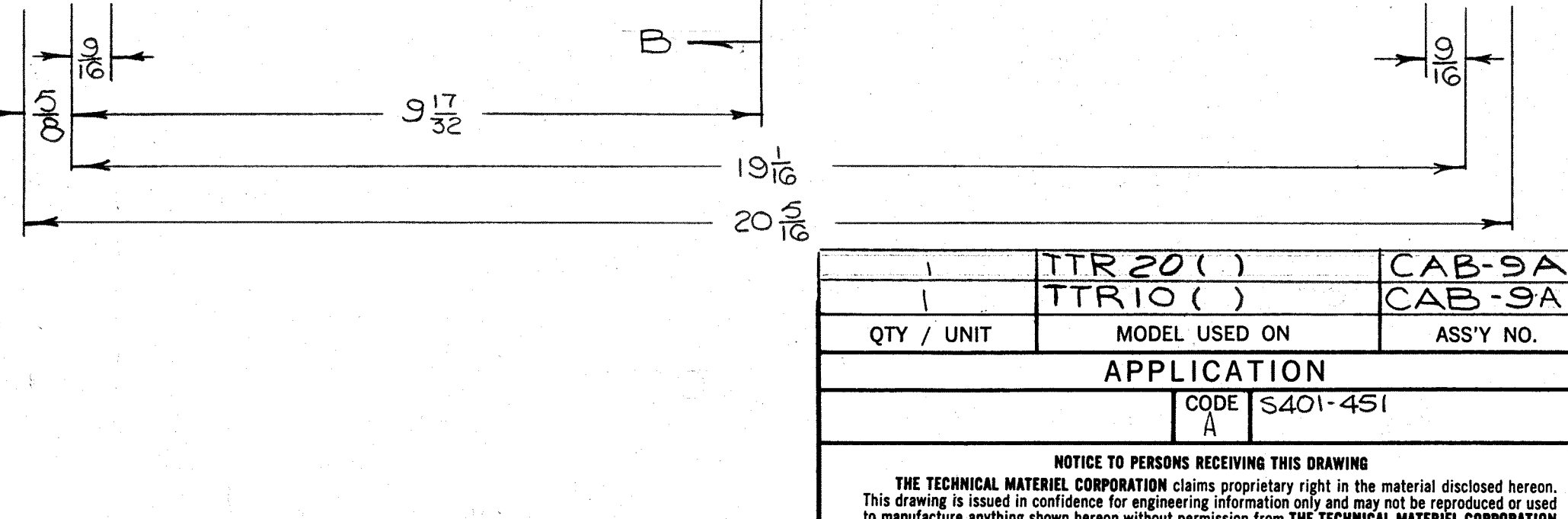
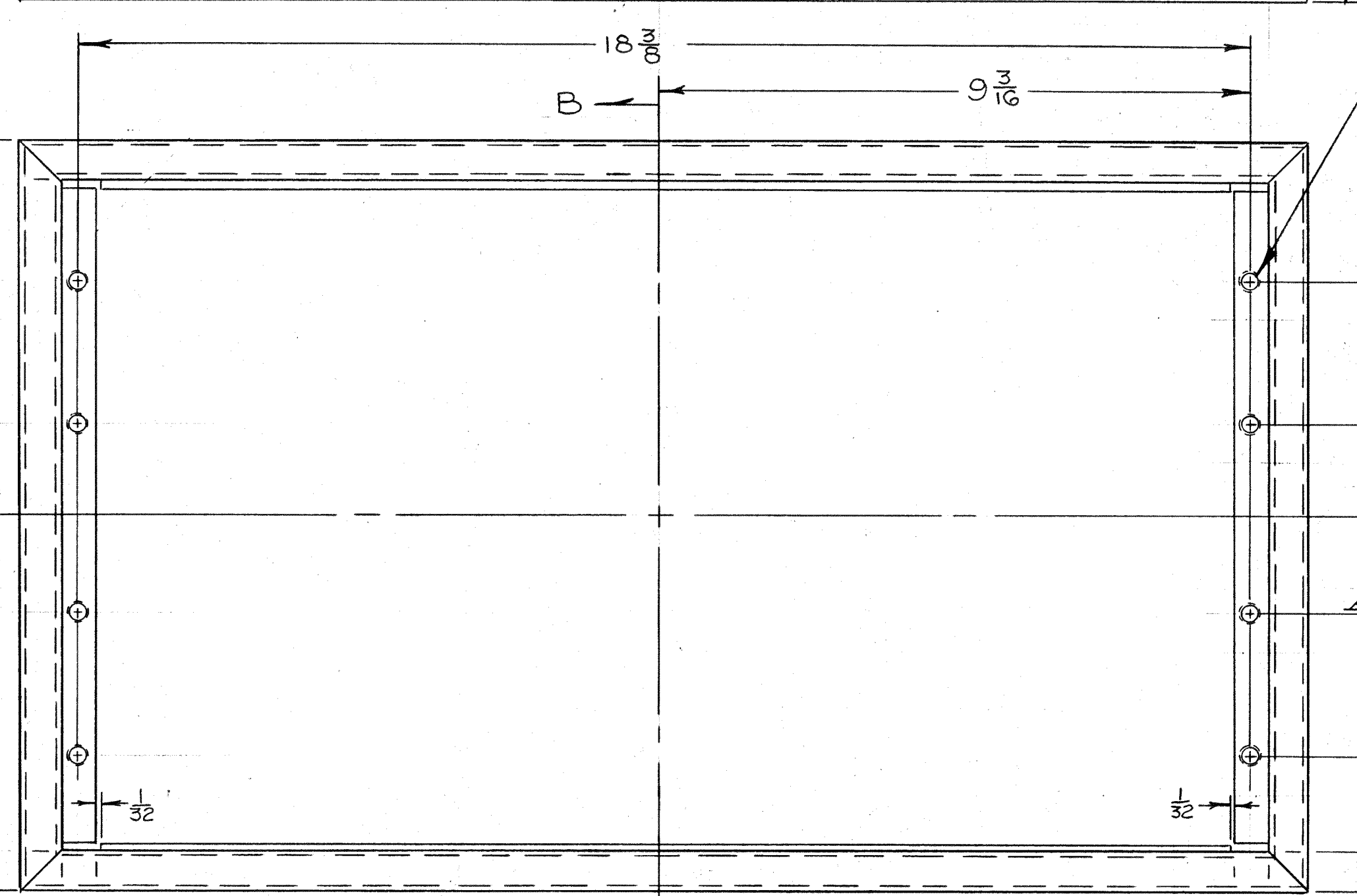
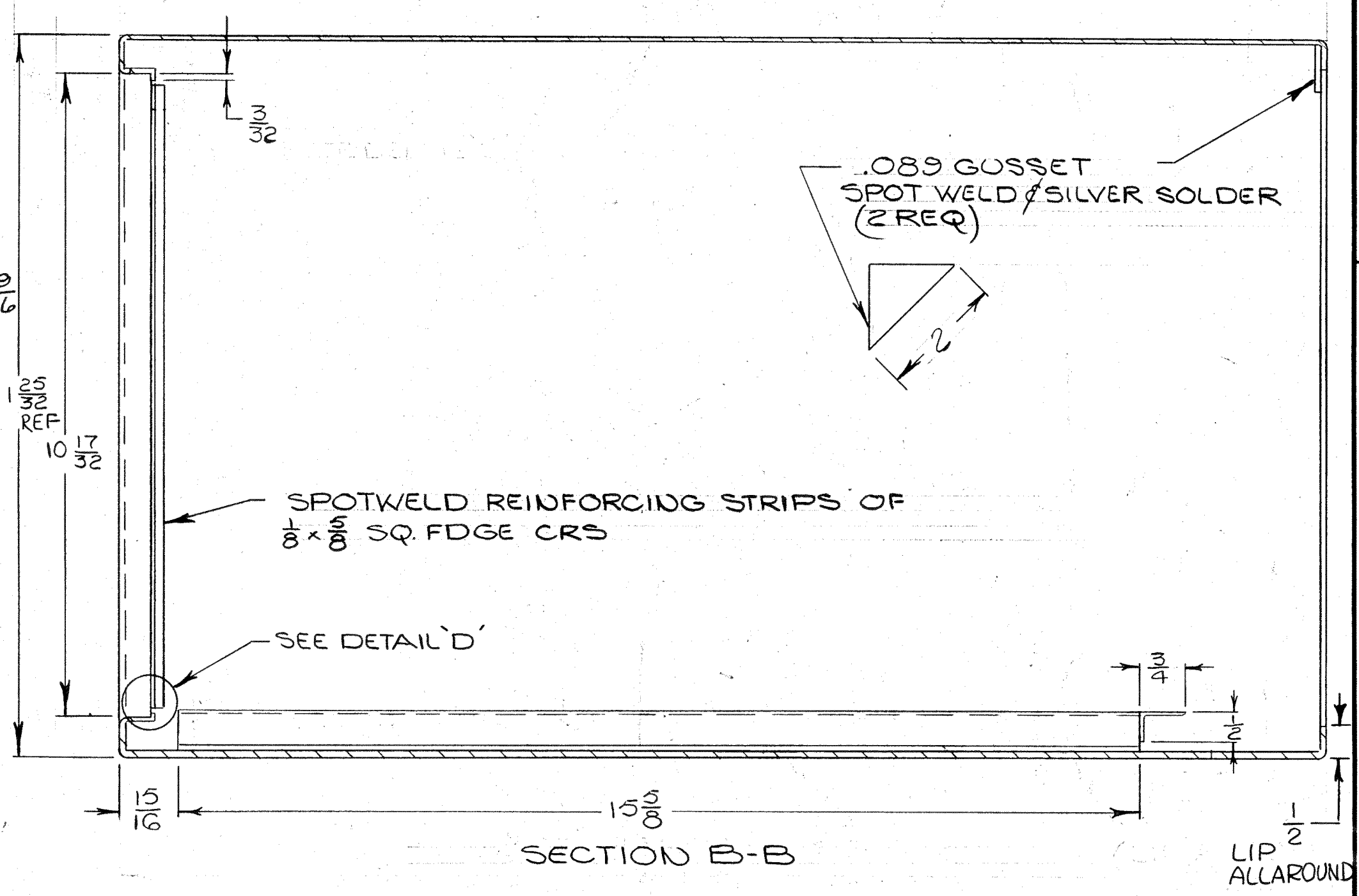
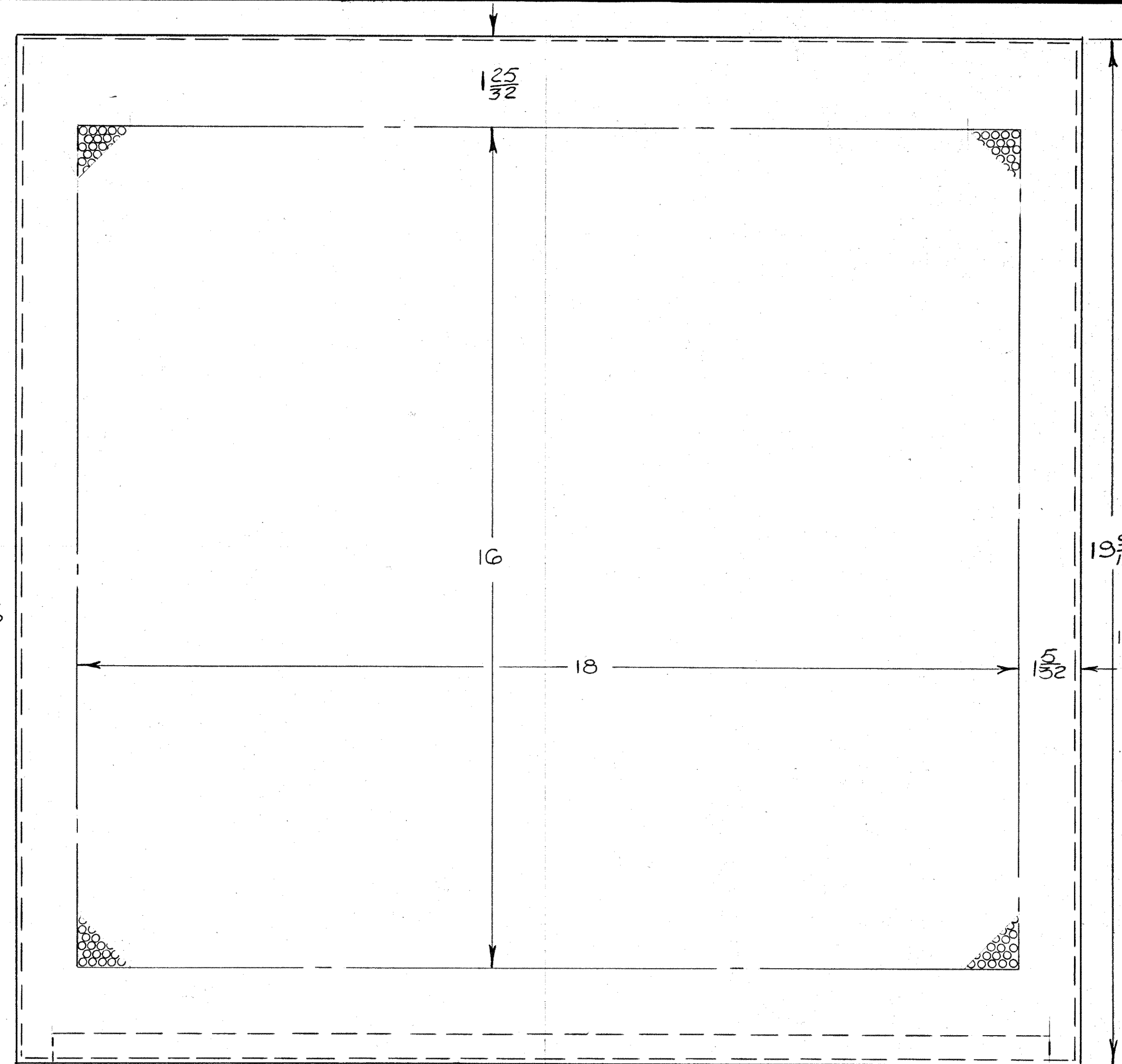
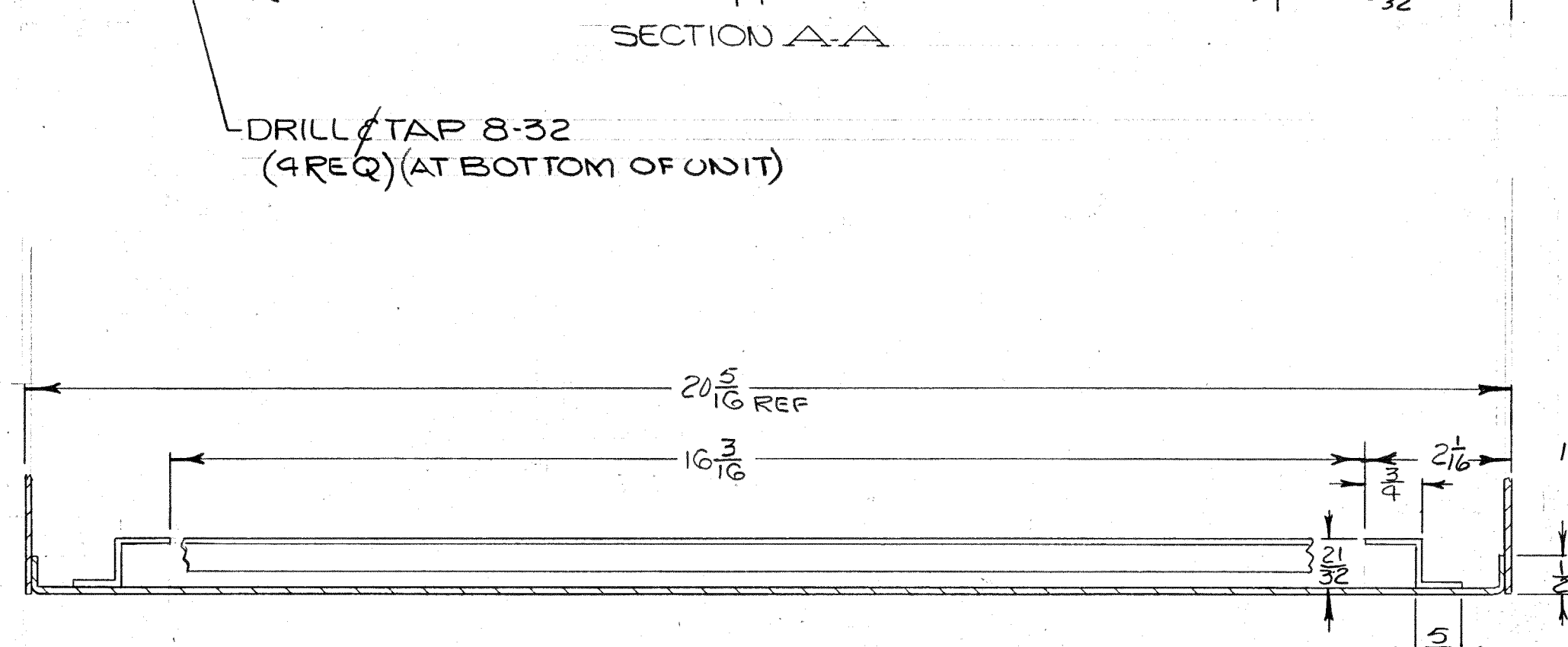
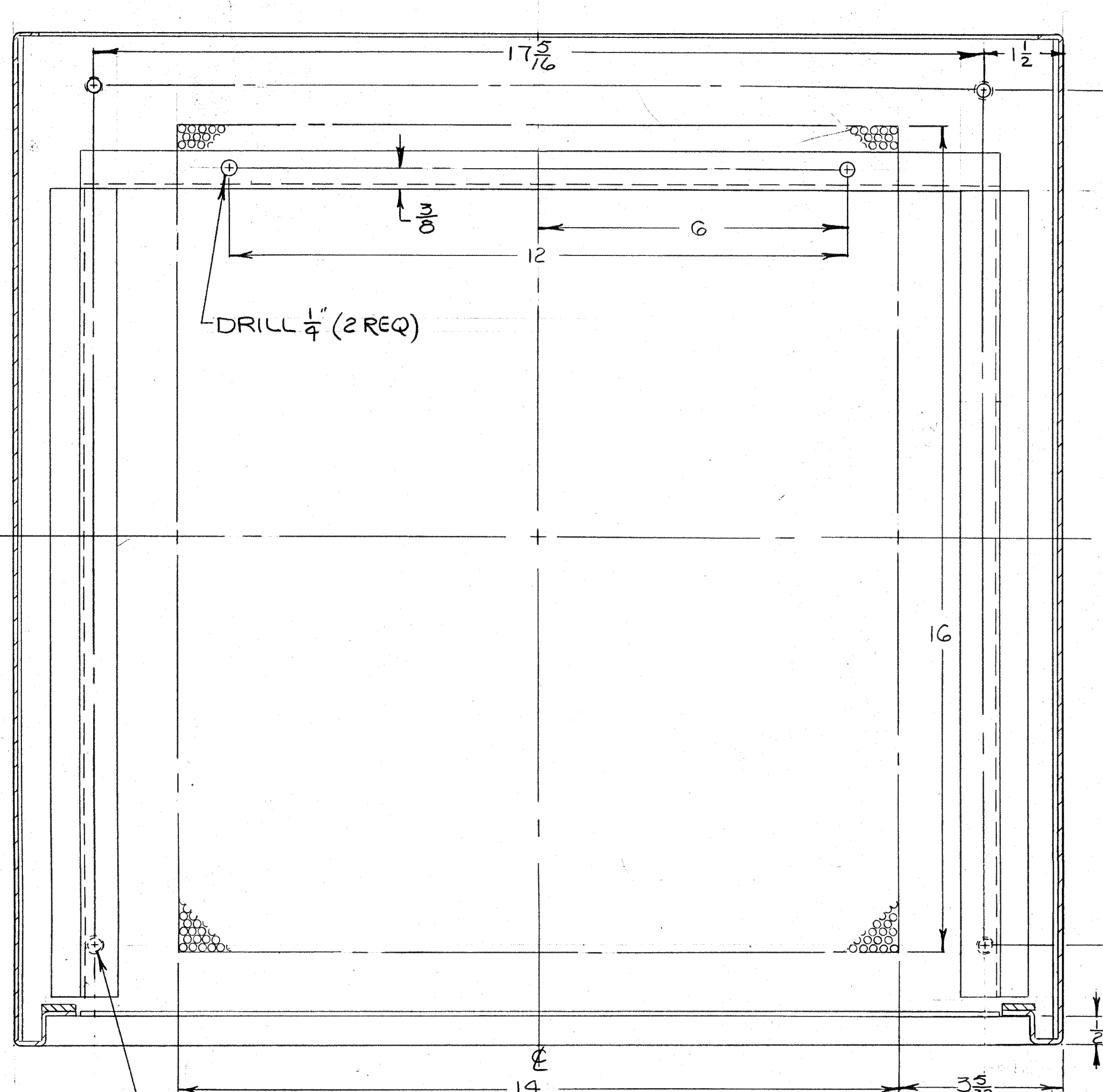


REVISIONS							
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD	APPD
	X	EXP RELEASE	9-5-67				
		ORIGINAL RELEASE FOR PRODUCTION	6/24/68		GE		HSL



MATERIAL:
STEEL, MILD COLD ROLLED .047 (18 GA)
METAL TO BE FREE OF ALL SURFACE IMPERFECTIONS

FINISH:
S-371 DEGREASING FOR STEEL
S-114 ZINC CHROMATE PRIMER
S-520 BLUE GRAY TEXTURED VINYL } OR PRIME / PAINT AS PER CUSTOMERS SPECS.
MANUFACTURING PROCESS

FRONT OPENING SHOULD BE WITHIN ±.04 SQUARE OF CABINET SHOULD BE WITHIN 0.5° AS MANY SPOTWELDS AS PRACTICAL FOR MAXIMUM DEPENDABILITY / STRENGTH PERFORMANCES, 3/8 DIA ON 1/2 CENTERS STAGGERED WELD & GRIND SMOOTH ALL CORNERS

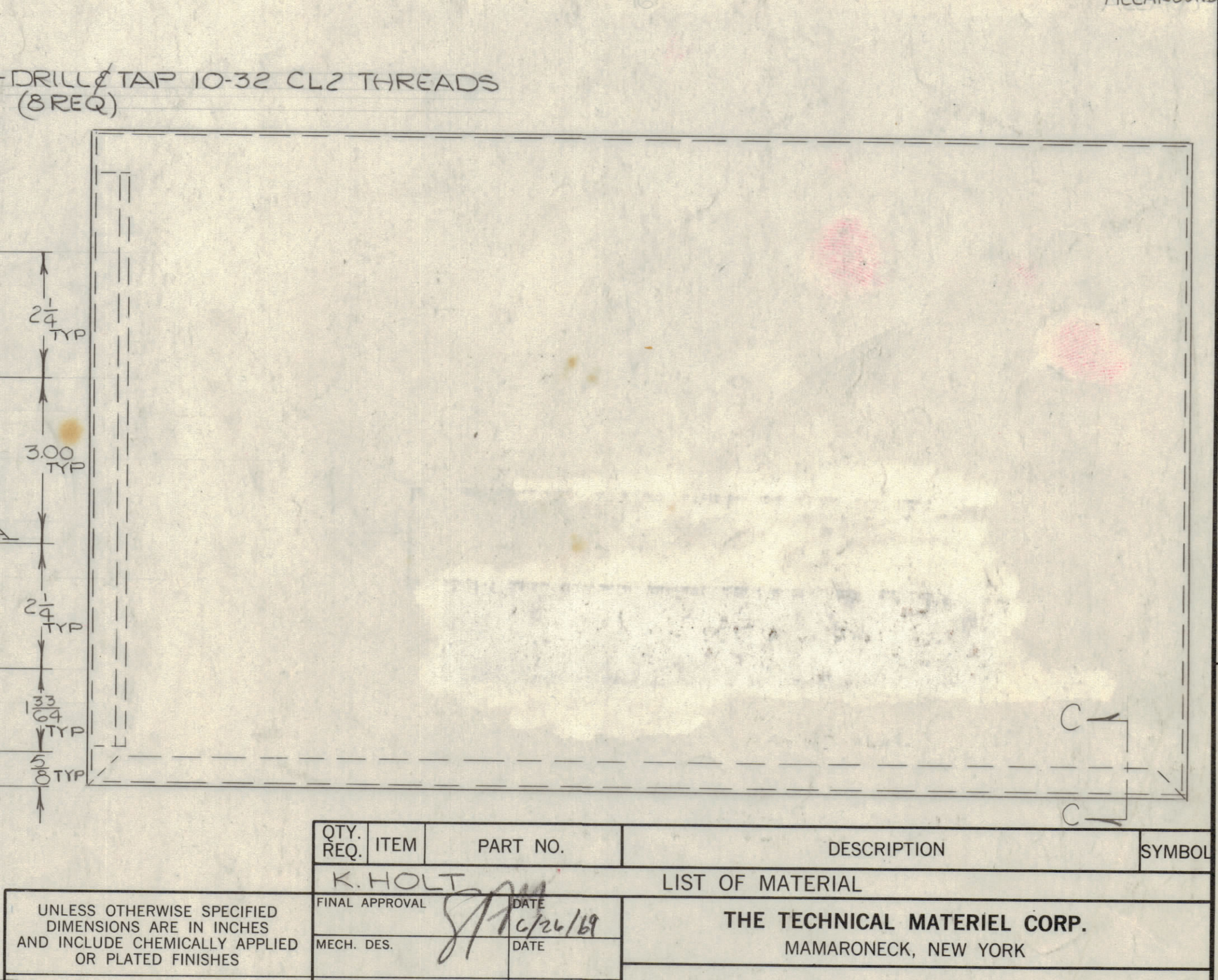
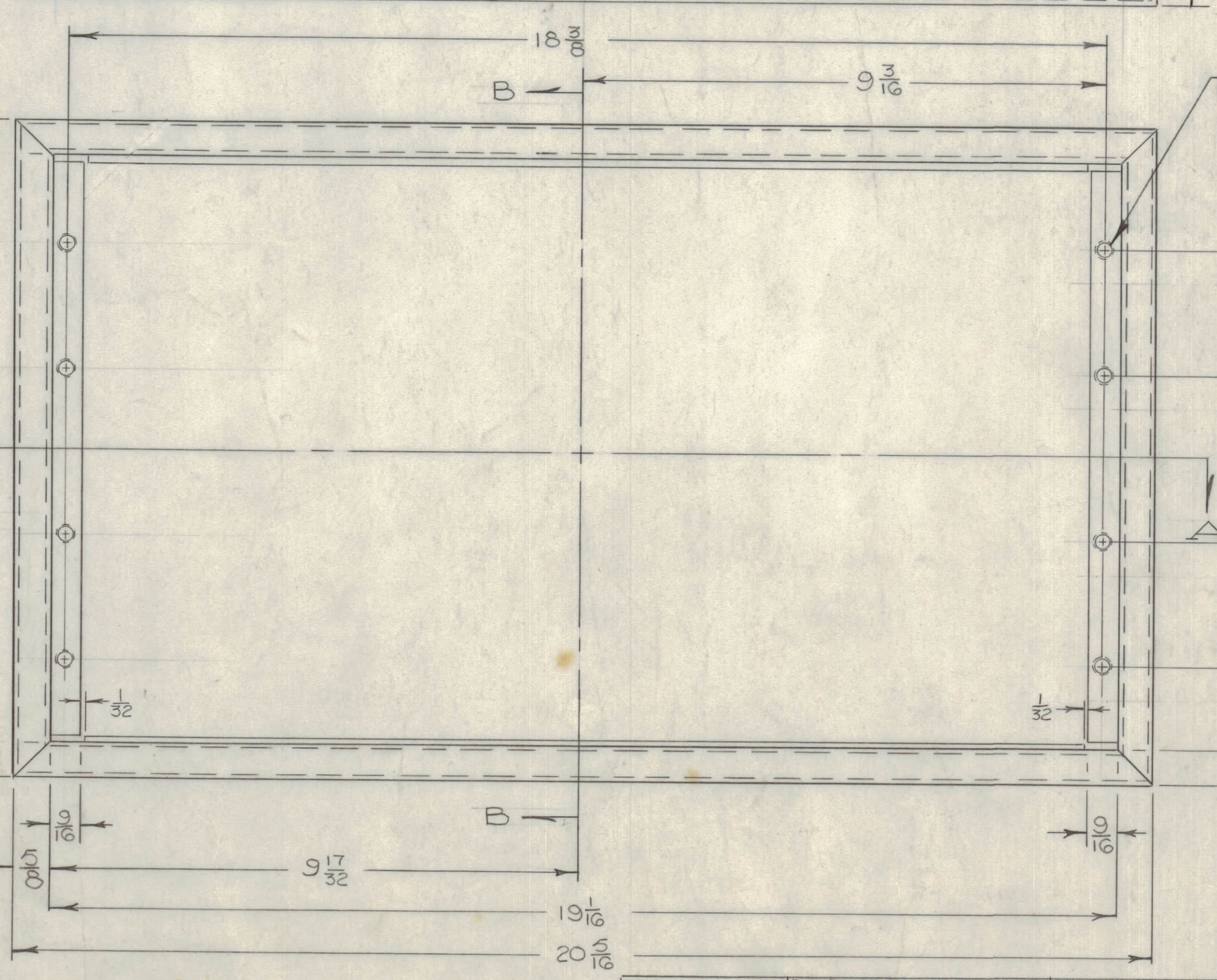
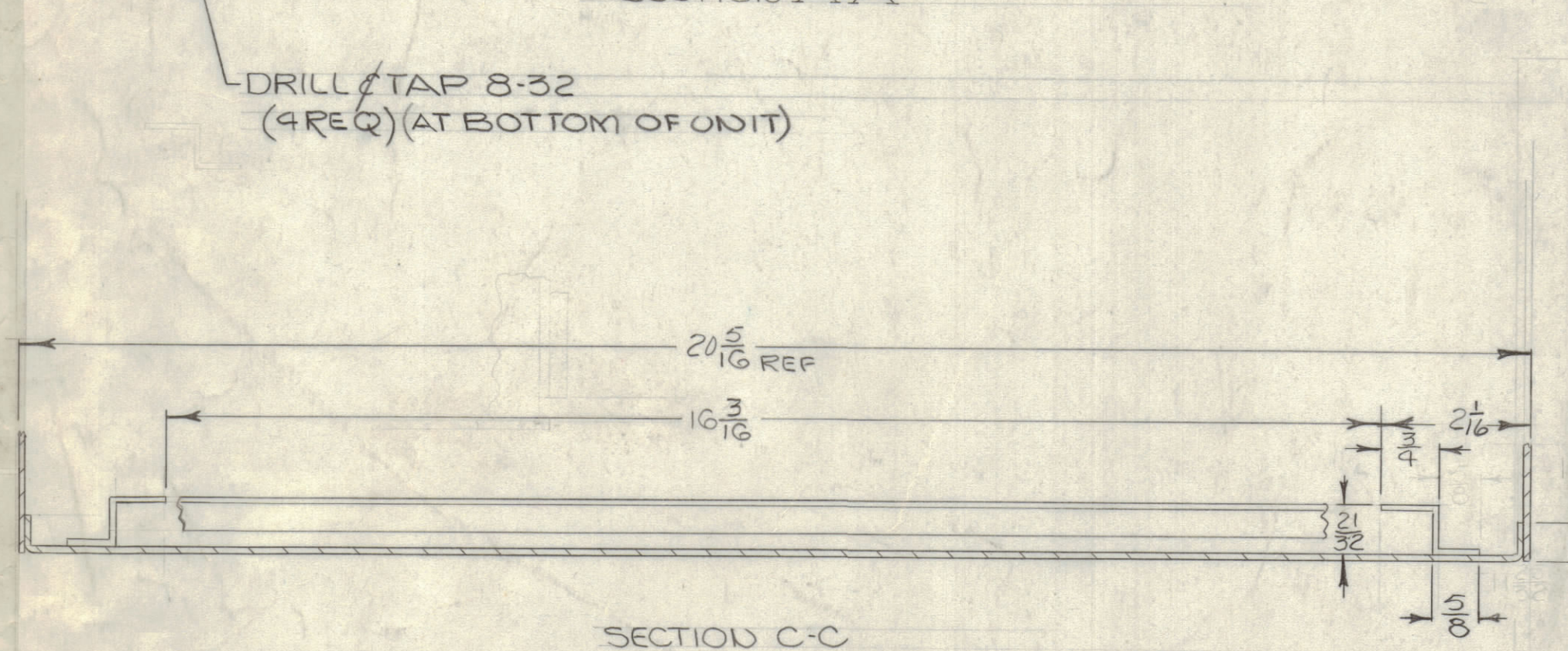
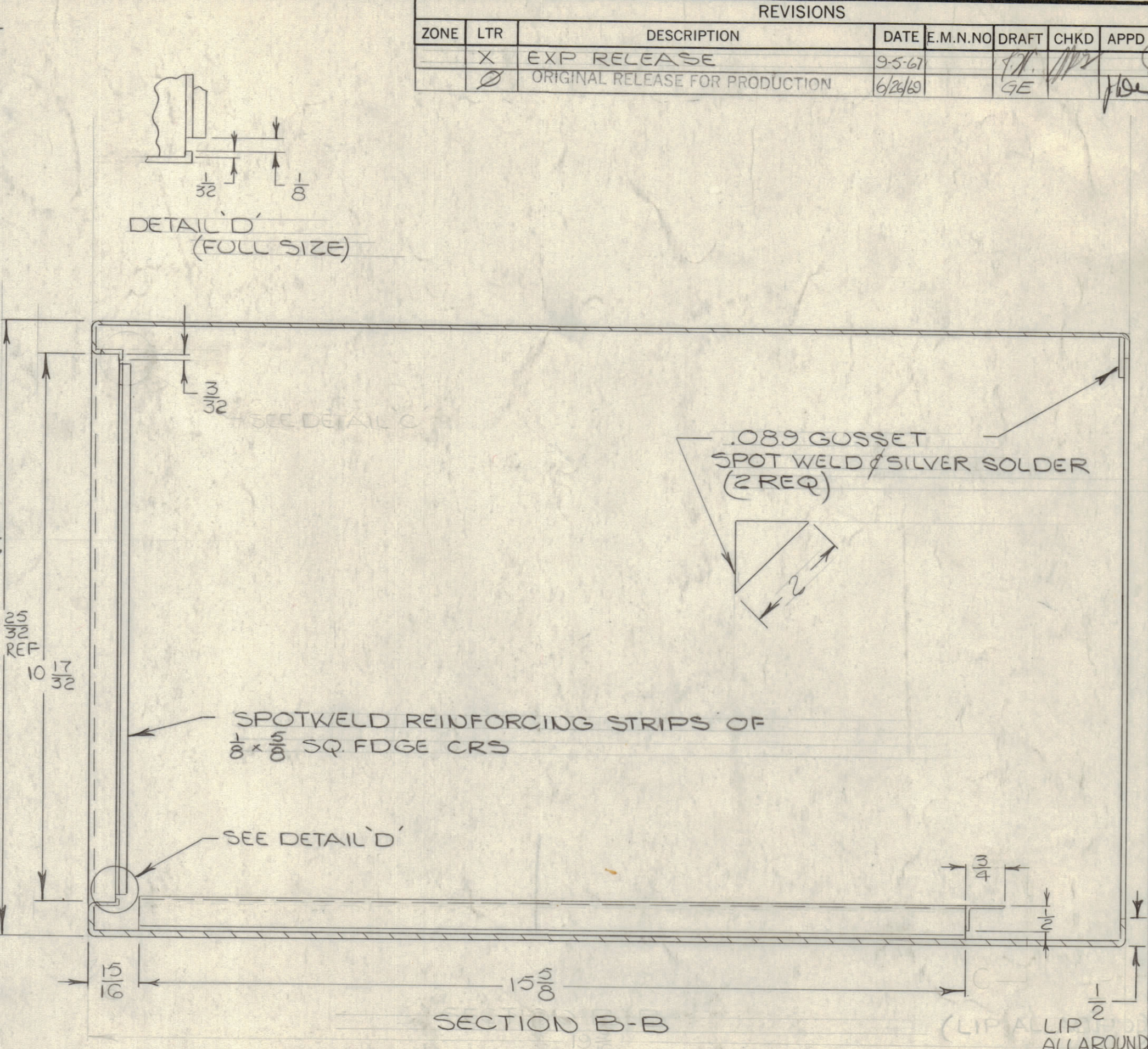
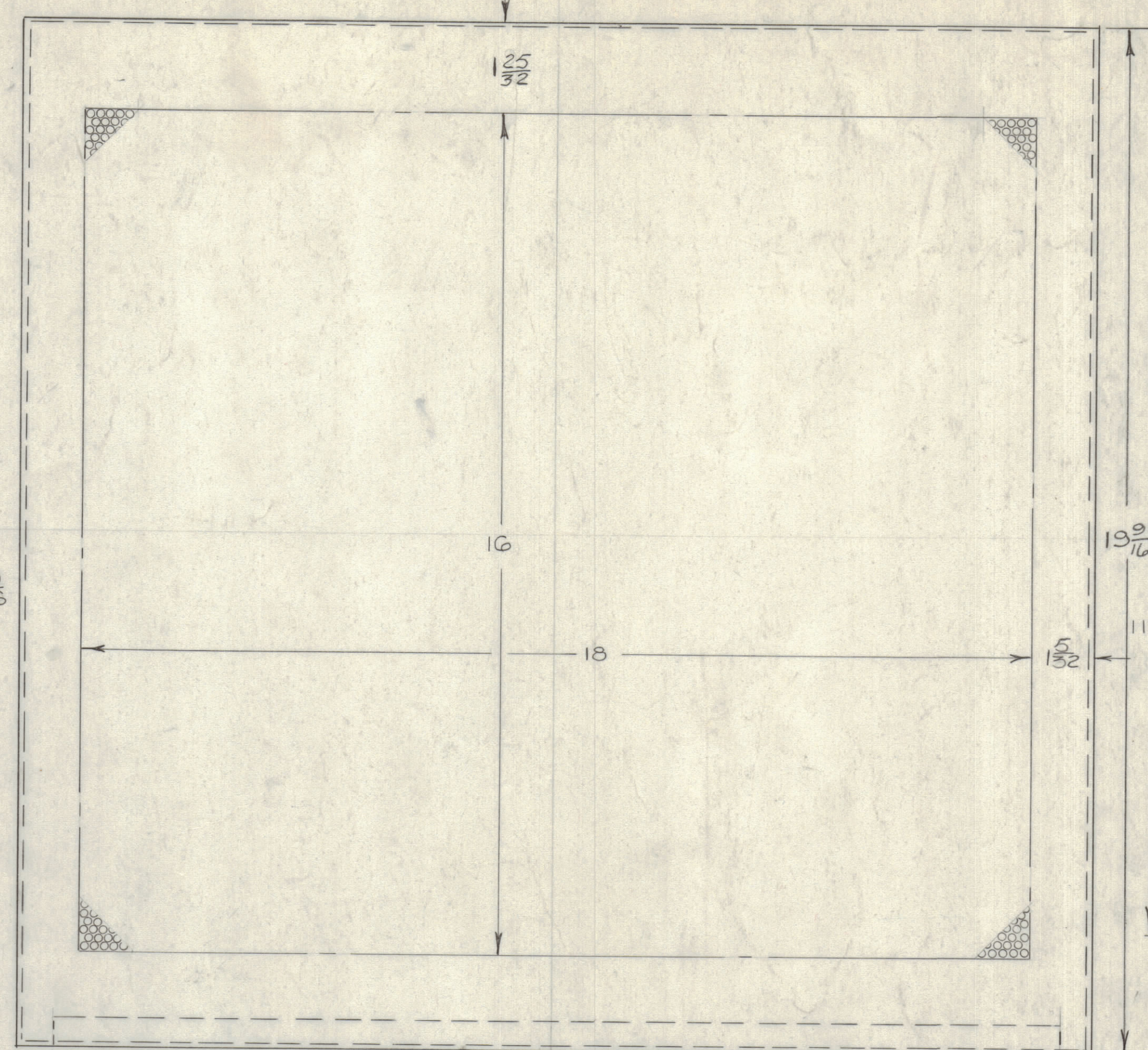
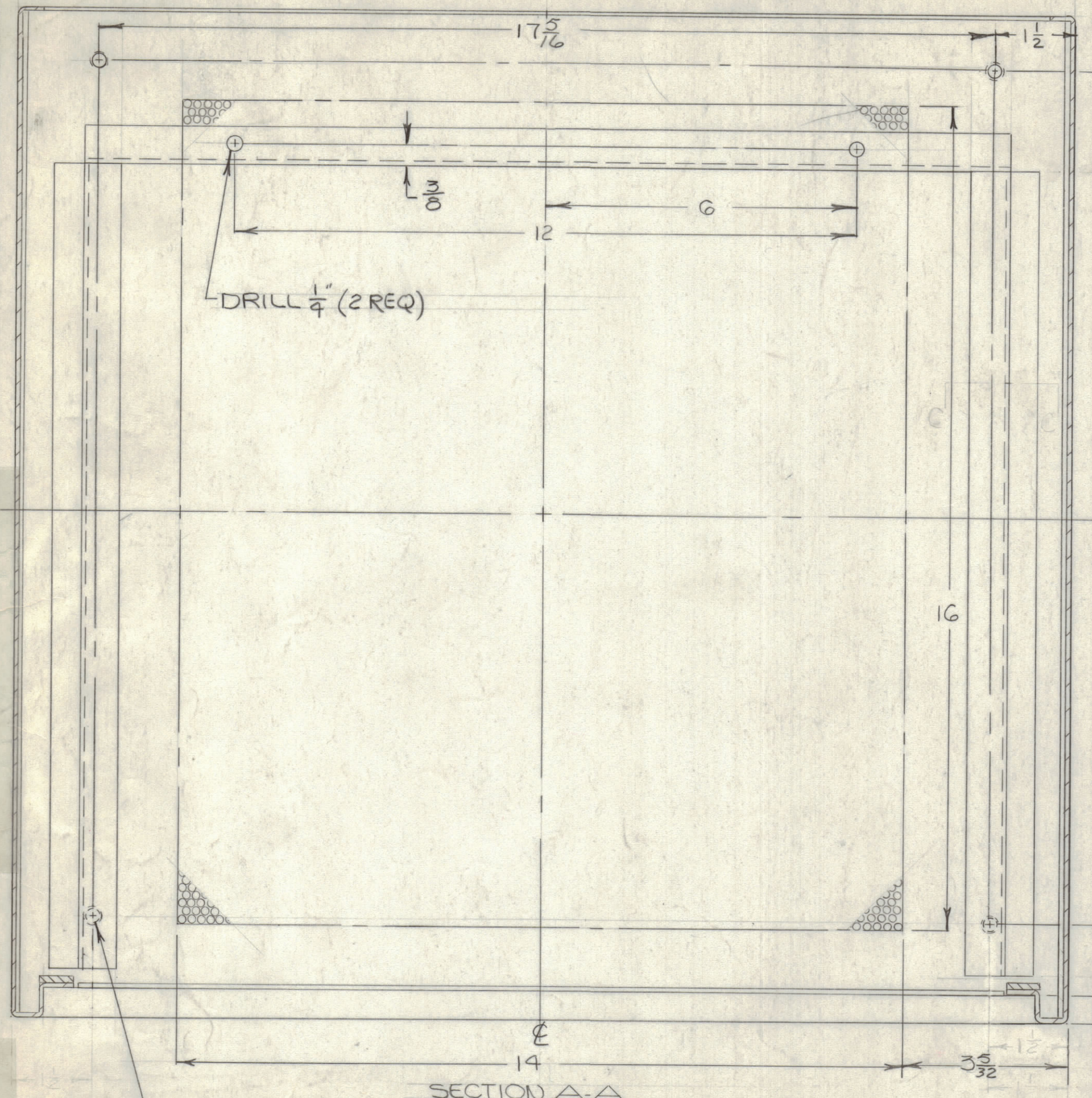
TOLERANCES ON	
DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° .30'

TTR 20 ()	CAB-9A	
TTR 10 ()	CAB-9A	
QTY / UNIT	MODEL USED ON	ASSY NO.
APPLICATION		
CODE	S401-451	
A		

QTY REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
	K. HOLT		FINAL APPROVAL	
	MECH. DES.	DATE	9/26/67	
	ELECT. DES.	DATE		
	CHECKED	DATE		
	DRAWN	DATE	9-5-67	
LIST OF MATERIAL				
THE TECHNICAL MATERIEL CORP.				
MAMARONECK, NEW YORK				
CABINET,				
SIZE	CODE IDENT. NO.	DWG NO.	ISSUE	
D	82679	MS 5197		
SCALE	M/L	SHEET	OF	

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ZONE		LTR		DESCRIPTION		DATE	E.M.N. NO.	DRAFT	CHKD	APPD.
X				EXP RELEASE		9-5-67				
2				ORIGINAL RELEASE FOR PRODUCTION		6/24/68		GE		



MATERIAL:
STEEL MILD COLD ROLLED .047 (18 GA)
METAL TO BE FREE OF ALL SURFACE IMPERFECTIONS

FINISH:
S-371 DEGREASING FOR STEEL
S-114 ZINC CHROMATE PRIMER
S-520 BLUE GRAY TEXTURED VINYL } OR PRIME / PAINT AS PER CUSTOMER'S SPECS.
MANUFACTURING PROCESS

FRONT OPENING SHOULD BE WITHIN $\pm \frac{1}{64}$ SQUARE OF CABINET SHOULD BE WITHIN 0.5° AS MANY SPOTWELDS AS PRACTICAL FOR MAXIMUM DEPENDABILITY / STRENGTH PERFORATIONS, $\frac{1}{8}$ DIA ON $\frac{1}{8}$ CENTERS STAGGERED WELD & GRIND SMOOTH ALL CORNERS

QTY / UNIT	MODEL USED ON	ASS'Y NO.
1	TTR 20 ()	CAB-9A
1	TTR 10 ()	CAB-9A
APPLICATION		
CODE S401-451		
A		

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES				
TOLERANCES ON				
DECIMALS		FRACTIONS		
.X \pm .05		\pm 1/64		
.XX \pm .01		ANGLES		
.XXX \pm .005		\pm 0°-30'		

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
LIST OF MATERIAL				
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK				
CABINET,				
SIZE	CODE IDENT. NO.	DWG. NO.	ISSUE	
D	82679	MS 5197		
SCALE	M/L	SHEET	OF	

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MS 5197

A