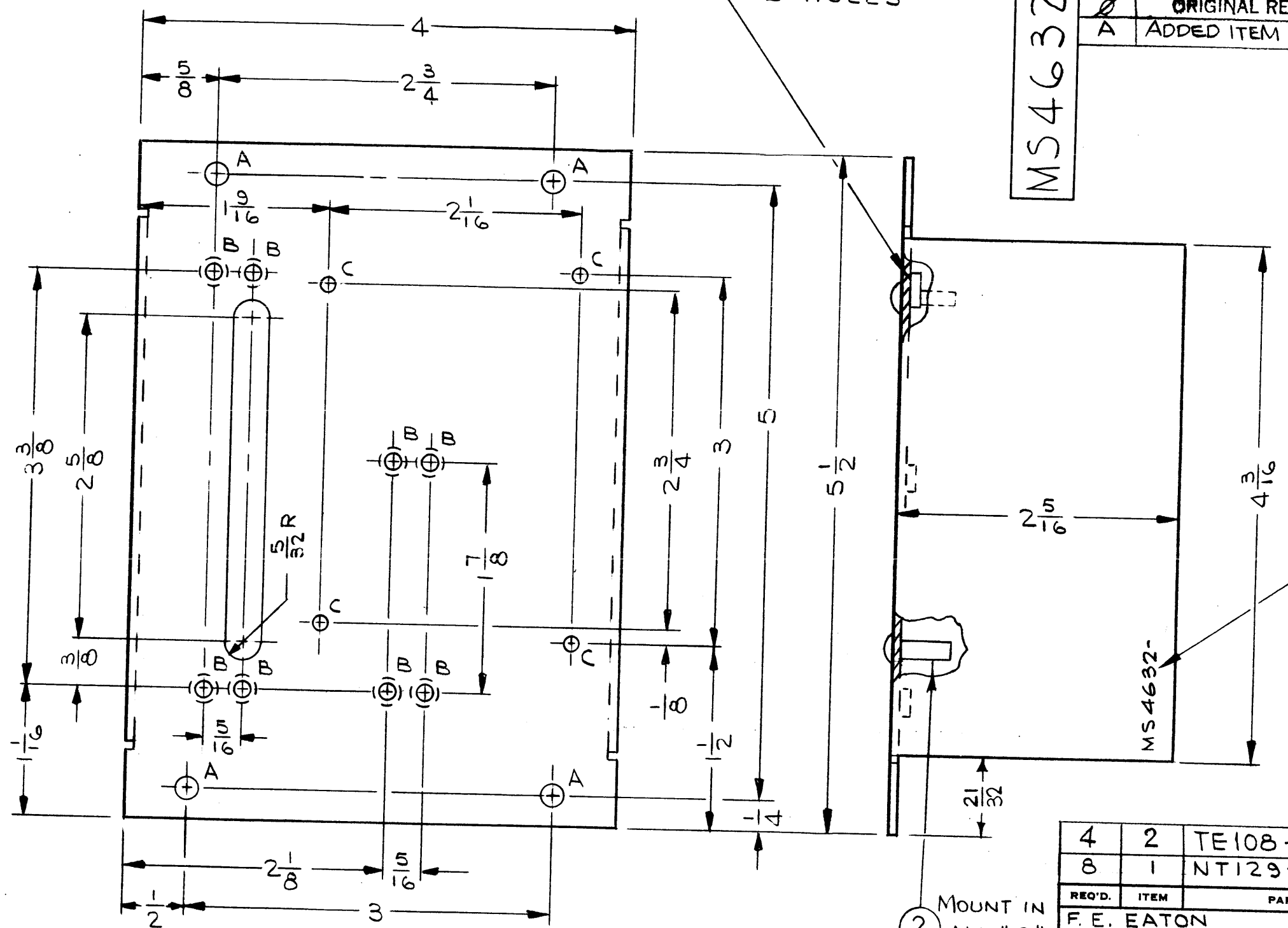


MS4632A

REVISIONS

SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
X	EXPERIMENTAL RELEASE	6-18-65	-M	JC		
Ø	ORIGINAL RELEASE FOR PRODUCTION	6-24-65	Ø	DIV.		
A	ADDED ITEM 2 ; ON HOLE CHART, ".189" WAS "9/64"(C)	7-23-66	15834	HLA	JCB	

1 MOUNT IN ALL "B" HOLES



HOLE LEGEND		
HOLE	DESCRIPTION	REQ'D
A	13/64 DIA.	4
B	.161-.164 DIA.	8
C	.189 DIA.	4

METAL STAMP TMC PART NO. 1/8 HIGH GOTHIC W/LATEST REVISION LETTER

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
4	2	TE108-11	NUT, PLAIN, CLINCH	C
8	1	NT129-440-4	NUT, PLAIN, SPLINE	B

F. E. EATON LIST OF MATERIAL

MATERIAL .064 THK ALUMINUM 5052-H32
 FINISH YELLOW IRIDITE PER S404
 THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK

TITLE CHASSIS, ELECTRICAL-MAIN (AUXILIARY KEYS)

DRAWN J. LESHINSKI DATE 6/17/64
 CHECKED JCB DATE 6-18-65
 ELECT. DES. DATE
 MECH. DES. DATE 6/24/65

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES
 DECIMALS .X ± .05 .XX ± .01 .XXX ± .005
 FRACTIONS ± 1/64 ANGLES ± 0° 30'

- UNLESS OTHERWISE SPECIFIED:
1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS
 2. ALL ANGULAR BENDS 90 DEGREES
 3. REMOVE ALL BURRS AND SHARP EDGES
 4. MOUNT INSERTS AFTER FINISHING

NOTES

REF: LD1947

1	AK-101	
Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.
SCALE 1/1	CODE	

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