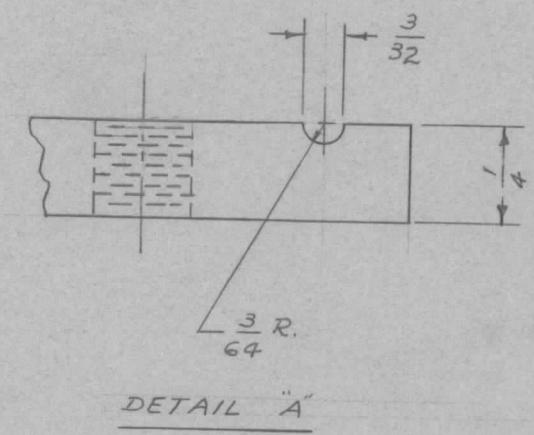
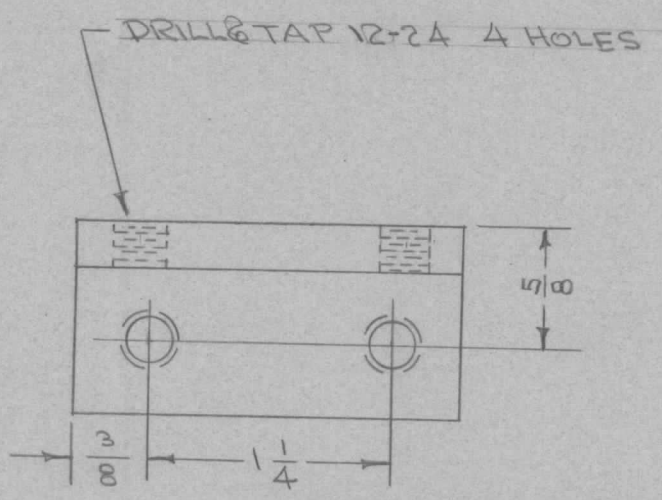
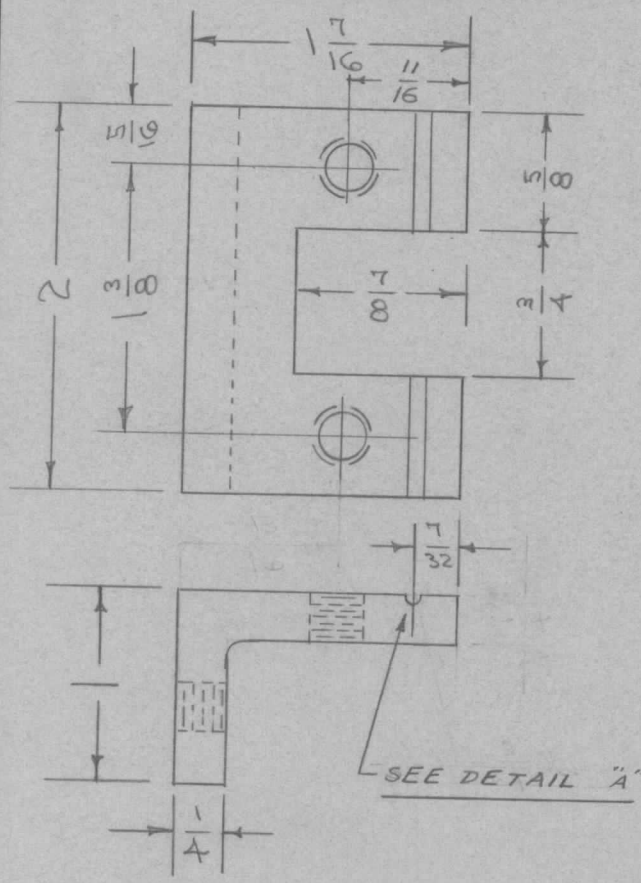


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MS-520

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

REQ. PER UNIT	USED ON			
	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
1	KS-85-X	J-227	A-500	4-26-54



REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
		STOCK SIZE	CLAMP, STATIONARY	
	STEEL	#		
	MATERIAL	WEIGHT PER PC.		
			C.D.D. 4-26-54	
		TYPE & TEMPER	DRAWN	ELEC. DES. APP. MECH. DES. APP.
			FAID	
		HEAT TREAT. SPEC.	CHECKED	FINAL APPROVAL
				MS-520
		FINISH & SPEC. NO.		

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES							
ALL OTHERS			SCALE				
DEC. DIM. ±			DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.				
FRAC. DIM. ± 1/64							
ANGULAR DIM. ±							