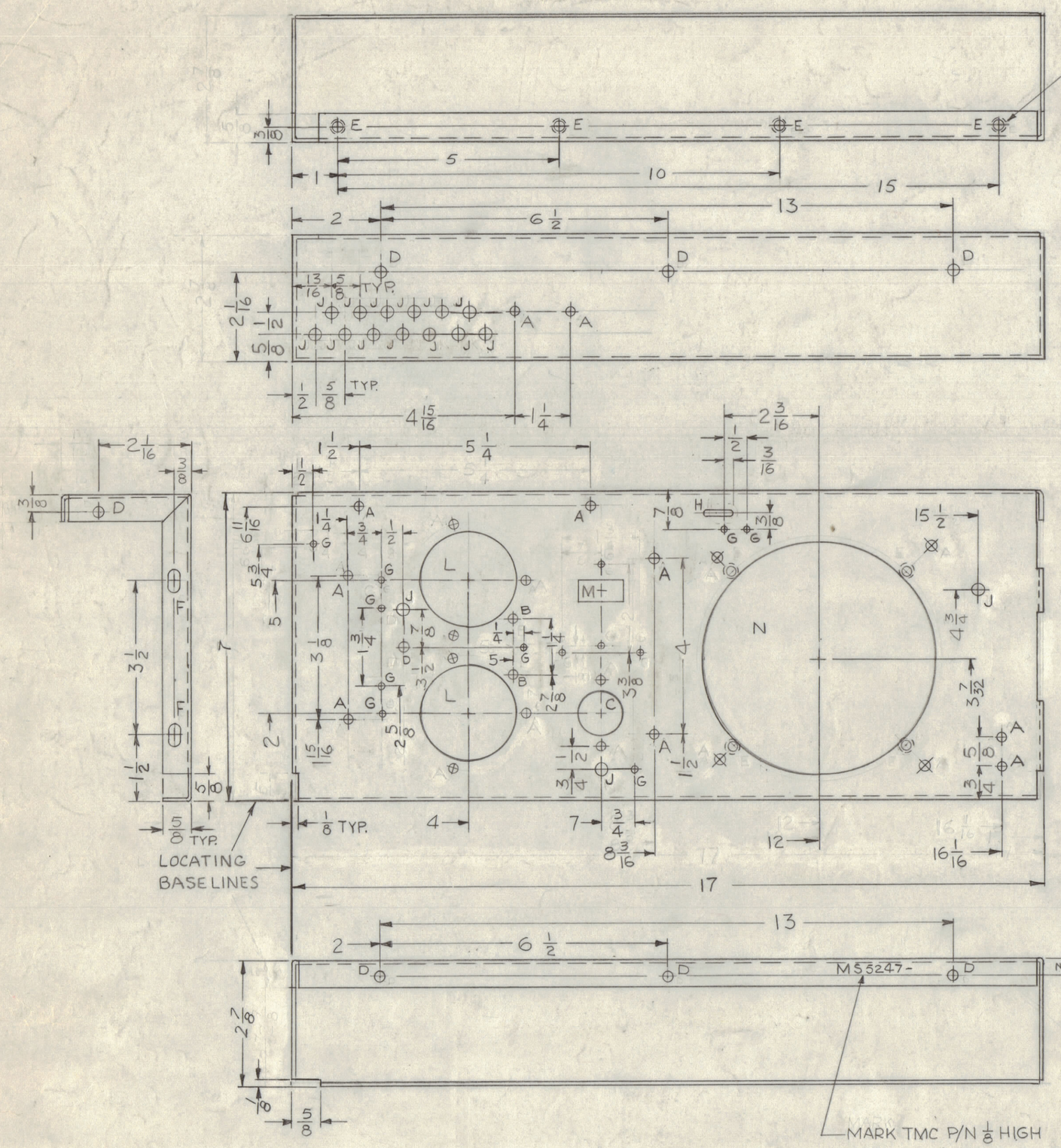
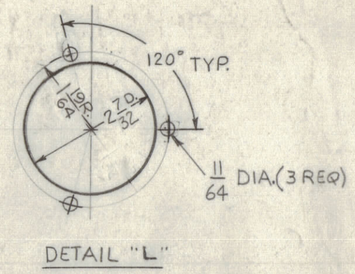
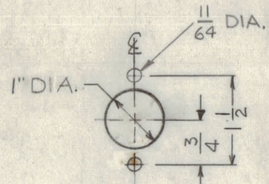
REVISIONS							
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD	APPD
	X1	REV. & REDRAWN	12-1567	—	HG		AP
	X2	FIVE "G" HOLES & ONE "J" HOLE ADDED ONE "K" HOLE RELOCATED	1-4-68		GDL		RS
D-4	X3	ON DETAIL "L" DIM. 2-7/32 WAS 2 3/16 & 1-19/64 WAS 1-9/32	1-9-68		GDL		RS
	X4	"K" HOLE WAS .158 DIA	4/1/68	X4	AP	JG	RS
	Ø	ORIGINAL RELEASE FOR PRODUCTION	4/1/68	Ø	JHS		RS
	A	REVIS. & UPDATED	9/26/68	19143	KH	FR	RS
C-5	B	DIM. 1-1/2 WAS 1 1/4	2-1781	21869	GDL		

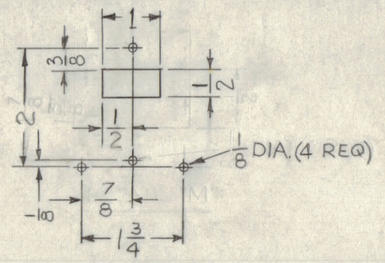




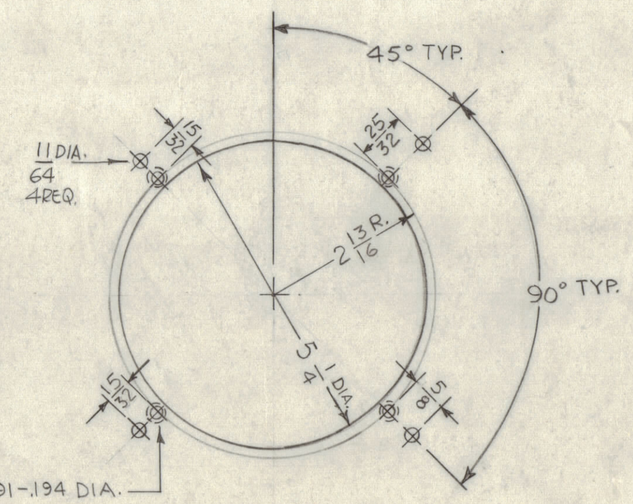
DETAIL "L"



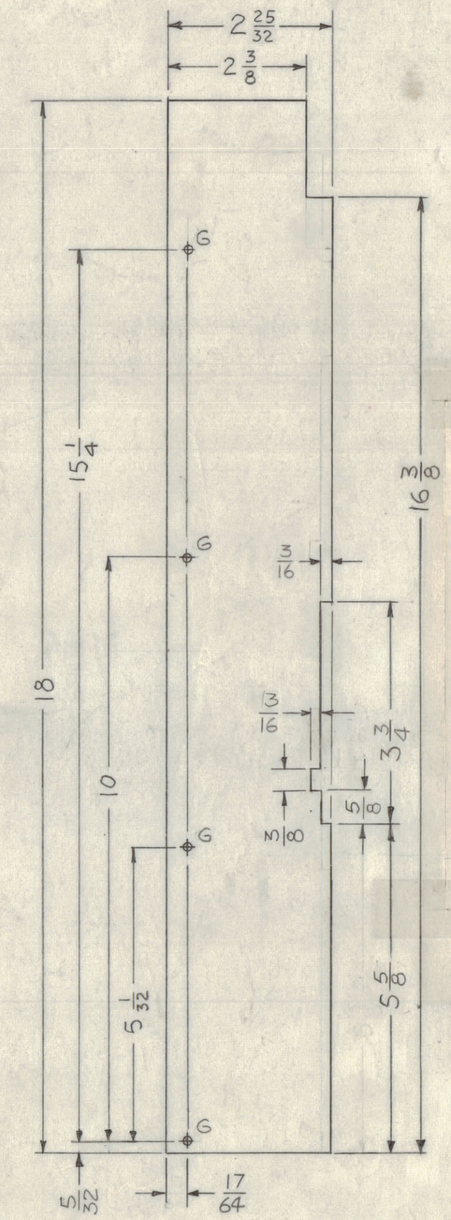
DETAIL "C"

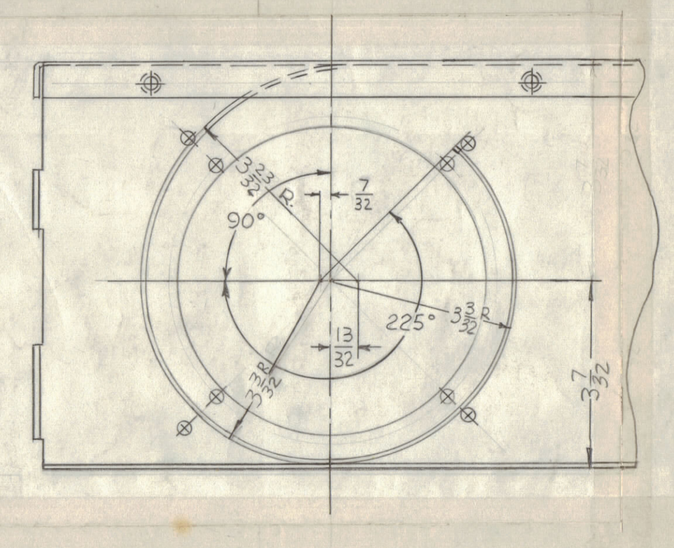


DETAIL "M"



DETAIL "N"





HOLE	DESCRIPTION	REQ
A	11/64 DIA.	10
B	9/64 DIA.	2
C	SEE DETAIL	1
D	13/64 DIA.	10
E	.191 -.194	4
F	13/64 X 1/2 SLOT	4
G	1/8 DIA.	9
H	3/32 X 5/8 SLOT	1
J	1/4 DIA.	16
K	~~DELETED~~	~~1~~
L	SEE DETAIL	2
M	SEE DETAIL	1
N	SEE DETAIL	1

UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS
2. ALL ANGULAR BENDS 90 DEGREES
3. REMOVE ALL BURRS AND SHARP EDGES
4. MOUNT INSERTS AFTER FINISHING

1	BCT-10KA	AX683
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
	CODE A	5401-4-51

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES ON

DECIMALS .X ± .05, .XX ± .01, .XXX ± .005

FRACTIONS ± 1/64

ANGLES ± 0° 30'

MATERIAL .081 ALUMINUM 5052-H32

FINISH S404 YEL IRIDITE

REF: LD 2282

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
8	1	NT129-632-4	NUT, PLAIN, SPLINE	E,N

F. BUDETTI — LIST OF MATERIAL — SK 3290-MS 5021

FINAL APPROVAL		DATE 4-1-68
MECH. DES.	A.P.	DATE 4-1-68
ELECT. DES.	TH-1	DATE 4-1-68
CHECKED		DATE 4-1-68
DRAWN	HG	DATE 12-15-67

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

CHASSIS, DRIVER, RF

SIZE	CODE IDENT. NO.	DWG NO.	ISSUE
D	82679	MS5247	B
SCALE 1/2		SHEET	OF

MS5247 B

FCI-10-170 (10-68)