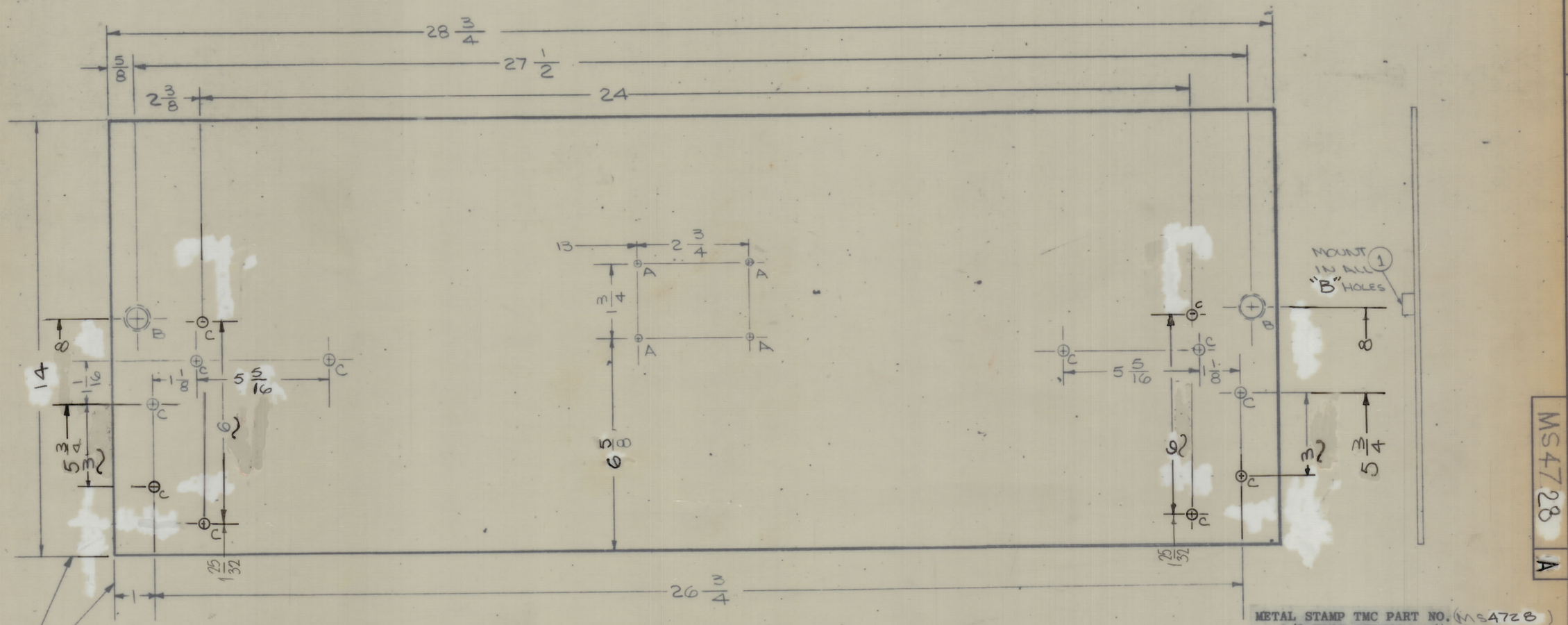
REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
	Ø	ORIGINAL RELEASE FOR PRODUCTION	9/1/65	Ø			
2E	A	EXISTING HOLE NOW MARKED "C"	12/1/65	15296	H.V.V.		



FRONT VIEW SHOWN

HOLE	DESCRIPTION	REQ
A	.078 DIA	4
B	DR. .453 C'SINK 82°X.578 DIA.	2
C	15/64 DIA	12

METAL STAMP TMC PART NO. (MS4728)
1/8 HIGH GOTHIC W/LATEST
REV. LETTER (ON REAR)

MS4728 A

MACHINING:

1. MILL ALL EDGES.
2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
3. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

FINISH NOTES:

1. S404 - IRIDITE 14-2 AL-COAT.
2. S114 - ZINC CHROMATE PRIMER } FRONT AND
3. S115 - SMOOTH GRAY ENAMEL } EDGES ONLY
OR
PRIME AND PAINT PER CUSTOMER'S SPECIFICATIONS.

NOTES

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
2	1	NT 124	NUT, PLAIN, SPLINE	

BUDETT 1 — LIST OF MATERIAL

Q'TY./UNIT: 1	MODEL USED ON: HURB-2	ASS'Y. NO.	
SCALE: DO NOT SCALE	CODE: A		

MATERIAL: 3/16 THICK ALUM. 2024-T8
FINISH: SEE NOTES

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES — DECIMALS: .X ± .05, .XX ± .01, .XXX ± .005; FRACTIONS: ± 1/64; ANGLES: ± 0° 30'

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

TITLE: PANEL, FRONT

DRAWN: EANZA	DATE: 8-30-65	FINAL APPROVAL: [illegible]	DATE: 9/1/65
CHECKED: GCS	DATE: 9/1/65		
ELECT. DES.	DATE	MS4728	A
MECH. DES.	DATE: 9-1-65	SHEET	REV. LTR.

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