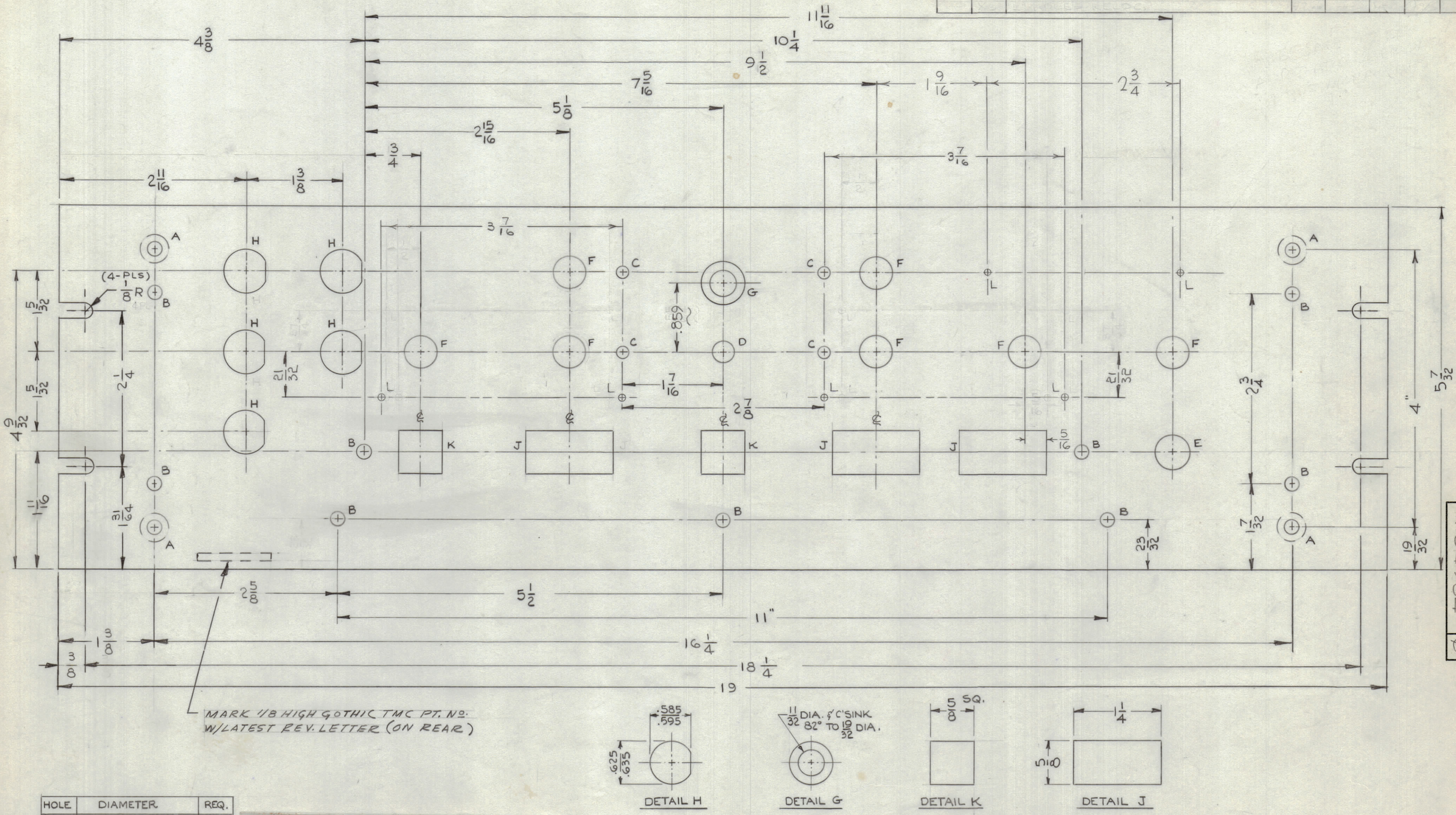
REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
	X4	(4) "L" HOLES RELOCATED, (2) "L" HLS ADD, G'HL DIM W/ 55/64	9-9-66	~~VM~~	JC	JB	BB
	Ø	ORIGINAL RELEASE FOR PRODUCTION	9.12.66	~~M~~	WHW		



HOLE	DIAMETER	REQ.
A	.196 DIA. & C'SINK TO .390 DIA. (ON FARSIDE OF PANEL)	4
B	13/64	9
C	11/64	4
D	5/16	1
E	1/2	1
F	15/32	7
G	SEE DETAIL	1
H	SEE DETAIL	5
J	SEE DETAIL	3
K	SEE DETAIL	2
L	No. 48 (.076) DR	6

MACHINING:

1. MILL ALL EDGES.
2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
3. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

FINISH NOTES:
1. S404 - IRIDITE 14-2 AL-COAT.
2. S114 - ZINC CHROMATE PRIMER) FRONT AND
3. S115 - SMOOTH GRAY ENAMEL) EDGES ONLY

NOTES

REF. LD 2064

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL

EATON — LIST OF MATERIAL

MATERIAL: 2024-T3 .187 THK. ALUMINUM

FINISH

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

TITLE: PANEL, FRONT

Q'T'Y./UNIT	MODEL USED ON	ASS'Y. NO.
1	LSCA-1	

SCALE: FULL — CODE: SK-3233-2

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS .X ± .05, .XX ± .01, .XXX ± .005 — TOLERANCES — FRACTIONS ± 1/64, ANGLES ± 0° 30'

DRAWN: JB — DATE: 6-9-66
CHECKED: JB — DATE:
ELECT. DES. — DATE:
MECH. DES.: B Barnes — DATE: 9/9/66
FINAL APPROVAL: F C Eaton — DATE: 9/9/66

MS 4984 — Ø

SHEET — REV. LTR.

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TMC FORM 110 — REPROVEL NO. 440H 21539