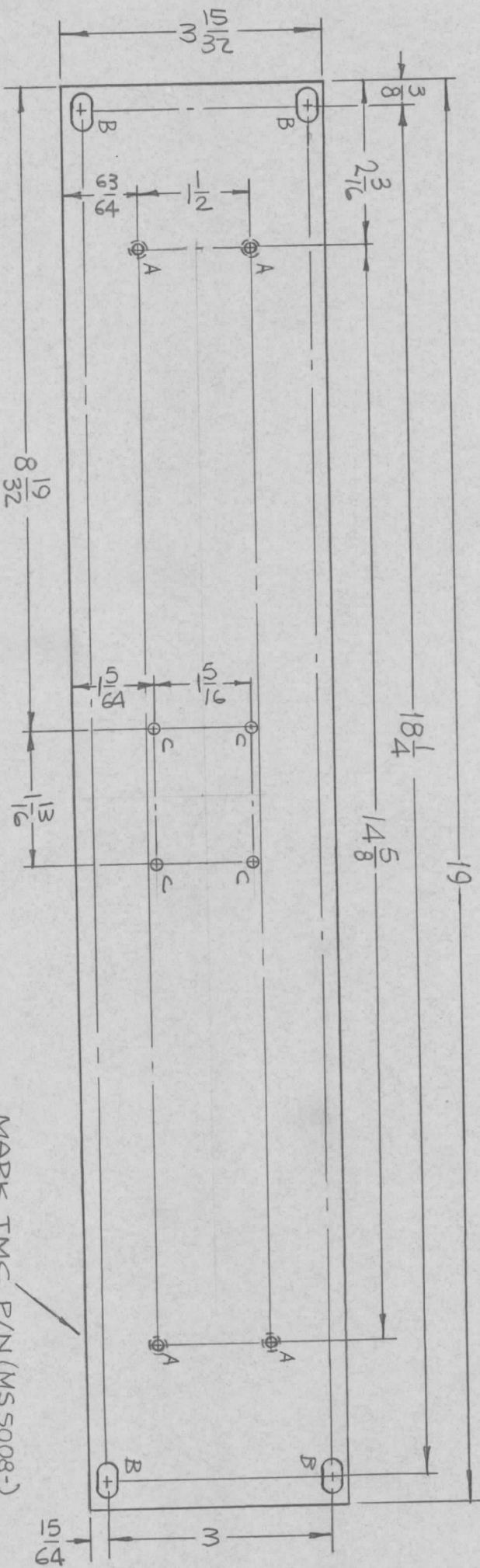


REVISIONS

SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
X	EXP. RELEASE	7-14-66	X	MB		
Ø	ORIG. RELEASE FOR PRODUCTION	6-25-67	Ø	RG		

- HOLES:
- A. DRILL & TAP FOR 8-32 (4 REQ)
  - B. 29/64 X 1/4 SLOT (4 REQ)
  - C. .078 DIA. (4 REQ)

MS5008



MARK TMC P/N (MS5008-)  
HIGH GOTHIC W/LATEST  
REV. LETTER.  
(ON REAR)

- FINISH NOTES:
- 1. S404 - IRIDITE 14-2 AL-COAT. FRONT AND
  - 2. S114 - ZINC CHROMATE PRIMER EDGES ONLY
  - 3. S115 - SMOOTH GRAY ENAMEL OR
- PRIME AND PAINT PER CUSTOMER'S SPECIFICATIONS.

- MACHINING:
- 1. MILL ALL EDGES.
  - 2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
  - 3. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
  - 4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

NOTES

QTY./UNIT	1	LPFA-1K	MODEL USED ON	ASSY. NO.
SCALE	1:2	A	S401-451	

THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
	F. BUDETTI		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	

FINISH	TITLE
3/16 THICK ALUMINUM 2024-T3	PANEL, 1K FILTER

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS	TOLERANCES	FRACTIONS	ANGLES
.X ± .05		± 1/64	± 0° 30'
.XX ± .01			
.XXX ± .005			

DRAWN	CHECKED	ELECT. DES.	MECH. DES.	DATE	DATE	DATE	FINAL APPROVAL	DATE
MB				7-14-66	5-24-67		[Signature]	5/25/67