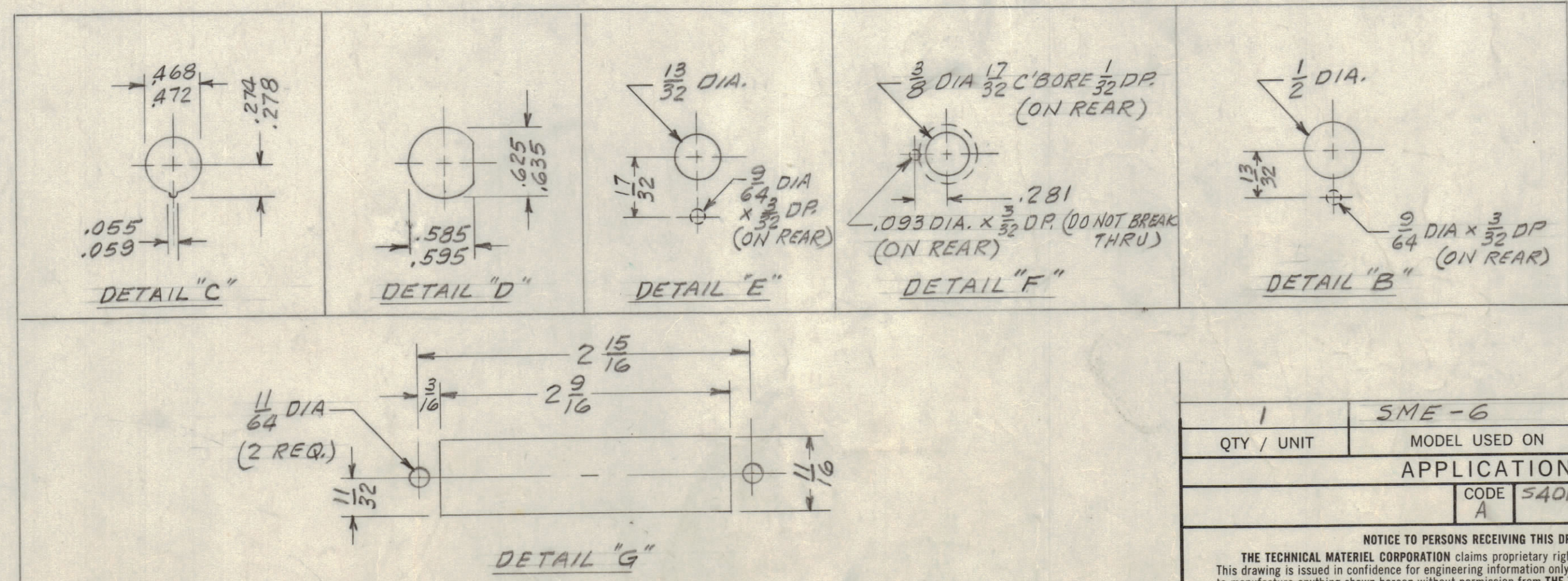
- S404 - IRIDITE 14-2 AL-COAT.
- S114 - ZINC CHROMATE PRIMER } FRONT AND
- S115 - SMOOTH GRAY ENAMEL } EDGES ONLY

OR  
PRIME AND PAINT PER CUSTOMER'S SPECIFICATIONS.

**MACHINING:**

- MILL ALL EDGES.
- HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
- LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
- PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

HOLE	DESCRIPTION	REQ
A	DELETED	
B	SEE DETAIL	2
C	SEE DETAIL	2
D	SEE DETAIL	4
E	SEE DETAIL	10
F	SEE DETAIL	2
G	SEE DETAIL	1
H	.076 DIA	6
J	13/64 DIA	4
K	.196 DIA, 82° C SINK TO .390 DIA (ON REAR)	4



REF.: LD 2267

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
O. POSE LIST OF MATERIAL				
FINAL APPROVAL		DATE	THE TECHNICAL MATERIEL CORP.	
MECH. DES. <i>DAC</i>		DATE 11-9-67	MAMARONECK, NEW YORK	
ELECT. DES. <i>MAUS</i>		DATE 11-9-67	PANEL, FRONT	
CHECKED <i>MAUS</i>		DATE 11-9-67		
DRAWN <i>D.A.C.</i>		DATE 11-8-67		
MATERIAL 3/16 ALUMINUM 2024-T3		M/L <i>MAUS</i>	DATE 11-9-67	
FINISH SEE NOTES			SIZE CODE IDENT.NO. DWG NO.	ISSUE
			D 82679 MS 5261	B
			SCALE 1:1	SHEET OF

1	SME-6	
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
CODE	5401-451	
A		
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