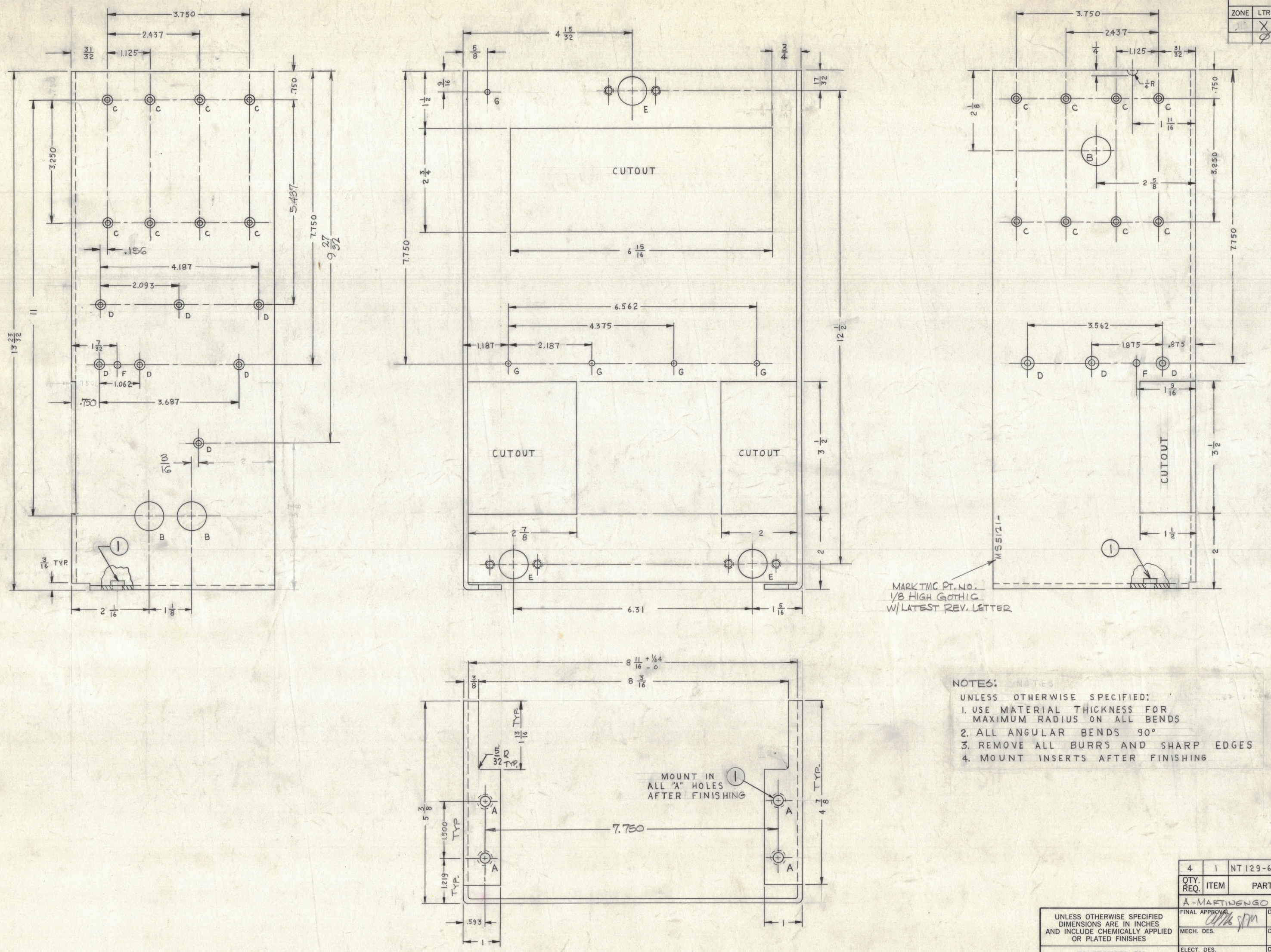

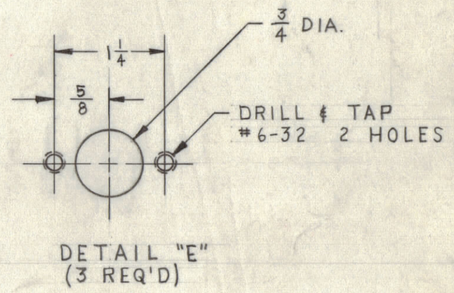

DETAIL "E" (3 REQ'D)

REVISIONS							
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD	APPD
	X	EXPER. RELEASE					
	Ø	ORIGINAL RELEASE	8/7/67	Ø			

HOLE	DESCRIPTION	REQ'D
A	.191-.194 DIA. (SEE ITEM 1)	4
B	3/4 DIA.	3
C	.144 DIA. AND 9/32 DIA. C/BORE 1/16 DEEP (8 REQ. EACH SIDE)	16
D	.166 DIA. & 5/16 DIA. C'BORE 1/16 DEEP	10
E	SEE DETAIL	3
F	3/16 DIA	2
G	.166 DIA	5

NOTES:
UNLESS OTHERWISE SPECIFIED:
1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS
2. ALL ANGULAR BENDS 90°
3. REMOVE ALL BURRS AND SHARP EDGES
4. MOUNT INSERTS AFTER FINISHING

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
4	1	NT 129-632-6	NUT, PLAIN, SPLINE	A

A-MARTINENGO

LIST OF MATERIAL

QTY / UNIT	MODEL USED ON	ASS'Y NO.
1	VLRC-1	

APPLICATION

CODE A S401-451

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES ON
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005
FRACTIONS ± 1/64
ANGLES ± 0° -30'

MATERIAL 1/8 ALUMINUM 5052-H32

FINISH S404 YELLOW IRIDITE

FINAL APPROVAL		DATE 8-4-67
MECH. DES.		DATE
ELECT. DES.		DATE
CHECKED		DATE 8-4-67
DRAWN		DATE 8/26/67

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

CHASSIS, MODULE, TUNING ("U" TYPE)

SIZE	CODE IDENT.NO.	DWG NO.	ISSUE
D	82679	MS 5121	Ø

SCALE 3/4"=1" SHEET 1 OF 1

MS5121 Ø

FCI-10-170 (10-66)