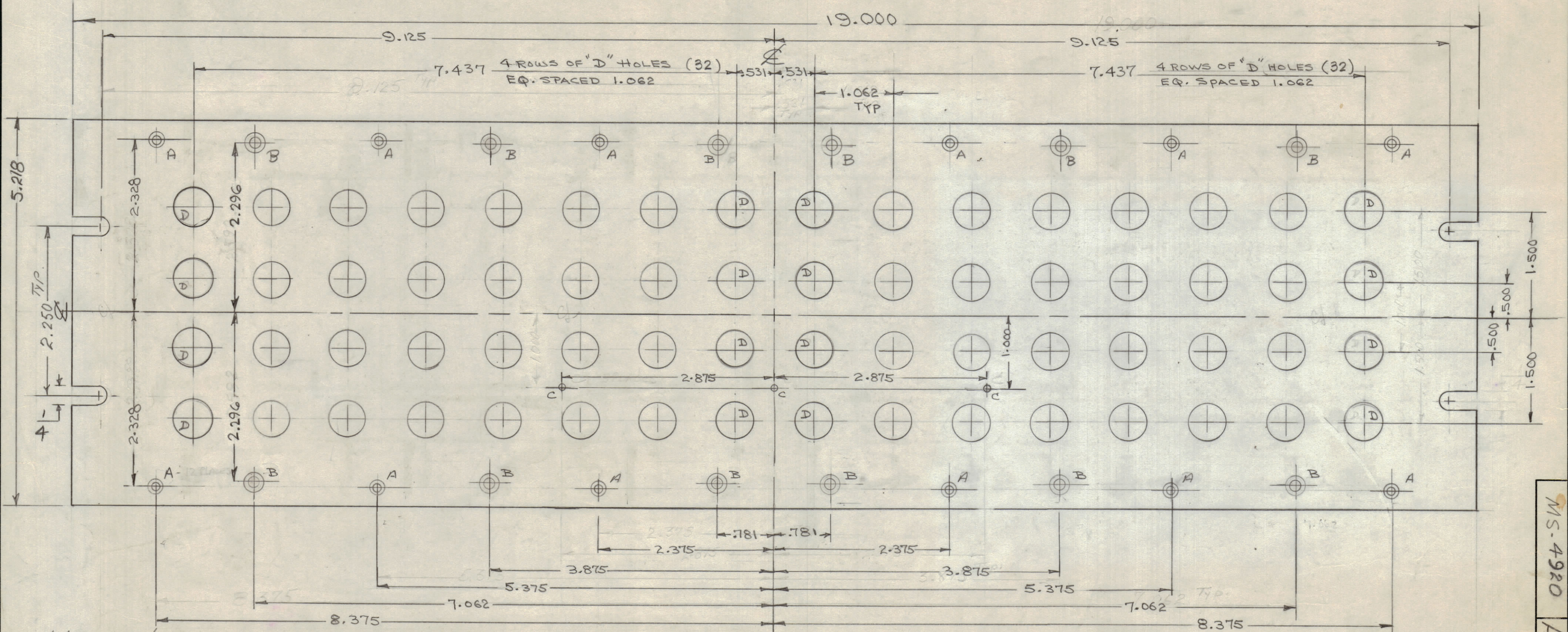


REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
	Ø	ORIGINAL RELEASE FOR PRODUCTION	5/23/66	Ø	CV		
A		DIM. 2.296 WAS 2.529; "D" HOLE QTY 32 WAS 28	7/12/66	16539	HKA	YCB	ANN



Hole Legend

Letter	Screw	TOLERANCE		Y
A	3-48FH	.198	.208	TAP. 3-48
B	6-32FH	.267	.289	.144
C	2-56RH	Ø	Ø	TAP. 2-56

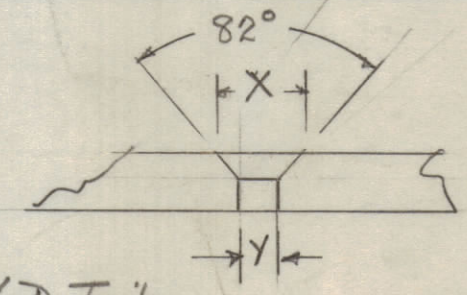
MACHINING:

1. MILL ALL EDGES.
2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
3. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.
5. METAL STAMP TMC PART NO. 1/8 HIGH GOTHIC ON REAR OF PANEL

FINISH NOTES:

1. S404 - IRIDITE 14-2 AL-COAT.
2. S114 - ZINC CHROMATE PRIMER } FRONT AND
3. S115 - SMOOTH GRAY ENAMEL } EDGES ONLY

OR
PRIME AND PAINT PER CUSTOMER'S SPECIFICATIONS.



Cs'ink Detail
"D" .515 Hole. 64 Req.

NOTES

Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.
1	SPP PA-116	SPP PA-116
SCALE	CODE	

THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
MARTINENGO LIST OF MATERIAL				
MATERIAL		3/16 ALUMINUM 2024-T3		
FINISH		REFER TO NOTES		
TITLE		PANEL, MACHINING		
DRAWN		DATE	FINAL APPROVAL	DATE
CHECKED		DATE		
ELECT. DES.		DATE	MS-4920	
MECH. DES.		DATE		
SHEET		DATE		
REV. LTR.				

MS-4920
A

