

**MACHINING:**

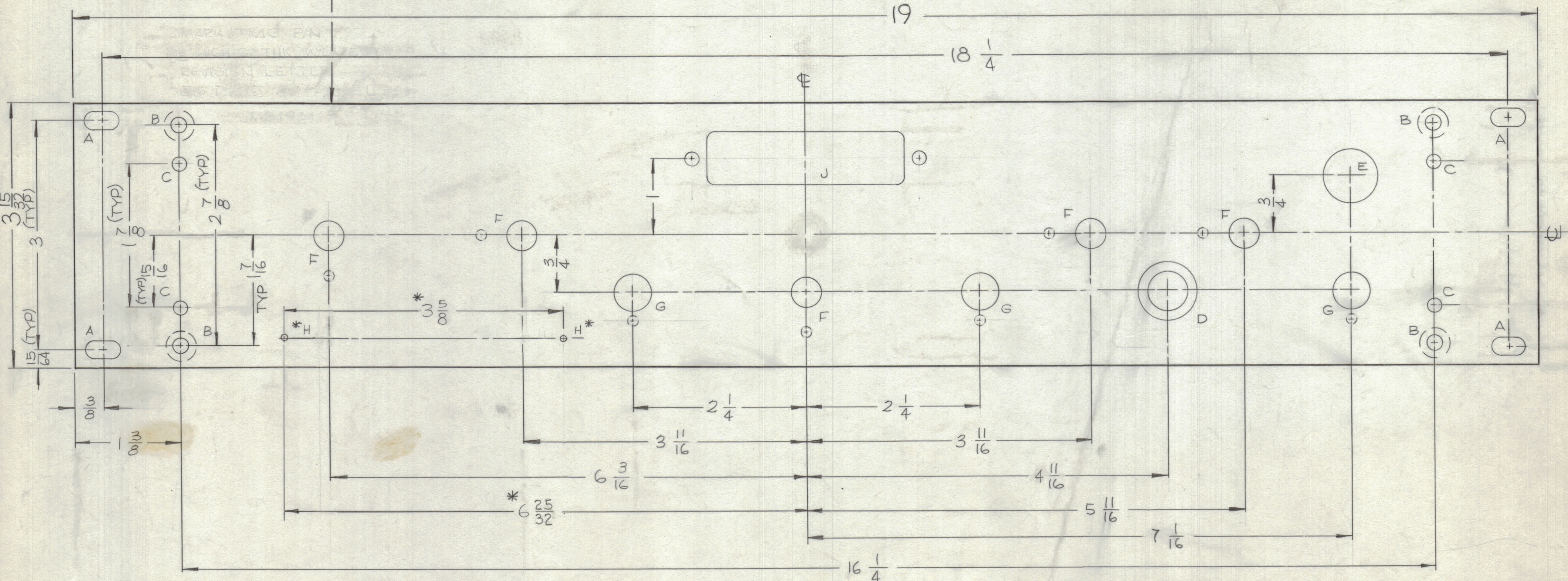
1. MILL ALL EDGES.
2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
3. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

**FINISH NOTES:**

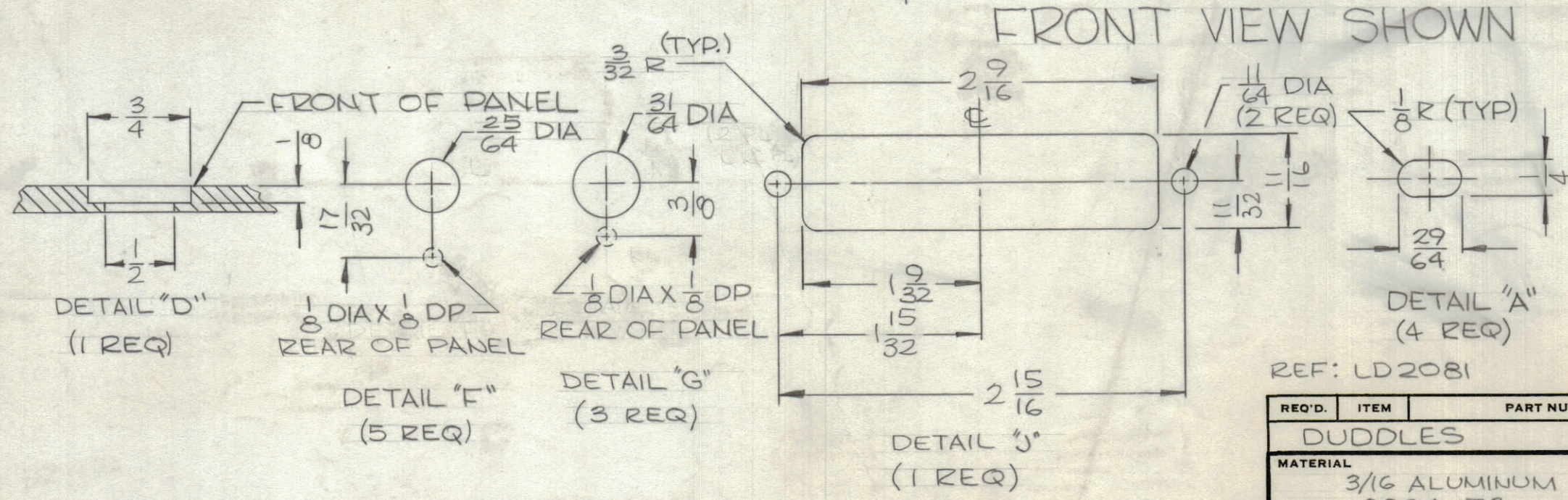
1. S404 - IRIDITE 14-2 AL-COAT.
2. S114 - ZINC CHROMATE PRIMER) FRONT AND
3. S115 - SMOOTH GRAY ENAMEL } EDGES ONLY

REVISIONS						
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD APPD
	X	EXPERIMENTAL RELEASE	5.26.66	-	WHD	
	X <sub>1</sub>	2"H" HOLES ADDED	5.26.66	-	WHD	QCB
	Ø	ORIGINAL RELEASE FOR PRODUCTION	9.27.66	Ø	RME	
	A	"H" HOLE DIM. WAS 2 11/16 - ADD "H" HOLE NOTE	6-6-78	21649	WHD	YB *

MARK TMC PT/No (M54924)  
 1/8" HIGH GOTHIC W/LATEST  
 REVISION LETTER ON  
 REAR OF PANEL



HOLE	DESCRIPTION	REQ'D
A	SEE DETAIL	4
B	.196 DIA C'SK B2° TO .390 DIA (REAR OF PANEL)	4
C	11/64 DIA.	4
D	SEE DETAIL	1
E	11/16 DIA.	1
F	SEE DETAIL	5
G	SEE DETAIL	3
H*	.078 DIA.	2
J	SEE DETAIL	1



\* INTERNAL USE ONLY.  
 DO NOT DRILL "H" HOLES  
 UNLESS SPECIFIED BY TMC.

NOTES:  
 S404 IRIDITE 14-2 AL-COAT  
 S114 ZINC CHROMATE PRIMER FRONT  
 S115 SMOOTH GRAY ENAMEL EDGES ONLY

**NOTES**

CFA-2		A5522
Q'TY/UNIT	MODEL USED ON	ASS'Y. NO.
SCALE	CODE	
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REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
DUDDLES LIST OF MATERIAL				
MATERIAL		3/16 ALUMINUM 2024-T3		
FINISH		SEE NOTES		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		DRAWN: WHD		
DECIMALS: X ± .05, .XX ± .01, .XXX ± .005		DATE: 5.25.66		
FRACTIONS: ± 1/64, ANGLES: ± 0° 30'		CHECKED: QCB		
TOLERANCES		DATE: 9-23-66		
		ELECT. DES.: G. Duddles		
		MECH. DES.:		
		DATE: 9/24/66		
		FINAL APPROVAL: M. May		
		DATE: 9/24/66		
		TITLE: PANEL, FRONT		
		SHEET: MS4924		
		REV. LTR.: A		

M54924  
A