

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MS-52A

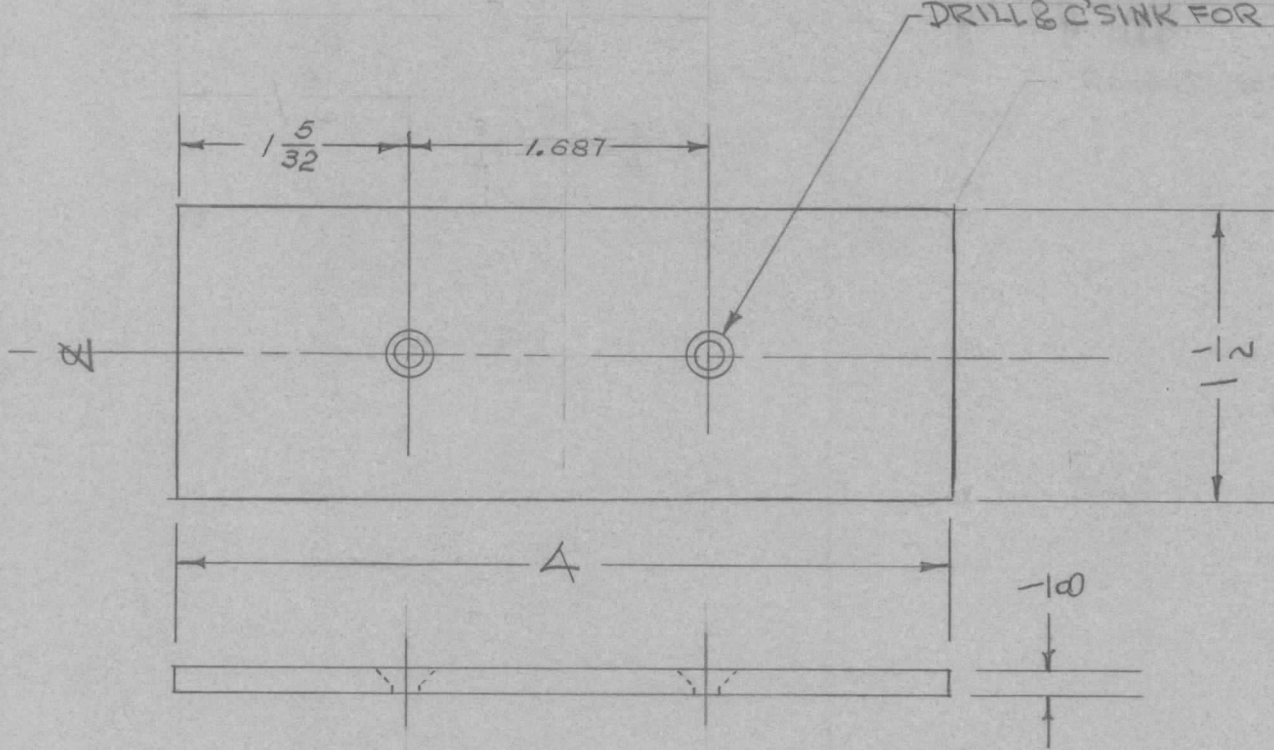
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

REQ. PER UNIT

USED ON

REQ. PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
2	KS-85-X	J-227	A-502	4-28-54

DRILL & C'SINK FOR #6 FLAT HEAD SCREW 2 REQ.



REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
		1/8 THK.	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
		STAINLESS STEEL		SIDE PLATE, MOLD
		MATERIAL	WEIGHT PER PC.	
		TYPE & TEMPER	C.D.D. 4-28-54	WJ
		HEAT TREAT. SPEC.	DRAWN	ELEC. DES. APP. MECH. DES. APP.
		FINISH & SPEC. NO.	CHECKED	FINAL APPROVAL
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ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES			SCALE $\frac{1}{2}$				
ALL OTHERS	DEC. DIM. \pm FRAC. DIM. $\pm \frac{1}{64}$ ANGULAR DIM. \pm		DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.				