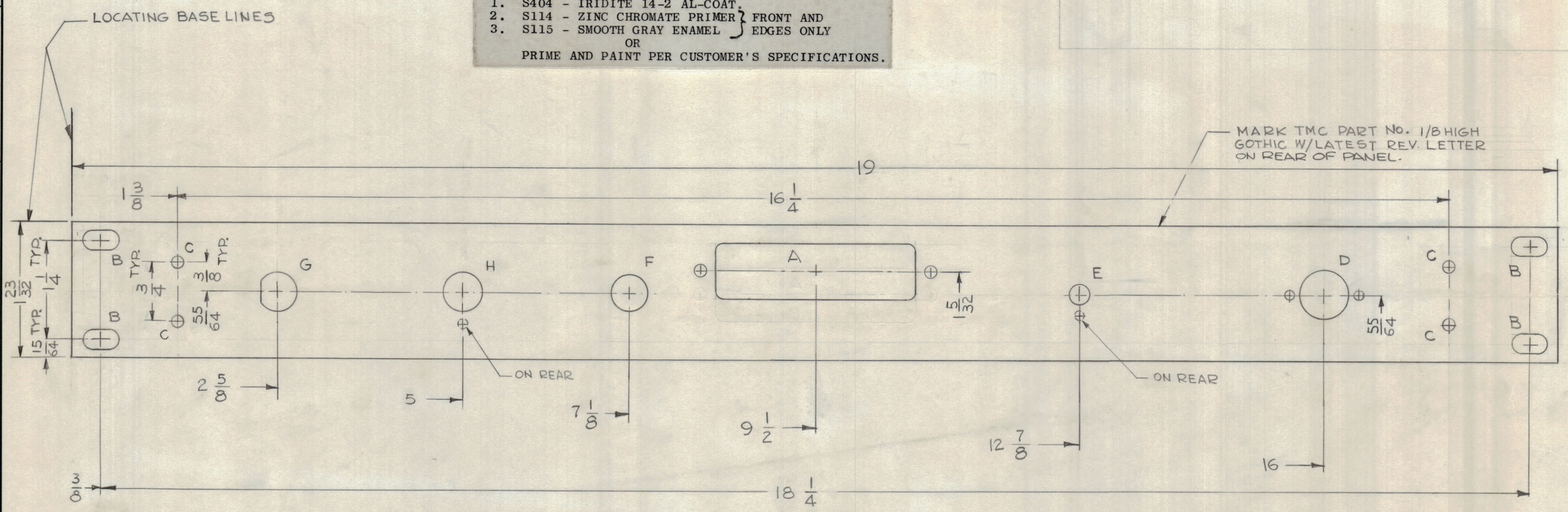
REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
	Ø	ORIGINAL RELEASE FOR PRODUCTION	1/11/67	Ø			JDe

MACHINING:

1. MILL ALL EDGES.
2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
3. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

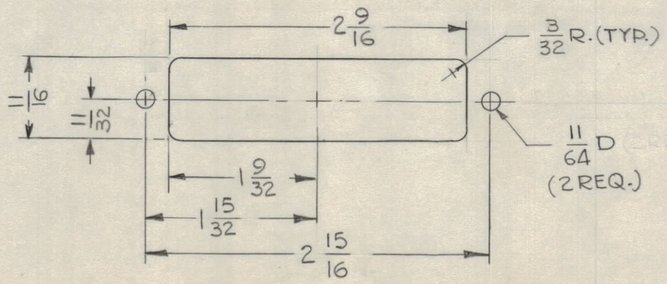
FINISH NOTES:

1. S404 - IRIDITE 14-2 AL-COAT.
2. S114 - ZINC CHROMATE PRIMER } FRONT AND
3. S115 - SMOOTH GRAY ENAMEL } EDGES ONLY
   OR
   PRIME AND PAINT PER CUSTOMER'S SPECIFICATIONS.

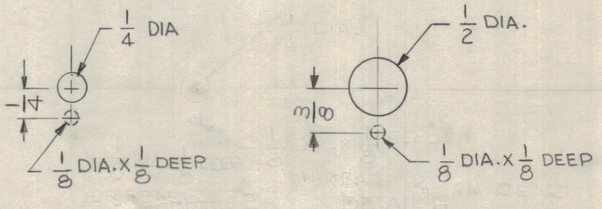


FRONT VIEW SHOWN

LEGEND		
HOLE	DESCRIPTION	REQ.
A	SEE DETAIL	1
B	SEE DETAIL	4
C	11/64 DIA.	4
D	SEE DETAIL	1
E	SEE DETAIL	1
F	15/32 DIA.	1
G	SEE DETAIL	1
H	SEE DETAIL	1



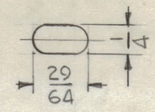
DETAIL "A"
(1 REQ.)



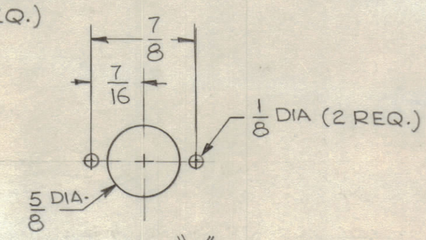
DETAIL "E" (1 REQ.)

DETAIL "H" (1 REQ.)

DETAIL "G"
(1 REQ.)



DETAIL "B"
(4 REQ.)



DETAIL "D"
(1 REQ.)

REF: LD 2121

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
EATON			LIST OF MATERIAL	

MATERIAL: 3/16 THK. ALUMINUM 2024 - T3		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
FINISH: SEE FINISH NOTES		TITLE: PANEL, FRONT	
1 Q'T'Y./UNIT	MPA-1 MODEL USED ON	ASS'Y. NO.	
SCALE 1:1	CODE A		

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS .X ± .05, .XX ± .01, .XXX ± .005 — TOLERANCES — FRACTIONS ± 1/64, ANGLES ± 0° 30'

DRAWN G.D.L	DATE	FINAL APPROVAL	DATE 1/11/67
CHECKED	DATE 8-3-66		
ELECT. DES.	DATE 1-11-67	MS5025	Ø
MECH. DES.	DATE 1-11-67	SHEET	REV. LTR.

M.L. ARLEN 1/11/67

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NOTES

MS5025 Ø

TMC FORM 110

REPROVEL NO. 440H 21539