

MACHINING:

1. MILL ALL EDGES.
2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
3. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

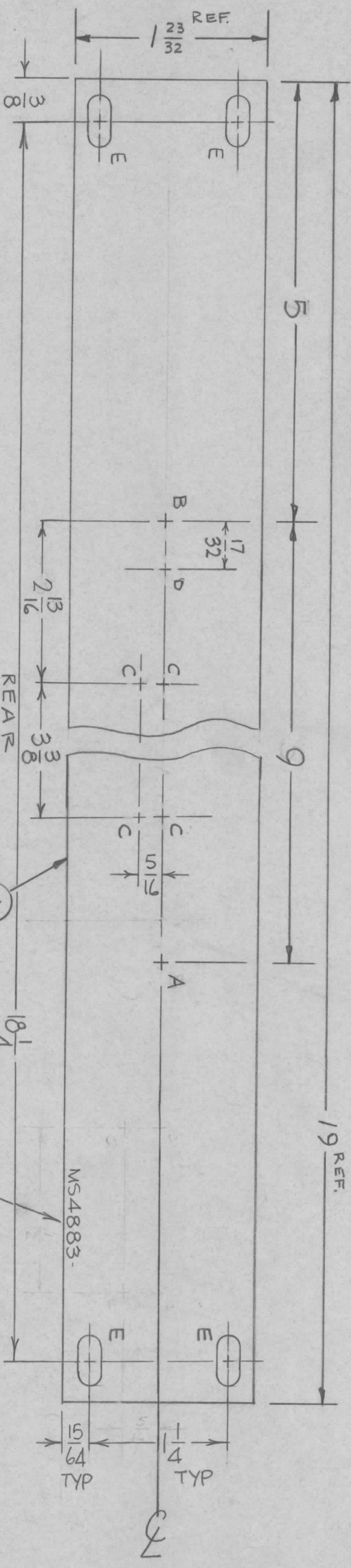
FINISH NOTES:

1. S404 - IRIDITE 14-2 AL-COAT FRONT AND
  2. S114 - ZINC CHROMATE PRIMER EDGES ONLY
  3. S115 - SMOOTH GRAY ENAMEL
- OR  
PRIME AND PAINT PER CUSTOMER'S SPECIFICATIONS.

MS4883

SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
Ø	ORIGINAL RELEASE FOR PRODUCTION	3-4-66		Je	gib	

REVISIONS



- A - 27/32 D/A. (1 REQ)
- B - 3/8 D/A. (1 REQ)
- C - 3/64 D/A. (4 REQ)
- D - 1/8 DIA X 1/8 DP. (1 REQ) FROM REAR
- E - 1/4 X 29/64 (4 REQ) SLOTS

B. DETAIL

REF: LD 2057

MAKE TWO PART NO. 1/8 HIGH GOTHIC W/LATEST REVISION LETTER.

<p>THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.</p>		<p>QTY./UNIT</p> <p>1</p>		<p>MODEL USED ON</p> <p>DDR-6N</p>		<p>ASSY. NO.</p>	
<p>SCALE</p>		<p>CODE</p> <p>DDR-7J</p>		<p>ASSY. NO.</p>			
<p>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES</p>		<p>DECIMALS</p> <p>X ± .05</p> <p>.XX ± .01</p> <p>.XXX ± .005</p>		<p>TOLERANCES</p>		<p>FRACTIONS</p> <p>± 1/64</p> <p>ANGLES</p> <p>± 0° 30'</p>	
<p>STURMER</p>		<p>PART NUMBER</p> <p>ALUMINUM, 2024-T3</p>		<p>TITLE</p> <p>PANEL, FRONT</p>		<p>DATE</p> <p>2-16-66</p>	
<p>LIST OF MATERIAL</p>		<p>DESCRIPTION</p> <p>THE TECHNICAL MATERIEL CORP.</p> <p>MAMARONECK, NEW YORK</p>		<p>DATE</p> <p>3-4-66</p>		<p>FINAL APPROVAL</p> <p>MS4883</p>	
<p>SEE NOTES</p>		<p>DRAWN</p> <p>H.H. STURMER</p>		<p>DATE</p> <p>3-3-66</p>		<p>DATE</p> <p>3/16/66</p>	
		<p>CHECKED</p>		<p>MECH. DES.</p>		<p>DATE</p>	
		<p>ELECT. DES.</p>		<p>DATE</p>		<p>DATE</p>	
		<p>MECH. DES.</p>		<p>DATE</p>		<p>DATE</p>	
						<p>REV. LTR.</p>	