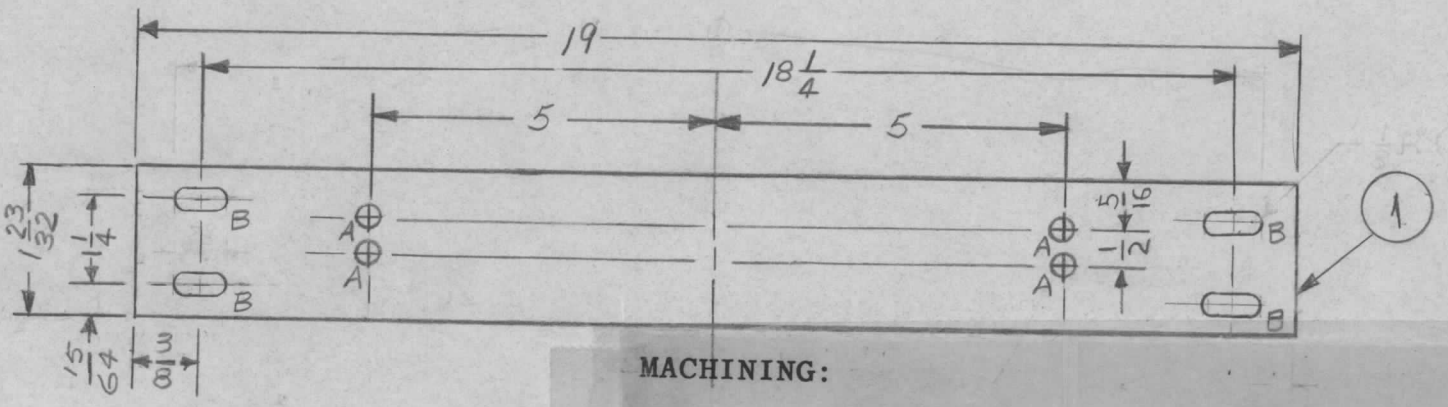
HOLE	DESCRIPTION	REQ.
A	13/64 DIA.	4
B	29/64 X 1/4 SLOT	4

REQ. PER UNIT	USED ON MODEL	ASS'Y. NO.	DATE
1	KIT 271		10/29/65
1	KIT 272		10/29/65

MS4787 Ø



MACHINING:

1. MILL ALL EDGES.
2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
3. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

FINISH NOTES:

1. S404 - IRIDITE 14-2 AL-COAT.
2. S114 - ZINC CHROMATE PRIMER } FRONT AND
3. S115 - SMOOTH GRAY ENAMEL } EDGES ONLY

OR

PRIME AND PAINT PER CUSTOMER'S SPECIFICATIONS.

SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
Ø	ORIGINAL RELEASE FOR PRODUCTION	11/4/65	Ø	D.V.V.		
X1	ITEM 1 MS157-1H DELETED, 'A' HOLES WERE 3/16 D	11/4/65	~~AA~~	JC		

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES
DECIMALS .X ± .05, .XX ± .01, .XXX ± .005
FRACTIONS ± 1/64
ANGLES ± 0° 30'

SCALE: DO NOT SCALE

CODE

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
			STURMER	

3/16 — STOCK SIZE

ALUMINUM — MATERIAL

2024-T3 — TYPE & TEMPER

SEE NOTES — FINISH & SPEC. NO.

HEAT TREAT. SPEC.

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

PANEL, FRONT

DRAWN	CHECKED	FINAL APPROVAL
D.K. VENEZIAN 10-29-65		11/4/65

ELEC. DES. APP. | MECH. DES. APP. | MS4787 | Ø

TMC FORM 108-A

REPROVEL NO. 440H