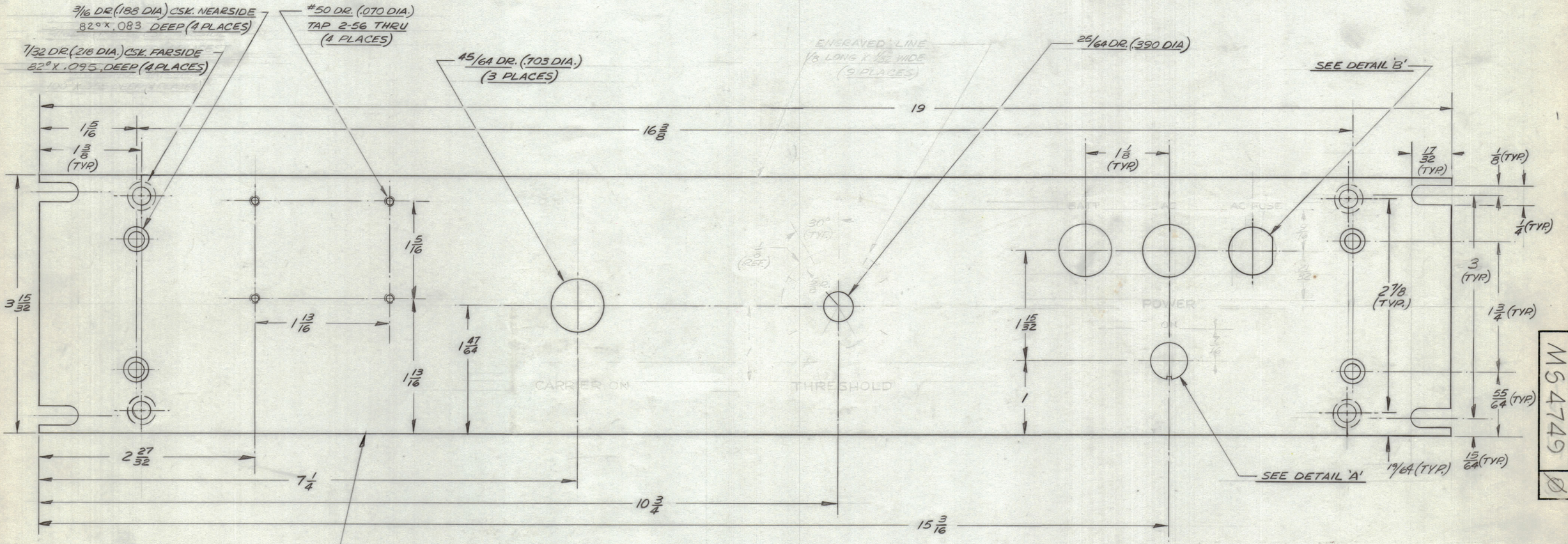
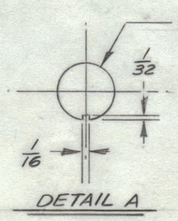
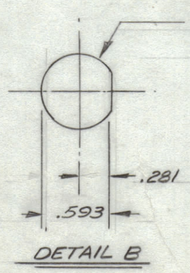
REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
	X1	REDRAWN	10-15-64		RDM	E.D.L.	
7F	X2	82° x .083 DEEP (WAS) 100° x .055 DEEP	10-30-64			E.D.L.	
	X3	CHANGED HANDLE SPACING	11/17/64		E.D.L.		
	X4	ROTATED AC FUSE 180°	12/16/64		E.D.L.	RDM	
	X5	ENGRAVING NOTE DELETED, FINISH NOTE UPDATED - METAL STAMP, MACHINING NOTES ADDED	9-3-65		C.D.L.		
	Ø	ORIGINAL RELEASE FOR PRODUCTION	7/10/69		CJ		





DETAIL A



DETAIL B

MACHINING:

1. MILL ALL EDGES.
2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
3. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

FINISH NOTES:
1. S404 - IRIDITE 14-2 AL-COAT.
2. S114 - ZINC CHROMATE PRIMER) FRONT AND
3. S115 - SMOOTH GRAY ENAMEL) EDGES ONLY

NOTES

REF: MS4749

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL

LIST OF MATERIAL 5015-1 E

MATERIAL: 3/16 THK ALUMINUM 2024-T4		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
FINISH: NOTED		TITLE: PANEL, FRONT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	DRAWN: RDM	DATE: 10-15-64	FINAL APPROVAL:	DATE: 7/10/69
	CHECKED: E.D.L.	DATE: 11/17/64		
DECIMALS: X ± .05, .XX ± .01, .XXX ± .005 — TOLERANCES — FRACTIONS ± 1/64, ANGLES ± 0° 30'	ELECT. DES.	DATE	MS4749	Ø
	MECH. DES.	DATE 12-15-64	SHEET	REV. LTR.

1	CDN-1	
Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.
SCALE (DO NOT SCALE)	CODE A	

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MS4749 Ø

TMC FORM 110

REPROVEL NO. 440H 16108