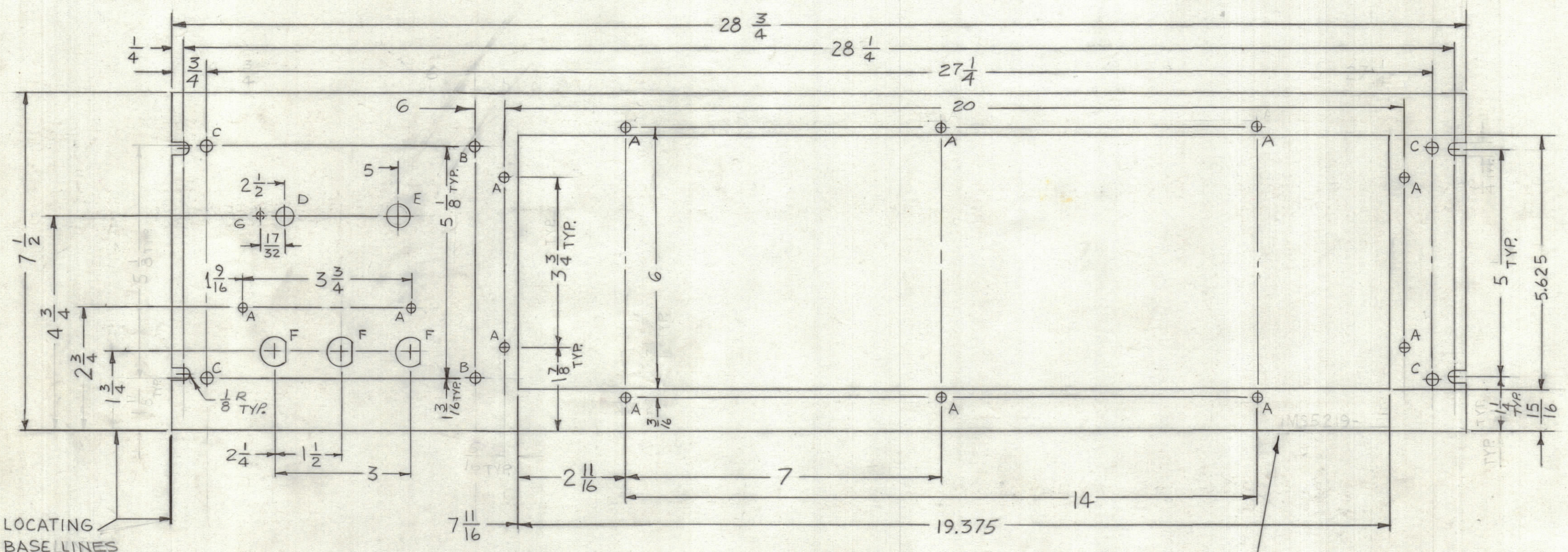


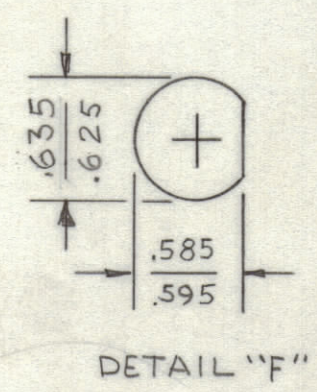
REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD APPD
	X2	REDRAWN W/O CHANGE	11-22-67	+	HG	MS
	Ø	ORIGINAL RELEASE FOR PRODUCTION	2-19-69		RG	MS



FRONT VIEW

MARK TMC P/N (MS5219- ) 1/8 HIGH GOTHIC W/LATEST REV. LETTER, ON REAR OF PANEL

HOLE	DESCRIPTION	REQ
A	11/64 DIA.	12
B	13/64 DIA.	2
C	15/64 DIA.	4
D	3/8 DIA.	1
E	1/2 DIA.	1
F	SEE DETAIL	3
G	1/8 DIA. C'BORE 1/8 DEEP FROM REAR	1



TMC P/N	DESCRIPTION	USED ON
MS5219-1	AS SHOWN	GPT-10KRL GPT-40KEL
MS5219-2	OMIT 'E' HOLE	GPT-10KLF

**MACHINING:**

- MILL ALL EDGES.
- HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
- LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
- PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

**FINISH NOTES:**

- S404 - IRIDITE 14-2 AL-COAT.
- S114 - ZINC CHROMATE PRIMER } FRONT AND
- S115 - SMOOTH GRAY ENAMEL } EDGES ONLY

QTY / UNIT	SEE CHART	ASS'Y NO.
	MODEL USED ON	
APPLICATION		
CODE	S401-451	
A		

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REF: LD2256 (REF CHART)

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
	F. BUDETTI		LIST OF MATERIAL SK060040-LD2200-MS2201	
FINAL APPROVAL		DATE	<b>THE TECHNICAL MATERIEL CORP.</b> MAMARONECK, NEW YORK  <b>PANEL, FRONT, EXC. DRAWER</b>	
MECH. DES.		DATE		
ELECT. DES.		DATE		
CHECKED		DATE		
DRAWN		DATE		
TOLERANCES ON				
DECIMALS		FRACTIONS		
.X ± .05		± 1/64		
.XX ± .01		ANGLES		
.XXX ± .005		± 0° -30'		
MATERIAL 1/8 ALUMINUM				
2024-T3				
FINISH		SEE NOTES		
SCALE	1:2	CODE IDENT. NO.	DWG NO.	ISSUE
		C 82679	MS5219	Ø
SHEET			OF	