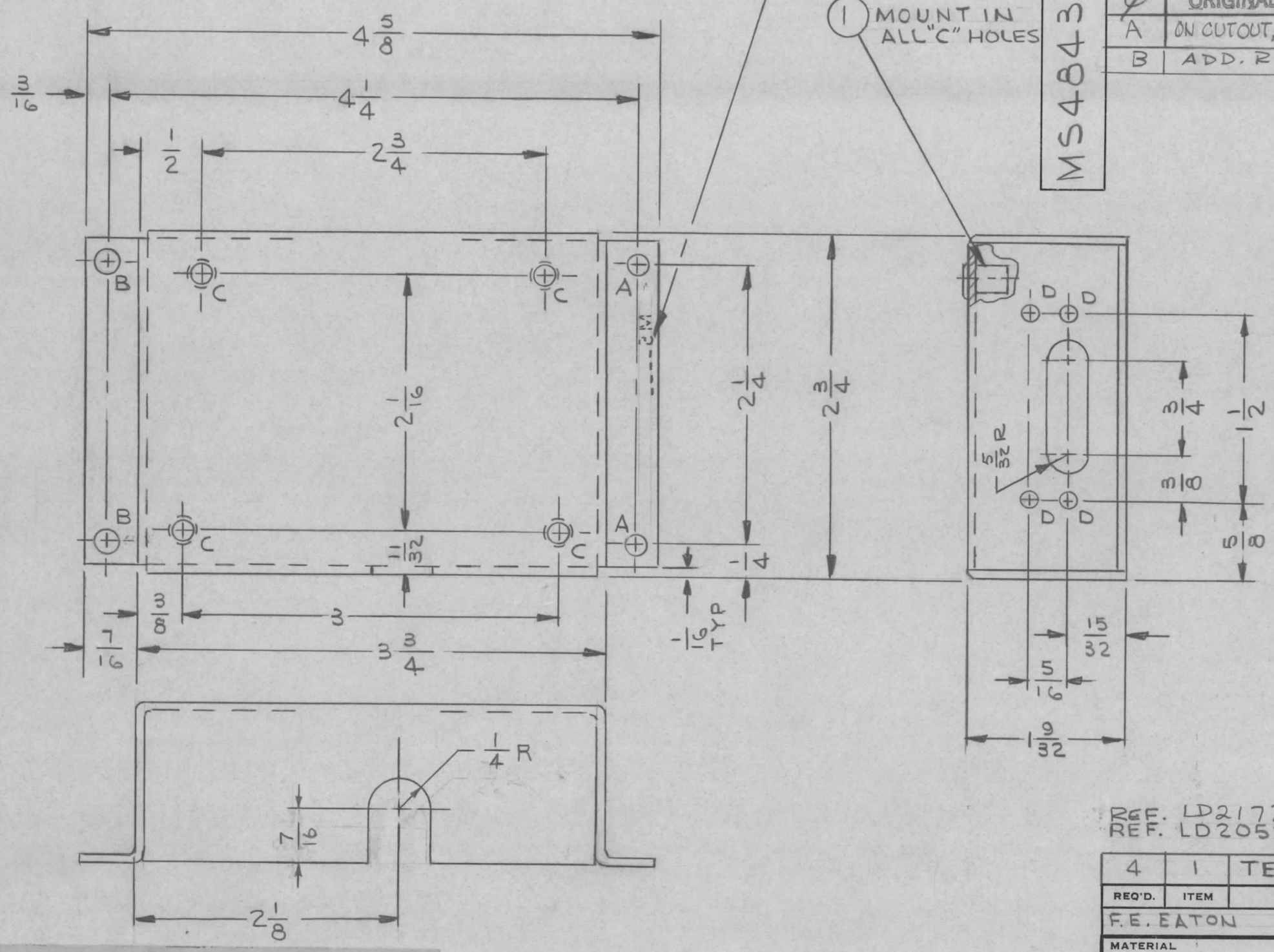
MARK 1/8 HIGH GOTHIC (ON BOTTOM)
TMC PT. NO. W/LATEST REV. LETTER

MS4843 B

REVISIONS						
SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
X_1	ITEM-1 REQ'D WAS 5	4/4/66		JL		
Ø	ORIGINAL RELEASE FOR PRODUCTION	4/18/66	Ø			
A	ON CUTOUT, CHG DIM. FR. 7/32 TO 1/4, FR. 9/32 TO 7/16	7.22.66	16614	RME		
B	ADD. REF. "LD2177 - AK102A	10.13.66	17036	~~HCA~~		



HOLE LEGEND		
HOLE	DESCRIPTION	REQ'D
A	11/64 DIA	2
B	13/64 DIA	2
C	.189 DIA	4
D	9/64 DIA	4

REF. LD2177 - AK102A
REF. LD2052 - AK102

4	1	TE108-1	NUT, PLAIN, CLINCH	C
REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL

F.E. EATON — LIST OF MATERIAL — SK3229-6

MATERIAL: .064 THK ALUMINUM 5052-H32

FINISH: YELLOW IRIDITE PER S404

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

TITLE: CHASSIS, ELECT. - AUXILIARY KEYER

DRAWN J.L.	DATE 11/22/65	FINAL APPROVAL F.E. Eaton	DATE 4/18/66
CHECKED	DATE 4-11-66		
ELECT. DES.	DATE	MS4843	B
MECH. DES.	DATE 4/14/66 4/15/66	SHEET	REV. LTR.

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES
DECIMALS: .X ± .05; .XX ± .01; .XXX ± .005
FRACTIONS: ± 1/64
ANGLES: ± 0° 30'

1	RTIH-1	
Q'T'Y./UNIT	MODEL USED ON	ASS'Y. NO.
SCALE 1/1	CODE	

THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.

NOTES

UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS
2. ALL ANGULAR BENDS 90 DEGREES
3. REMOVE ALL BURRS AND SHARP EDGES
4. MOUNT INSERTS AFTER FINISHING