



REQ. PER UNIT	USED ON			MS4633 A
	MODEL	ASS'Y. NO.	DATE	
1 EA	DDRR-5M	RAK-22B	6/17/65	

.221-.224 DIA HOLES (4 REQ)

TMC PART NO.	DIMENSION	
	-A-	-B-
MS4633-1	5/8	2 3/4
MS4633-2	1/2	3

UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS
2. ALL ANGULAR BENDS 90 DEGREES
3. REMOVE ALL BURRS AND SHARP EDGES
4. MOUNT INSERTS AFTER FINISHING

METAL STAMP TMC PART NO. 1/8 HIGH GOTHIC W/LATEST REV. LETTER

SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
A	IT-1 WAS NT129-440-4- ASSY. No. ADDED.	10/5/65	14928	AVS	JCB	JCB
Ø	ORIGINAL RELEASE FOR PRODUCTION	6-24-65	Ø	DVV		
X	EXPERIMENTAL RELEASE	6-18-65	-	JC		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		SCALE 1/1				
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005		FRACTIONS ± 1/64 ANGLES ± 0° 30'		TOLERANCES		

4	1	NT129-832-4	NUT, PLAIN, SPLINE	
REQ. ITEM	PART NO.		EATON	DESCRIPTION
.064 THK			THE TECHNICAL MATERIEL CORP.	
STOCK SIZE			MAMARONECK, NEW YORK	
ALUMINUM			MTG BRACKET	
MATERIAL			(AUXILIARY KEYS)	
5052-H32		JL	JCB	5/29/65
TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED	FINAL APPROVAL
YELLOW IRIDITE PER S404			WJpegan 6/29/65	MS4633 A
FINISH & SPEC. NO.		ELEC. DES. APP.	MECH. DES. APP.	