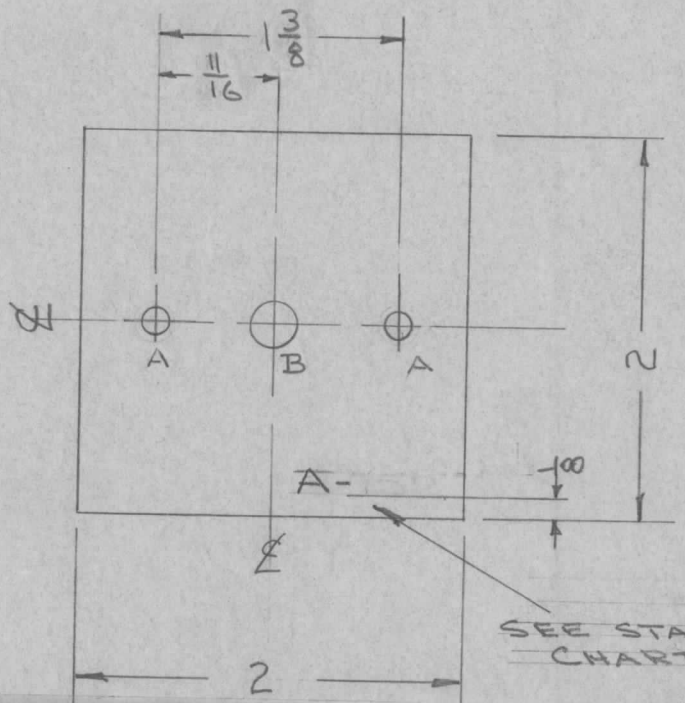
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

MS-527 | B

Req. Per UNIT	USED ON MODEL	PROJECT NO.	ASS'Y. NO.	DATE
2	XFK		A-753	6-3-54



A = 3/16 D - 2 REQ.

B = 1/4 D - 1 REQ.

TRANSFORMER NO	STAMP
T5	A-752
T6	A-753

NOTE:
1/8 HIGH BLACK GOTHIC LETTERING.

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES
DECIMALS .X ± .05, .XX ± .01, .XXX ± .005
FRACTIONS ± 1/64
ANGLES ± 0° 30'

CUT HERE GUARANTEED 2-66

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
B	1	S404 - IRIDITE WAS S101 - CAUSTIC DIP	12-7 59	1001			EMN
A	1	STAMPING CHART ADDED	2/14/56	1	JAD		

TOLERANCES

ALL OTHERS: DEC. DIM. ±, FRAC. DIM. ±, ANGULAR DIM. ±

SCALE

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
		.051		

STOCK SIZE

ALUMINUM | MATERIAL | WEIGHT PER PC.

525-H32

TYPE & TEMPER

HEAT TREAT. SPEC.

S-101 CAUSTIC DIP
S-107 LACQUER

FINISH & SPEC. NO.

THE TECHNICAL MATERIEL CORP.
MAMARONECK. NEW YORK

SHIPPING PLATE

DRAWN	ELEC. DES. APP.	MECH. DES. APP.
JAD		WDE
CHECKED	FINAL APPROVAL	
CDB	WDE	

MS-527 | B

FORM — 108