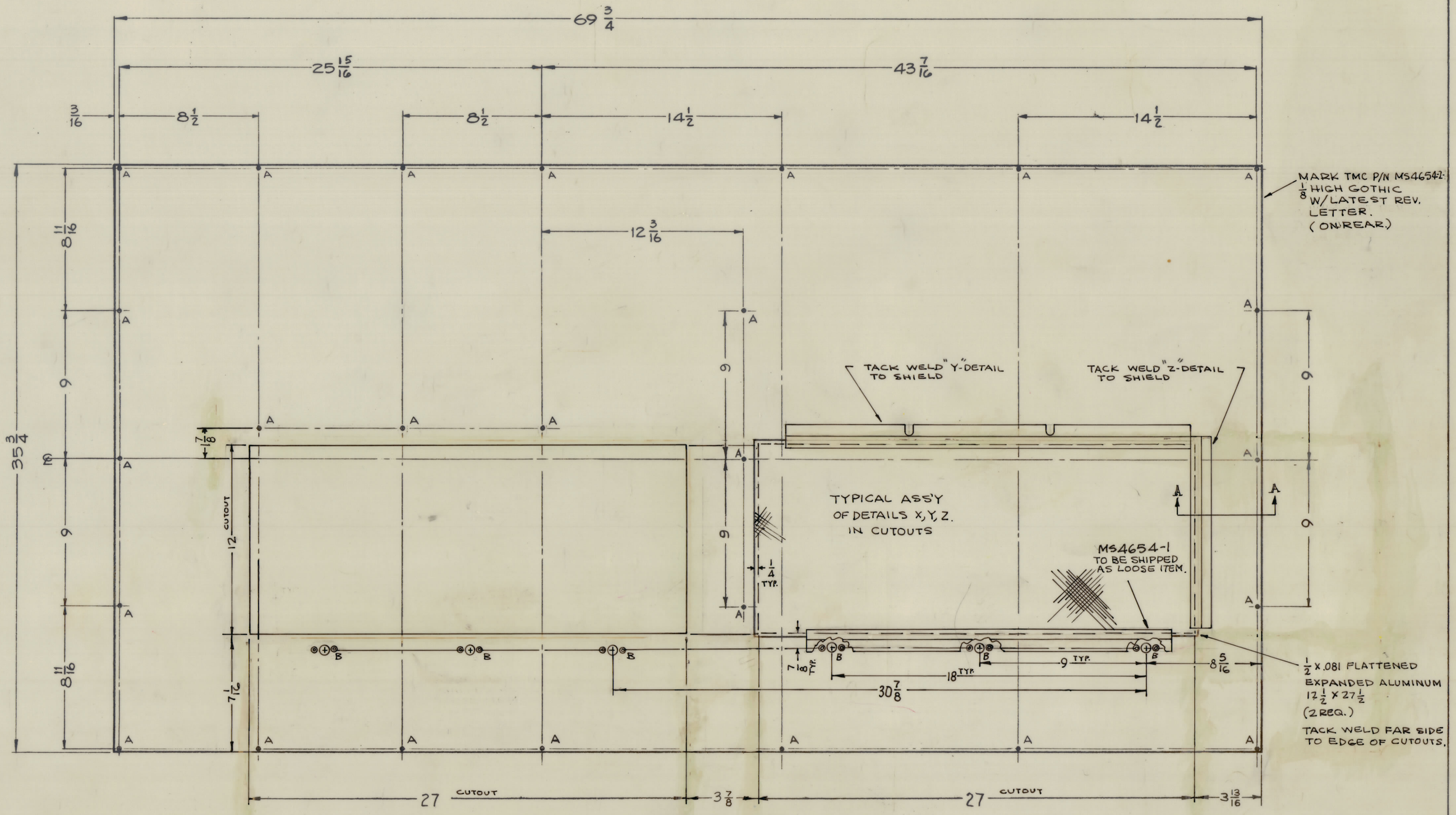
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

NOTICE TO PERSONS RECEIVING THIS DRAWING

THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed hereon. This drawing is issued in confidence for engineering information only and may not be re-produced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.

Property of:
THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK

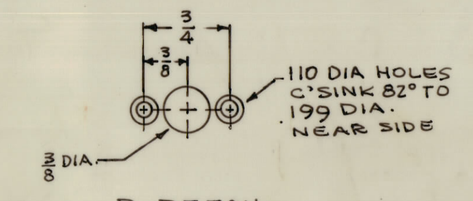


MS4654

MAT'L ~ .064 GA. ALUM 5052-H32
FINISH ~ S404 YEL IRIDITE

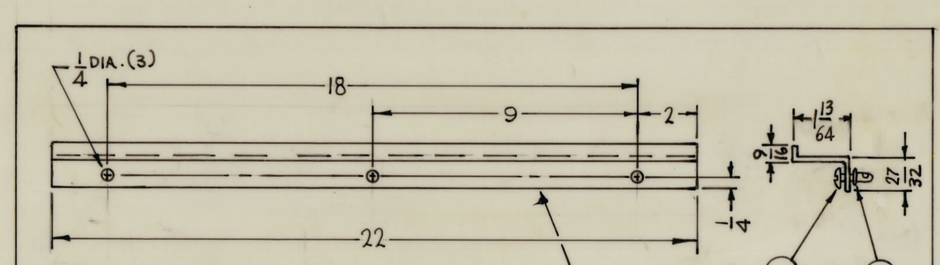
HOLES ~

A ~ 13/64 (.203) DIA.	26 REQ.
B ~ SEE DETAIL	6 REQ.



B-DETAIL

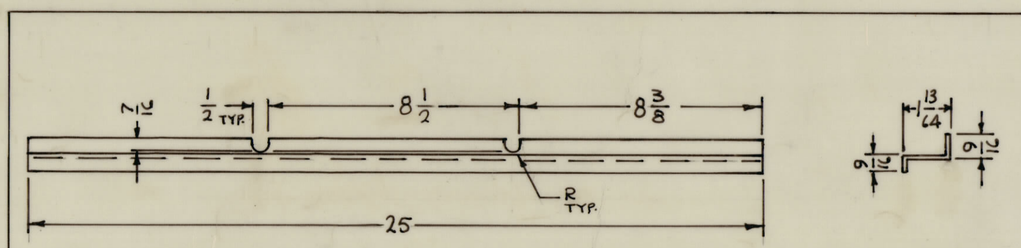
MS4654 B.



MAT'L ~ .063 GA. ALUM. 5052-H32
FINISH ~ S404 YEL. IRIDITE

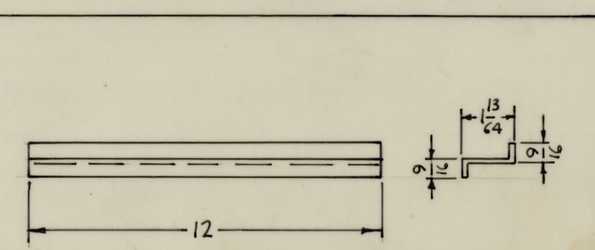
MS4654-1
(2 REQ.)

FASTENERS TO BE SUPPLIED & ASSEMBLED BY TMC.



MAT'L ~ .063 GA. ALUM 5052-H32
FINISH ~ S404 YEL IRIDITE

Y-DETAIL
(2 REQ.)



MAT'L ~ .063 GA ALUM 5052-H32
FINISH ~ S404 YEL IRIDITE

Z-DETAIL
(2 REQ.)

REF: LD 20611-

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
3	2	FS109-3	RING, RETAINING	
3	1	FS110-1	STUD, TURN LOCK	
.064		F. BUDETTI	THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK	
STOCK SIZE				
ALUMINUM			SHIELD, RIGHT SIDE	
MATERIAL	WEIGHT PER PC.			
5052 - H - 32				
TYPE & TEMPER				
HEAT TREAT. SPEC.				
S404-IRIDITE				
FINISH & SPEC. NO.				

DESIGN | ELEC. DES. APP. | MECH. DES. APP.
CHECKED | FINAL APPROVAL
M/L

MS4654 B

REQ PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
1	AP-118	GPT 40KEC		2-28-66

USED ON

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
A		MS4654 WAS MS4654-2	6-23-66		N.C.		
	0	ORIGINAL RELEASE FOR PRODUCTION	6-15-66	6	G.D.L.		

TOLERANCES

ALL OTHERS: DEC. DIM. ± ; FRAC. DIM. ± 1/64 ; ANGULAR DIM. ±

SCALE: 1/4 (DO NOT SCALE)

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

FORM—111