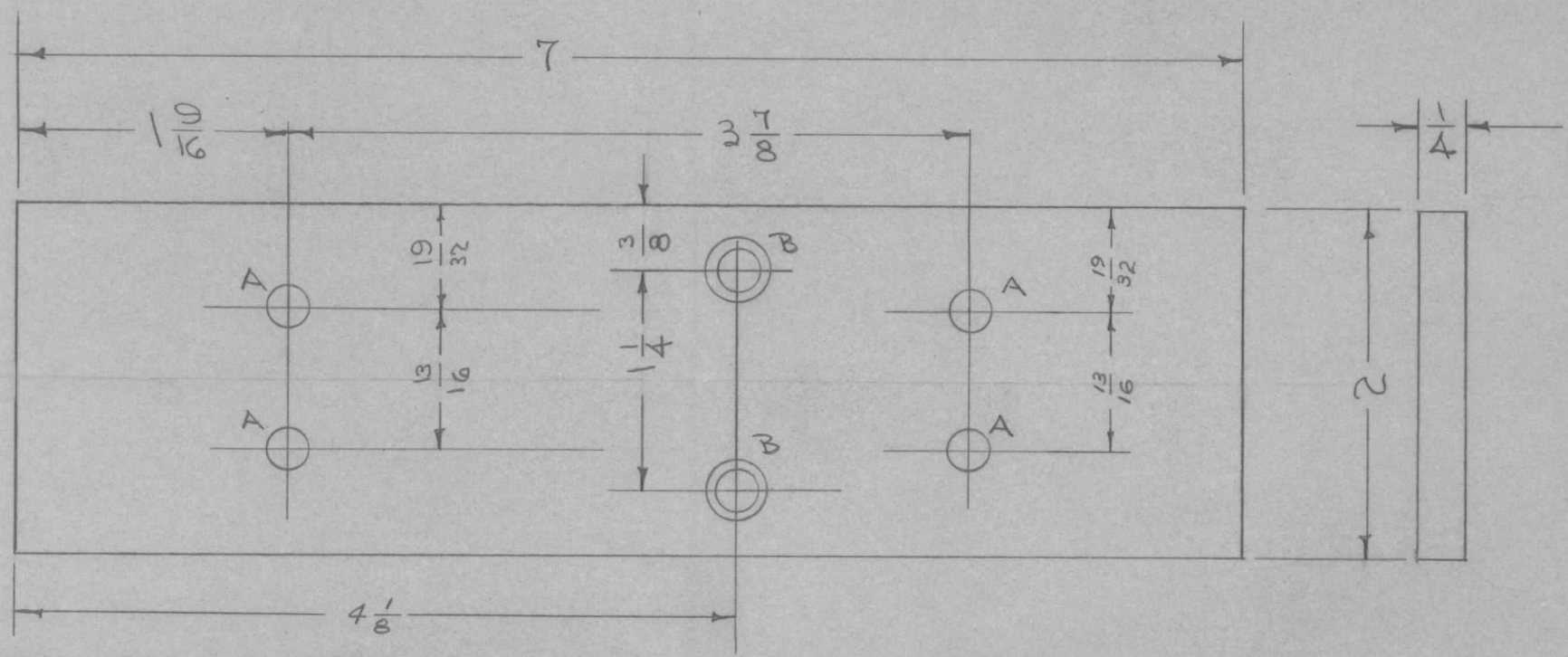
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

MS-519

REQ. PER UNIT	USED ON			
	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
1	KS-85-X	J-227	A-500	4-26-54



A - DRILL FOR PRESS FIT OF 1/4" STEEL ROD (REF. DWG. PM-282)
B - DRILL & C'SINK FOR #12 FLAT HEAD SCREW 2 HOLES REQ.

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL

1/4 x 2 x 7	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK
STOCK SIZE	
STEEL — // —	BASE, SPLICE HOLDER
MATERIAL / WEIGHT PER PC.	
TYPE & TEMPER	C.D.D. 4-26-54 / DRAWN / ELEC. DES. APP. / MECH. DES. APP.
//	
HEAT TREAT. SPEC.	CHECKED / FINAL APPROVAL
FINISH & SPEC. NO.	MS-519

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.

TOLERANCES

ALL OTHERS: DEC. DIM. ± ; FRAC. DIM. ± 1/64 ; ANGULAR DIM. ±

SCALE — // —

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

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