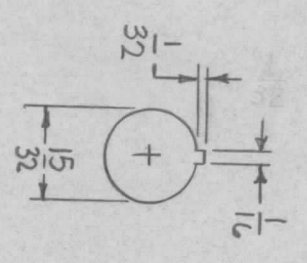
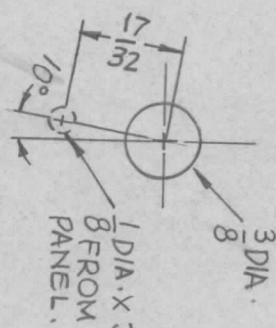


HOLES	DESCRIPTION	REQ
A	13/64 DIA.	4
B	15/64 DIA.	4
C	15/32 DIA.	1
D	1/4 X 29/64 SLOTS	4
E	SEE DETAIL	2
F	SEE DETAIL	1
G	1/2 DIA.	1



DETAIL-E

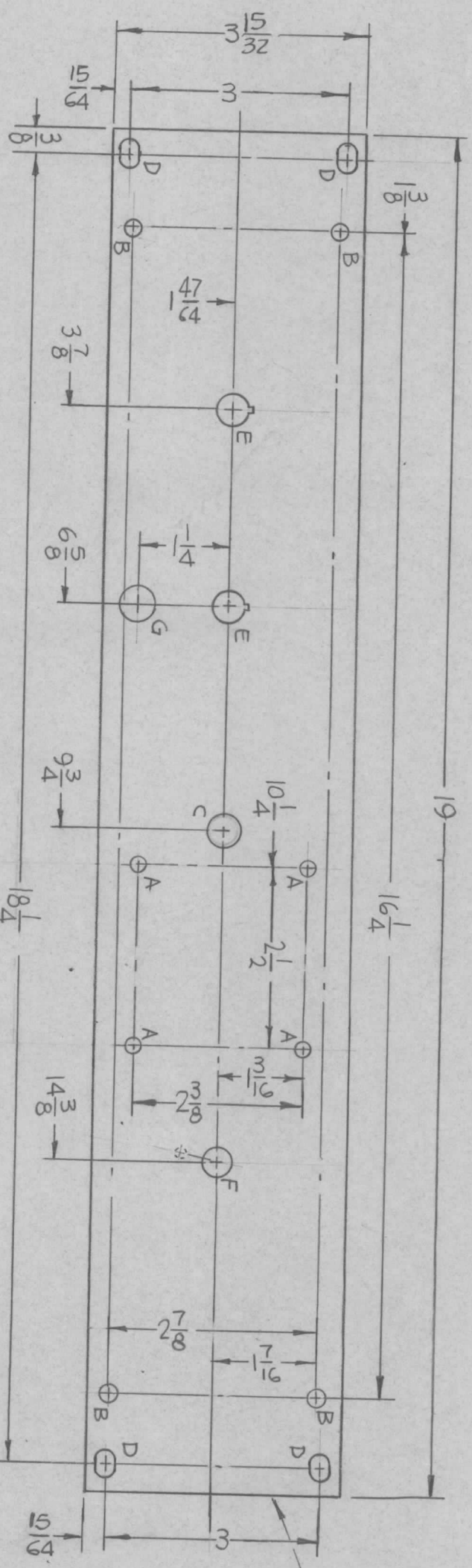


DETAIL-F

**MS5092**

SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
X	EXP. RELEASE	9-16-66				
X1	G HOLE ADDED	10-17-66				
X2	10° ADDED TO F DETAIL	1-21-67				
Ø	ORIGINAL RELEASE FOR PRODUCTION	9/23/67		Ø	CV	

REVISIONS



FRONT VIEW

MARK TMC P/N (MS5092-)  
1/8 HIGH GOTHIC W/LATEST.  
REV. LETTER.  
(ON REAR)

MACHINING:

1. MILL ALL EDGES.
2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
3. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

FINISH NOTES:

1. S404 - IRIDITE 14-2 AL-COAT
2. S114 - ZINC CHROMATE PRIMER
3. S115 - SMOOTH GRAY ENAMEL

PRIME AND PAINT PER CUSTOMER'S SPECIFICATIONS OR  
FRONT AND EDGES ONLY

NOTES

QTY./UNIT	SCALE	MODEL USED ON	ASS'Y. NO.
1	1:2	AX-G31	

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REF: LD2170

REV'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
	F. BUDETTI			

MATERIAL	FINISH	TITLE
3/16 THICK ALUMINUM 2024-T3	SEE NOTES	PANEL, FRONT

UNLESS OTHERWISE SPECIFIED	DIMENSIONS ARE IN INCHES AND INCLUDE	CHEMICALLY APPLIED OR PLATED FINISHES
DECIMALS	TOLERANCES	FRACTIONS
.XX ± .01	± 1/64	ANGLES
.XXX ± .005	± 0° 30'	

DRAWN	CHECKED	ELECT. DES.	MECH. DES.	DATE	DATE	DATE	DATE
				9-19-66			

FINAL APPROVAL	DATE
	12/23/67

MS5092	DATE
	Ø