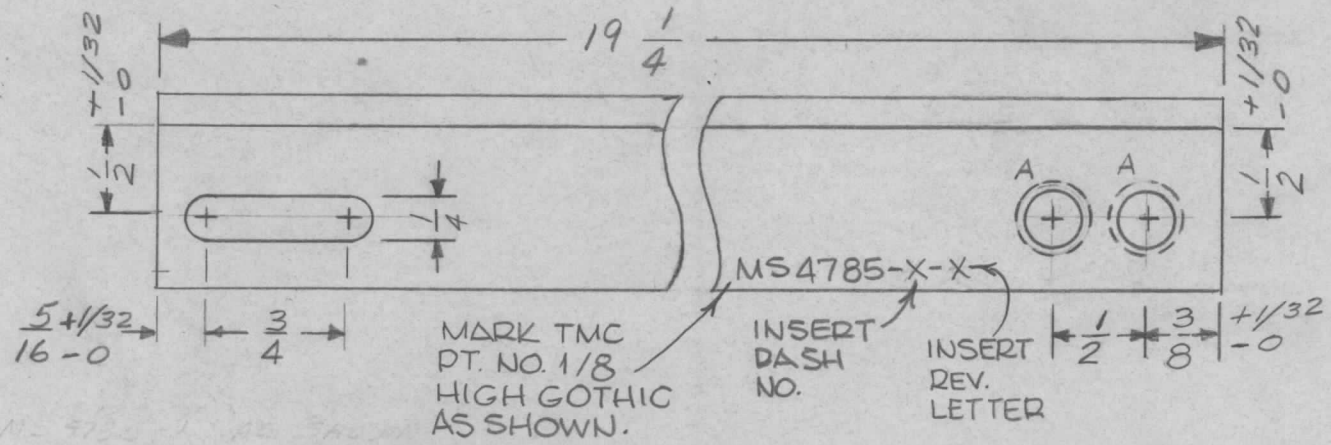
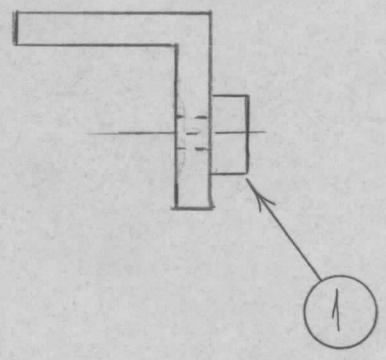
HOLE	DESCRIPTION	REQ.
A	.221-.224 DIA	2

REQ. PER UNIT	USED ON MODEL	ASS'Y. NO.	DATE
1	KIT 271		
1	KIT 272		

MS4785 Ø





UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS
2. ALL ANGULAR BENDS 90 DEGREES
3. REMOVE ALL BURRS AND SHARP EDGES
4. MOUNT INSERTS AFTER FINISHING

MS4785-1 AS SHOWN
MS4785-2 OPPOSITE

SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
Ø	ORIGINAL RELEASE FOR PRODUCTION	11/4/65	Ø	HV.V.		
X1	IT. 1 WAS SM107-36	11/3/65	~~M~~	JC		

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES
DECIMALS .X ±.05 .XX ± .01 .XXX ±.005
FRACTIONS ± 1/64
ANGLES ± 0° 30'

SCALE DO NOT SCALE

CODE

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
2	1	NT129-832-6	NUT, PLN. SPLINE	
		STURMER		

STOCK SIZE: 1X1X 1/8 ✗

MATERIAL: ALUM.

TYPE & TEMPER: 5052H32 | HEAT TREAT. SPEC.:

FINISH & SPEC. NO.: 5404 YELIRIDITE

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

SUPPORT

DRAWN	CHECKED	FINAL APPROVAL
DY. VENEZIAN 10-29-65	JC 11/2/65	11/4/65

ELEC. DES. APP. | MECH. DES. APP.

MS4785 Ø

TMC FORM 108-A

REPROVEL NO. 440H 33845