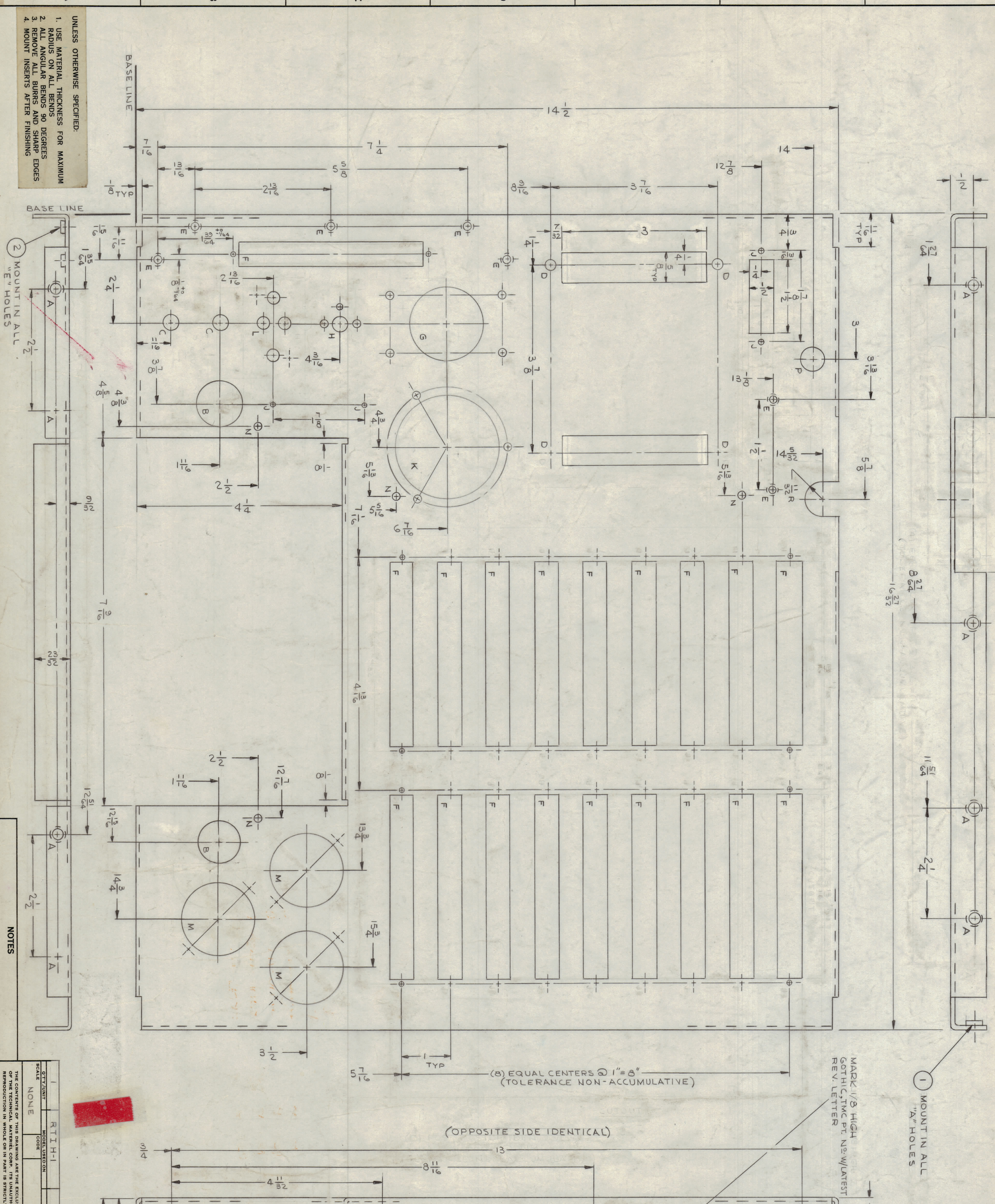
TMC FORM 111

UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS
2. ALL ANGULAR BENDS 90 DEGREES
3. REMOVE ALL BURRS AND SHARP EDGES
4. MOUNT INSERTS AFTER FINISHING



HOLE	DESCRIPTION	REQ'D
A	.221-.224 DIA	16
B	15/16 DIA	2
C	5/16 DIA	2
D	15/64 DIA	4
E	.191-.194 DIA	7
F	SEE DETAIL	19
G	SEE DETAIL	1
H	SEE DETAIL	1
J	9/64 DIA	42
K	SEE DETAIL	1
L	SEE DETAIL	1
M	SEE DETAIL	3
N	11/64 DIA	4
P	1/2 DIA	1

HOLE LEGEND

ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
F8,B9	X1	RELOCATED DETAILS "H" & "J"; (2) "J" HOLES; 5/8 DIM. WAS 5 3/4; 1 1/32 R WAS 15/32; 14 5/32 WAS 13 15/16; 1 1/16 WAS 5/8; 1 1/16 WAS 1 5/8; "B" HOLES QTY WAS (1) ADDED "N" HOLES.	1/18/66		JL		
G5-10, F10,9, B	X2	REVISED "A" HOLE LOCATIONS ON REAR FLANGE, ADDED (2) "C" HOLES; RELOCATED 1/2 x 1 1/2 CUTOUT; ADDED (2) "E" & (1) "P" HOLES.	3/29/66		JL		
G6,8	X3	A HOLE RELOC, 1 2 3/64, W/12 15/64, 1 1/2 W/1 7/8 (E HOLES)	4-18-66		WW		
	Ø	ORIGINAL RELEASE FOR PRODUCTION	4/8/66	—	JC		
	A	CUT MADE OUT PICT 2 "C" HOLES DELETED A HOLE RELOCATED 11 5/64 WAS 12 3/64	5/5/66	16227	WW		
E10	B	3" WAS 2 3/4, 7/32 WAS 11/32	10/3/66	17028	WW		

NOTES

ITEM	PART NUMBER	DESCRIPTION	REQ'D
7	NT129-632-4	NUT, PLAIN, SPLINE	E
16	NT129-832-4	NUT, PLAIN, SPLINE	A

LIST OF MATERIAL — REF. SK3229-2

MATERIAL: .081 THK ALUMINUM 5052-H32

FINISH: YELLOW IRIDITE PER S404

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS .X ± .05, .XX ± .01, .XXX ± .005 — FRACTIONS ± 1/64 — ANGLES ± 0° 30'

TOLERANCES

THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.

QTY/UNIT	MODEL USED ON	ASSY. NO.
1	RTIH-1	
SCALE: NONE	CODE	

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

TITLE: CHASSIS, ELECTRICAL, MAIN

		DATE	FINAL APPROVAL	DATE
DRAWN	J. LESHINSKI	11/19/65		
CHECKED		4/11/66		
ELECT. DES.		DATE		
MECH. DES.		DATE		

SHEET — REV. LTR. B

MS4839 B

REPROVEL NO. 440H