

**MACHINING:**

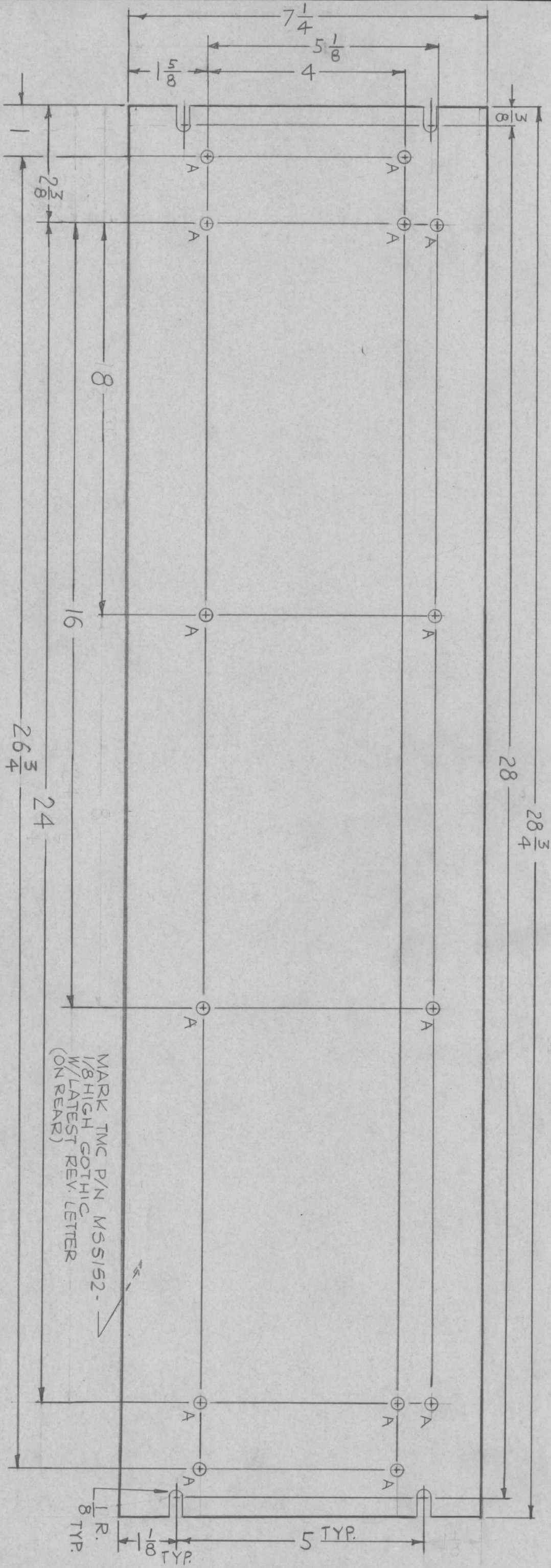
1. MILL ALL EDGES.
2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
3. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

**FINISH NOTES:**

1. S404 - IRIDITE 14-2 AL-COAT
2. S114 - ZINC CHROMATE PRIMER
3. S115 - SMOOTH GRAY ENAMEL

OR  
PRIME AND PAINT PER CUSTOMER'S SPECIFICATIONS.

REVISIONS		DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD	APPD
ZONE	LTR	EXP. RELEASE	9-5-67		HG		
		ORIG. RELEASE FOR PROD.			R.G.		



FRONT VIEW SHOWN

HOLES REQ'D.  
A - 15/64 DIA. - 14

QTY / UNIT	1	GPT-40KEL	MODEL USED ON	ASS'Y NO.
		APPLICATION		
		CODE	S401-451	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS: X ± .05, .XX ± .01, .XXX ± .005

FRACTIONS: 1/64, ANGLES: 0° .30'

MATERIAL: 3/16 THK ALUM 2024-T3

FINISH: SEE NOTES

REQ'D ITEM	PART NUMBER	DESCRIPTION	SYM.
F. BUDETTI		THE TECHNICAL MATERIEL CORP.	

FINAL APPROVAL	MECH. DES.	DATE	DATE	DATE
<i>[Signature]</i>		9/5/67	9/5/67	9/5/67
ELECT. DES.	CHECKED	DATE	DATE	DATE
	<i>[Signature]</i>	9/5/67	9/5/67	9/5/67
DRAWN	H.G.	DATE	DATE	DATE
		9/5/67		

LIST OF MATERIAL

THE TECHNICAL MATERIEL CORP.  
MAMARONECK, NEW YORK

PANEL, FRONT

SIZE: B  
CODE IDENT. NO.: 82679  
DWG NO.: MSS152  
SCALE: 1:2

SHEET OF

ISSUE