

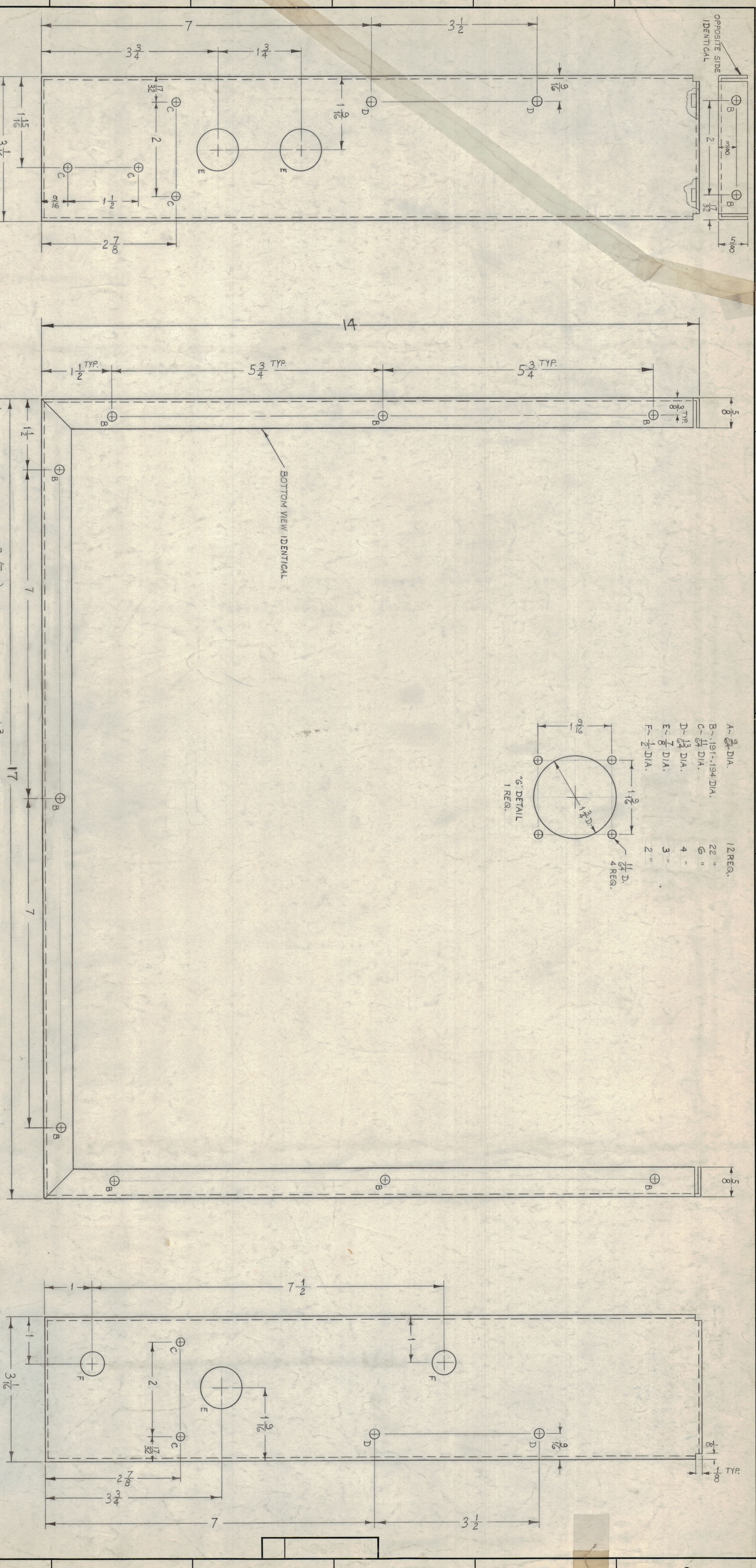
STW	ORIG. RELEASE	DESCRIPTION	DATE	CH. NO.	REVIS	CHECKER	ENG. APP.
			1-2-69		EG		
UNLESS OTHERWISE SPECIFIED:							
DIMENSIONS ARE IN INCHES							
TOLERANCES ON FRACTIONS ± 1/64							
DECIMALS ± .005							
ANGLES ± 1/2°							
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS REMOVE ALL BURRS & SHARP EDGES							

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REQ. QTY.	2211	NT-129-632-4	STOENER	THE TECHNICAL MATERIAL CORP.	SYMBOL
MATERIAL	ALUMINUM				
STOCK SIZE	.064				
FINISH & SPEC. NO.	5052-H32				
TYPE & TEMPER	TYPE A TEMPER				
HEAT TREAT. SPEC.	H14				
FINISH & SPEC. NO.	404 WELLD. TRIDITE				
ELEC. DES. APP.	[Signature]				
MECH. DES. APP.	[Signature]				
DATE	12-31-68				
ASBY. NO.	[Signature]				
SECTION	APP-4A				
MODEL	APP-4A				
PER UNIT	1				

REF: VD 21G3	NUT ROUND SWAGE TYPE	SYMBOL
2211	STOENER	
NT-129-632-4	THE TECHNICAL MATERIAL CORP.	
.064	MAHARONECK	
ALUMINUM	NEW YORK	
5052-H32	CHASSIS TRAIN WRAPAROUND	
TYPE A TEMPER	DRAWN	
HEAT TREAT. SPEC.	CHECKED	
H14	DESIGNED	
404 WELLD. TRIDITE	FINAL APPROVAL	
FINISH & SPEC. NO.	MS5083	
ELEC. DES. APP.	SHEET	
MECH. DES. APP.	OF	
DATE		
ASBY. NO.		
SECTION		
MODEL		
APP-4A		
APP-4A		
1		

- UNLESS OTHERWISE SPECIFIED:
- USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS.
 - ALL ANGULAR BENDS 90 DEGREES.
 - REMOVE ALL BURRS AND SHARP EDGES.
 - MOUNT INSERTS AFTER FINISHING.



A ~ 9/16 DIA.	1/2 REQ.
B ~ .191-.194 DIA.	22 "
C ~ 11/16 DIA.	6 "
D ~ 13/16 DIA.	4 "
E ~ 7/8 DIA.	3 "
F ~ 1/2 DIA.	2 "
G DETAIL 1 REQ.	11/16 DIA. 4 REQ.