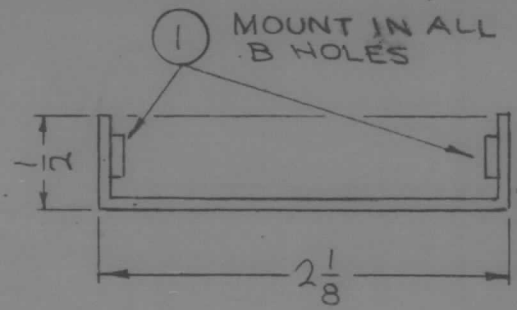
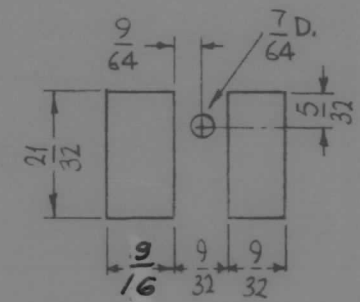
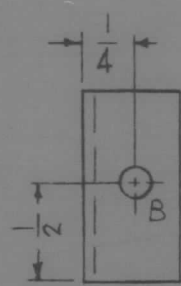
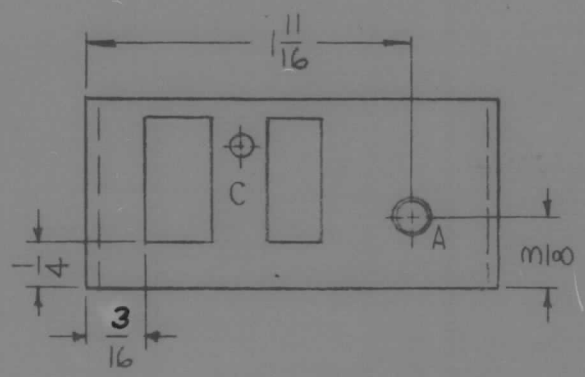
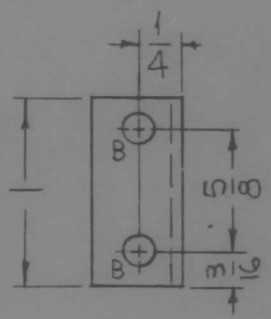


REQ. PER UNIT	USED ON			MS4832 \emptyset
	MODEL	ASS'Y. NO.	DATE	
1	KIT-270	AX 619	10 DEC 65	



METAL STAMP
TMC PART NO.
(MS4832-) 1/8 HIGH
GOTHIC W/LATEST
REV. LETTER.

HOLES	DESCRIPTION	REQ.
A	.159±.002 BREAK TOP EDGES ONLY	1
B	.161-.164 DIA.	3
C	SEE DETAIL	1



C-DETAIL

UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS
2. ALL ANGULAR BENDS 90 DEGREES
3. REMOVE ALL BURRS AND SHARP EDGES
4. MOUNT INSERTS AFTER FINISHING

REF: LD2032

3	1	NT129-440-4	NUT, PLAIN, SPLINE	B
REQ. ITEM	PART NO.		BUDETTI DESCRIPTION	SYMBOL
.064 THICK			THE TECHNICAL MATERIEL CORP.	
STOCK SIZE			MAMARONECK, NEW YORK	
ALUMINUM			BRACKET, MTG. RELAY	
MATERIAL				
5052-H32			Blm	JCS
TYPE & TEMPER			HEAT TREAT. SPEC.	
5404 YEL. IRIDITE				
FINISH & SPEC. NO.			ELEC. DES. APP.	MECH. DES. APP.
			MS4832 \emptyset	

\emptyset	ORIGINAL RELEASE FOR PRODUCTION	2/10/65	M	Jc		
SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		SCALE	1:1			
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	TOLERANCES	FRACTIONS ± 1/64 ANGLES ± 0° 30'	CODE	A		