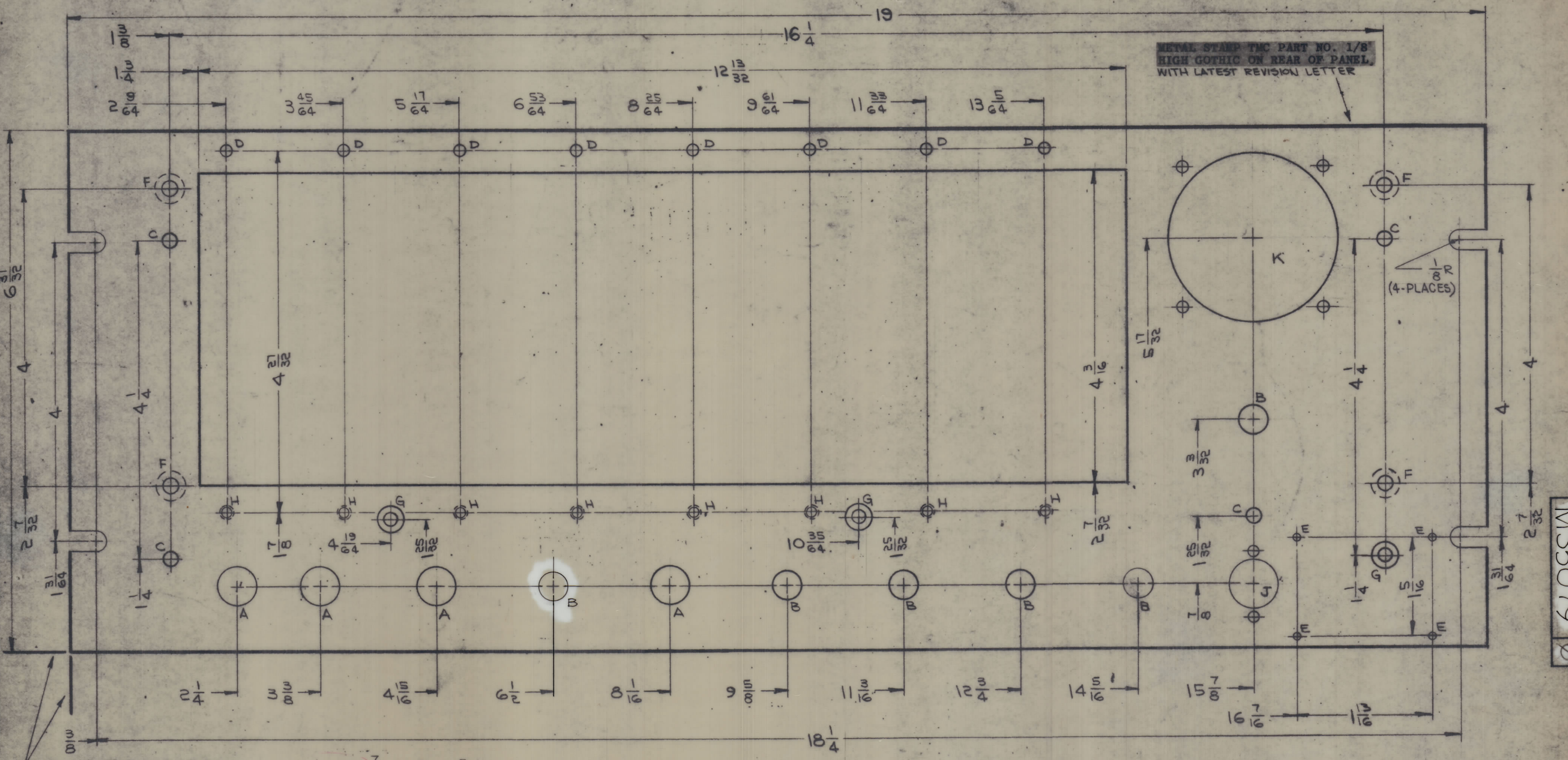
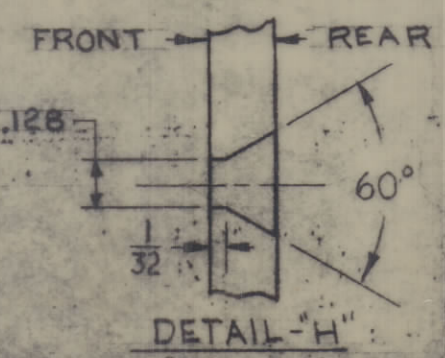
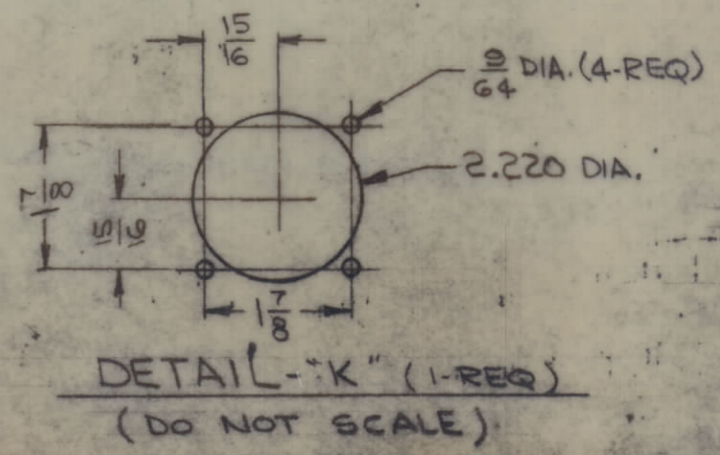
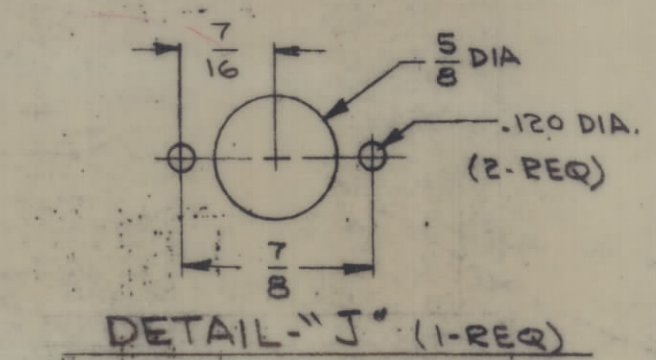


REVISIONS					
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	APPD
X		EXPER. RELEASE	9-7-66	X	
Ø		ORIGINAL RELEASE FOR PRODUCTION	9-28-64	Ø	RME



HOLE	DESCRIPTION	REQ.
A	1/2 DIA.	4
B	3/8 DIA.	6
C	3/16 DIA.	4
D	.136 DIA.	8
E	.070 DIA.	4
F	.196 DIA. HOLE, C'SINK 82° TO .390 DIA. ON REAR	4
G	.169 DIA. HOLE, C'SINK 82° TO .337 DIA.	3
H	SEE DETAIL	8
J	SEE DETAIL	1
K	SEE DETAIL	1



**MACHINING:**

- MILL ALL EDGES.
- HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
- LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
- PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

**FINISH NOTES:**

- S404 - IRIDITE 14-2 AL-COAT.
- S114 - ZINC CHROMATE PRIMER) FRONT AND
- S115 - SMOOTH GRAY ENAMEL ) EDGES ONLY

REF: LD2162 (4) 2 SHEETS

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
R.H.A.G.				
LIST OF MATERIAL				
MATERIAL			THE TECHNICAL MATERIEL CORP.	
3/16, ALUMINUM			MAMARONECK, NEW YORK	
2024-T3			TITLE	
FINISH			PANEL, FRONT	
SEE NOTES			DRAWN	
UNLESS OTHERWISE SPECIFIED			DATE	
DIMENSIONS ARE IN INCHES AND INCLUDE			APPROVAL	
CHEMICALLY APPLIED OR PLATED FINISHES			DATE	
DECIMALS			ELECTR.	
± .08			DATE	
± .01			MECH. DES.	
± .008			DATE	
TOLERANCES			SHEET	
FRACTIONS			REV. LTR.	
± 1/44			MS5079	
ANGLES			Ø	
± 0° 30'			2 MVL	