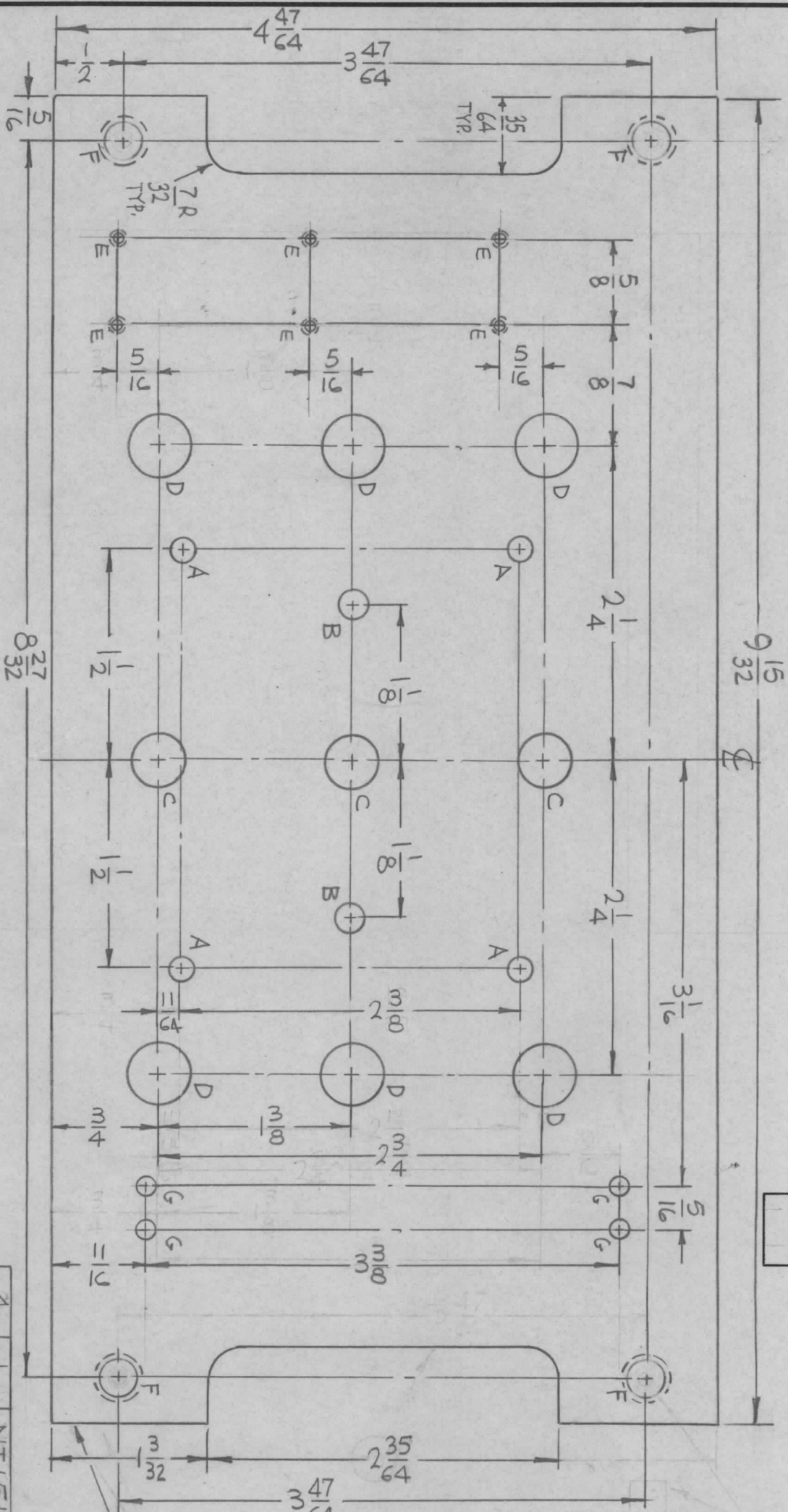


MACHINING:

1. MILL ALL EDGES.
2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
3. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.



MS4799

SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
X1	E HOLES ADDED	11-8-65	X 1			
X2	15/32 HOLE WAS 7/16, DIM'S ADDED	11-11-65	X 2			
X3	4 G HOLES ADDED	12-7-65	X 3			
X4	ITEM 1 WAS NT151, 2-3/8 DIM WAS 2-13/32	4-11-66	X 4			
Ø	ORIGINAL RELEASE FOR PRODUCTION	4-12-66	Ø			

HOLES	DESCRIPTION	REQ.
A	11/64 DIA.	4
B	13/64 DIA.	2
C	3/8 DIA.	3
D	15/32 DIA.	3
E	DRILL TAP 2-5C	3
F	DR. 250 DIA. C' BORE, 337 DIA. X 1/32 DR. FROM REAR	4
G	9/64 DIA.	4

MARK TMC PART NO. (MS4799) HIGH GOTHIC W/LATEST 8 REV. LETTER (ON REAR)

REF: LD2014.

FRONT VIEW

FINISH NOTES:

1. S404 - IRIDITE 14-2 AL-COAT
 2. S114 - ZINC CHROMATE PRIMER
 3. S115 - SMOOTH GRAY ENAMEL
- PRIME AND PAINT PER CUSTOMER'S SPECIFICATIONS

FRONT AND EDGES ONLY

NOTES

QTY./UNIT	2	MODEL USED ON	LRCM-1	ASSY. NO.	AX614
SCALE	1:1	CODE	A		

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REQ'D.	4	ITEM	NT151-1	PART NUMBER	NT151-1	DESCRIPTION	NUT, PLAIN, CLINCH	SYMBOL	F
F. BUDETTI		MATERIAL		125 THICK ALUMINUM		2024-T3		FINISH	

THE TECHNICAL MATERIEL CORP.

MAMARONECK, NEW YORK

PANEL, FRONT

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	TOLERANCES	DECIMALS	FRACTIONS	ANGLES
		.X ± .05	± 1/64	
		.XX ± .01		
		.XXX ± .005	± 0° 30'	

DRAWN	DATE	11-6-65	FINAL APPROVAL	DATE
CHECKED	DATE	4-11-66		
ELECT. DES.	DATE			
MECH. DES.	DATE			

MS 4799