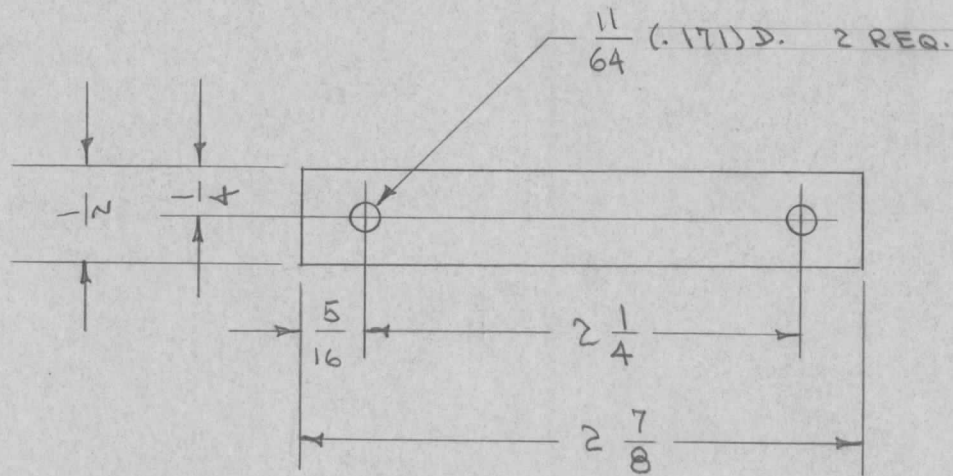


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MS-509 A

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

REQ. PER UNIT	USED ON			
	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
2	TAC-1	132	A-715	1-20-54



REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
		.081	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
		STOCK SIZE		
		ALUMINUM	COUNTER SUPPORT	
		MATERIAL		
		52S H32	TAC-1	
		TYPE & TEMPER	C.D.D.	
			ARB	WDE
			DRAWN	ELEC. DES. APP.
			FADE	ARB
			CHECKED	FINAL APPROVAL
		HEAT TREAT. SPEC.		
		S404-IRIDITE		
		FINISH & SPEC. NO.	MS-509	A

A	1	S404-IRIDITE WAS S101-CAUSTIC DIP	12-7 59	1001	P		EMP
ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES			SCALE				
ALL OTHERS	DEC. DIM. ± FRAC. DIM. ± 1/64 ANGULAR DIM. ±		DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.				